



# Treatment Selection and Design for PFAS Management in a Changing Regulatory Environment

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# Agenda

1. Drinking water regulatory landscape
2. Developing a roadmap
3. Technology selection and design
  - Cost tradeoffs
  - Site specific considerations
4. Charting your path for treatment implementation

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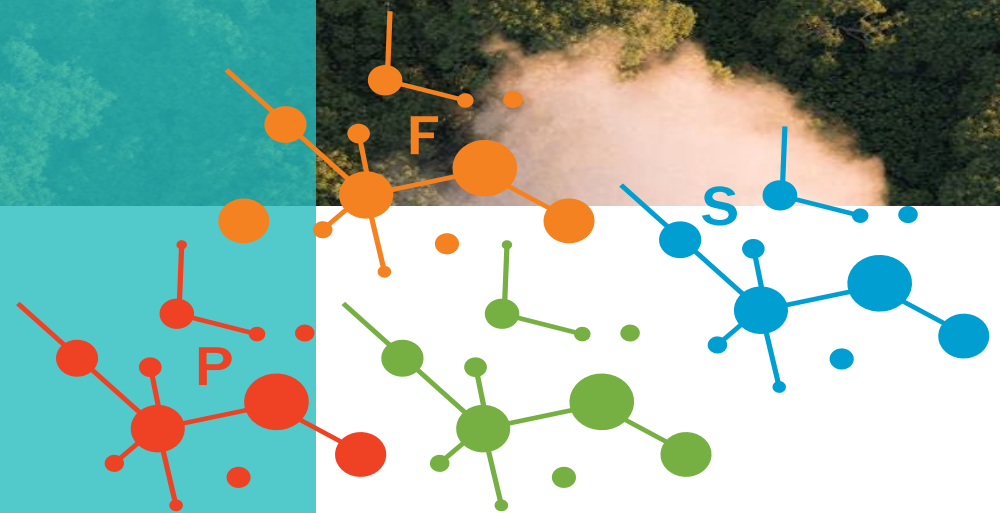
# Drinking Water Regulatory Landscape





# PFAS Overview

- Per- and Polyfluoroalkyl Substances (PFAS) are fluorinated surfactants with reported chronic human health effects
- Extremely persistent and mobile in the environment
- Difficult to destroy



# EPA PFAS Proposed MCL Update

Compound	Provisional HALs 2009	Interim HALs 2016	Interim and Final HALs 2022	Proposed MCLG 2023	Proposed MCL 2023
PFOA	400 ppt	70 ppt	0.004 ppt	0	4 ppt
PFOS	200 ppt	70 ppt	0.02 ppt	0	4 ppt
PFNA			-	Hazard Index <1.0*	Hazard Index <1.0*
PFHxS			-		
PFBS			2,000 ppt		
HFPO-DA (Gen X)			10 ppt		

*\*The Hazard Index calculation for the sum of these four compounds should not exceed a ratio of 1 based on individual health-based water concentrations.*

# How to calculate the Hazard Index (HI)

$$\text{Hazard Index}^* = \frac{\text{GenX}_{\text{water}}}{10} + \frac{\text{PFBS}_{\text{water}}}{2000} + \frac{\text{PFNA}_{\text{water}}}{10} + \frac{\text{PFHxS}_{\text{water}}}{9}$$

Monitored concentration of compound

Health-based water concentration (ppt)

*\*should not exceed a ratio of 1*

# What is the timeline?



\*anticipated dates

# Start early to position for **successful compliance**

- Sample & monitor
- Public communications plan

1

- Identify funding
- Procure equipment
- Design & construction

2

- Alternatives assessment & cost estimation
- PFAS Management Plan
- Treatability testing

3

4

- Continued implementation & management

Path to compliance



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# Technology Selection and Design: Cost tradeoffs

# Current best available treatment technologies

## Granular Activated Carbon (GAC)



## Anion Exchange (IX)



## Reverse Osmosis (RO) or Nanofiltration (NF)



# These technologies have tradeoffs



Granular Activated Carbon (GAC)

## Pros

- Established and widely used
- Removes many co-contaminants (TOC, color, T&O, VOCs)

## Cons

- Competitive adsorption by co-contaminants
- Contaminants can desorb
- Moderate removal of short-chain PFAS



Ion Exchange (IX)

- Effective for long- and short-chain PFAS
- Some resins have high selectivity for PFAS
- Smaller equipment footprint

- Often requires pre-treatment
- Competing contaminants (sulfate and nitrate) reduce IX resin efficiency
- More costly than GAC media

# Technology Selection and Cost Considerations

*Case Study: City of Vancouver, WA*

## PFAS Levels

- PFOA range ~7 - 14 ng/L
- PFOS range ~16 - 25 ng/L

## Proposed Treatment Flow

*Design flow: 10,700 gpm*

## Considerations

- Treatment is add-on to existing site with site constraints
- Multiple wells operate intermittently
- Existing air stripper for VOC removal in treatment train

# Assessment Design Criteria

*Case Study: City of Vancouver, WA*

*Designed flow: 10,700 gpm*

Parameter	GAC	IX
# of Paired Vessels, Lead Lag Configuration	8	6
Vessel Type	14' diameter	12' diameter
Media Volume (per vessel)	60,000 lbs	20,000 lbs
Media Unit Costs (*March 2022)	\$2.30/lb	\$7.20/lb
Empty Bed Contact Time (EBCT)	11.5 min	2 min
Maximum Hydraulic Loading Rate	9 gpm/sf	16 gpm/sf
Media Change Out Frequency	50,000	300,000

# Capital and O&M Costs Comparison

*Case Study: City of Vancouver, WA*



	GAC	IX
Capital Class 5 Estimate (– 50% to + 100%)	\$51M (\$26M - \$102M)	\$31M (\$16M - \$63M)
O&M Estimate	\$328,000	\$295,000

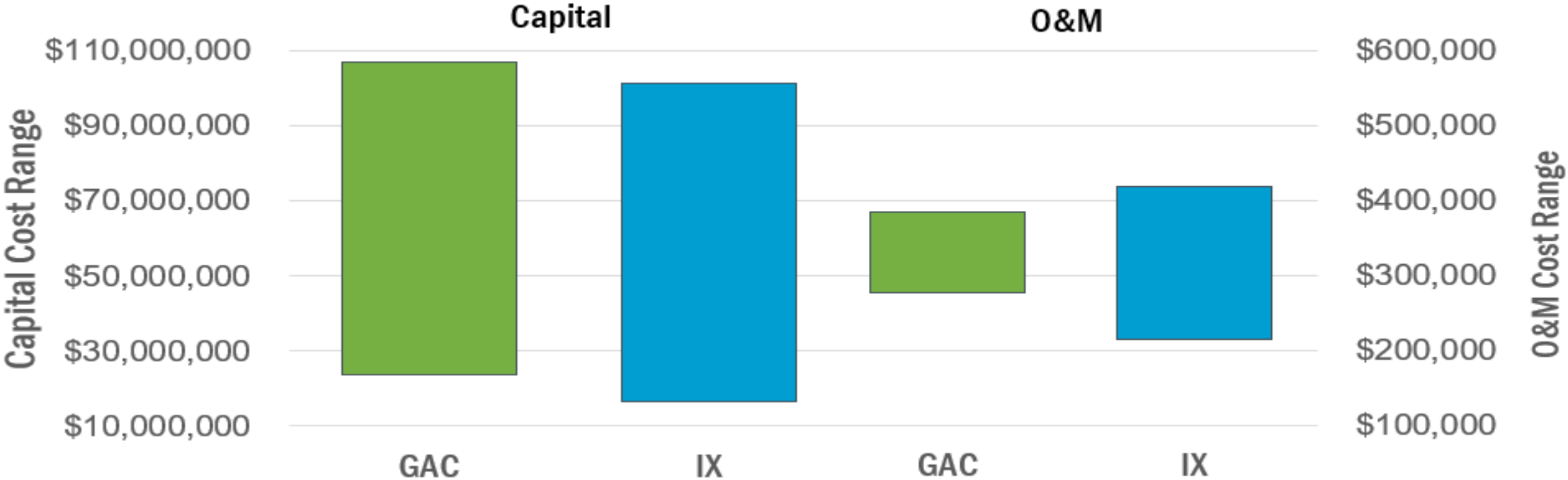
- Prefab building
- Backwash tank
- Site improvements
- Contingency
- Escalation

O&M Costs  
based on BV's  
to meet  
target of  
**WA SALs**



# Sensitivity Analysis

Case Study: City of Vancouver, WA



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# Technology Selection and Design: Site Specific Considerations

# GAC design for 3,200 gpm facility

*Case Study: Sammamish Plateau Water*



## Timeline of PFAS Journey

### 2013 - 2015

- UCMR3 sampling with PFAS detections in nearby wells

### 2016-2017

- Voluntary sampling detected PFOS in low levels in two wells

## Response

### 2018-2019

- Feasibility Study (by Corona Environmental) considered both GAC and IX

### 2020

- Design through 90% (Brown and Caldwell)
- Bench-scale RSSCT Study with GAC Media (Corona Environmental)

# Why GAC for this site?

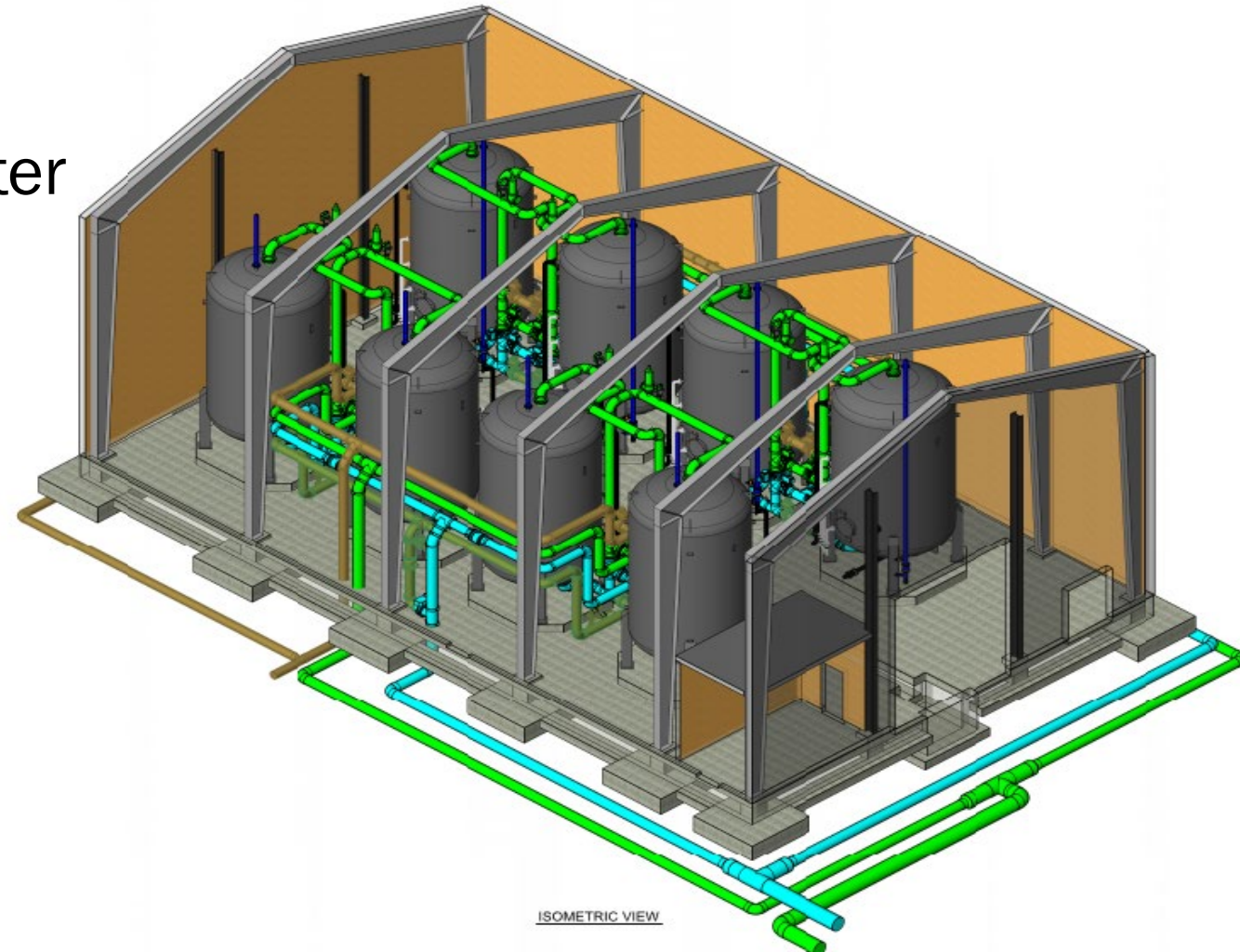
## Site considerations

- PFAS detections mostly PFOS (longer chain)
- Adequate space availability for GAC vessels
- Limit head losses to avoid booster pump upgrades



# GAC design overview

- 3,200 gpm
- Four lead/lag pairs of 12' diameter vessels
- 40,000 lbs carbon vessels
- Pre-fabricated building





# Backwash discharge considerations

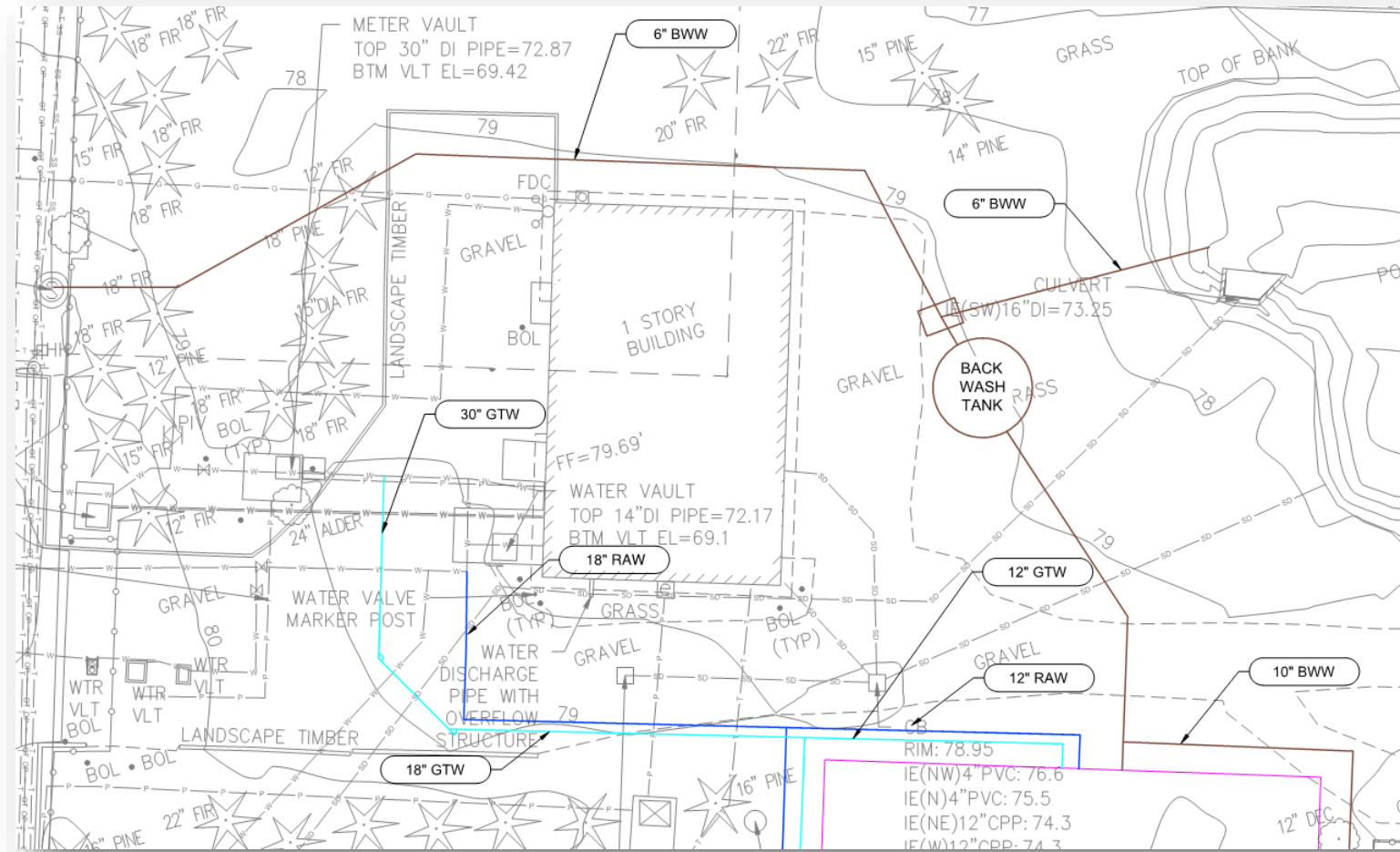
- Backwash volume generated from one vessel wash (~36,000 gallons)
- Site conditions:
  - Infiltration basin for site drainage
  - No direct connection to sewer, but in vicinity





# Backwash discharge considerations

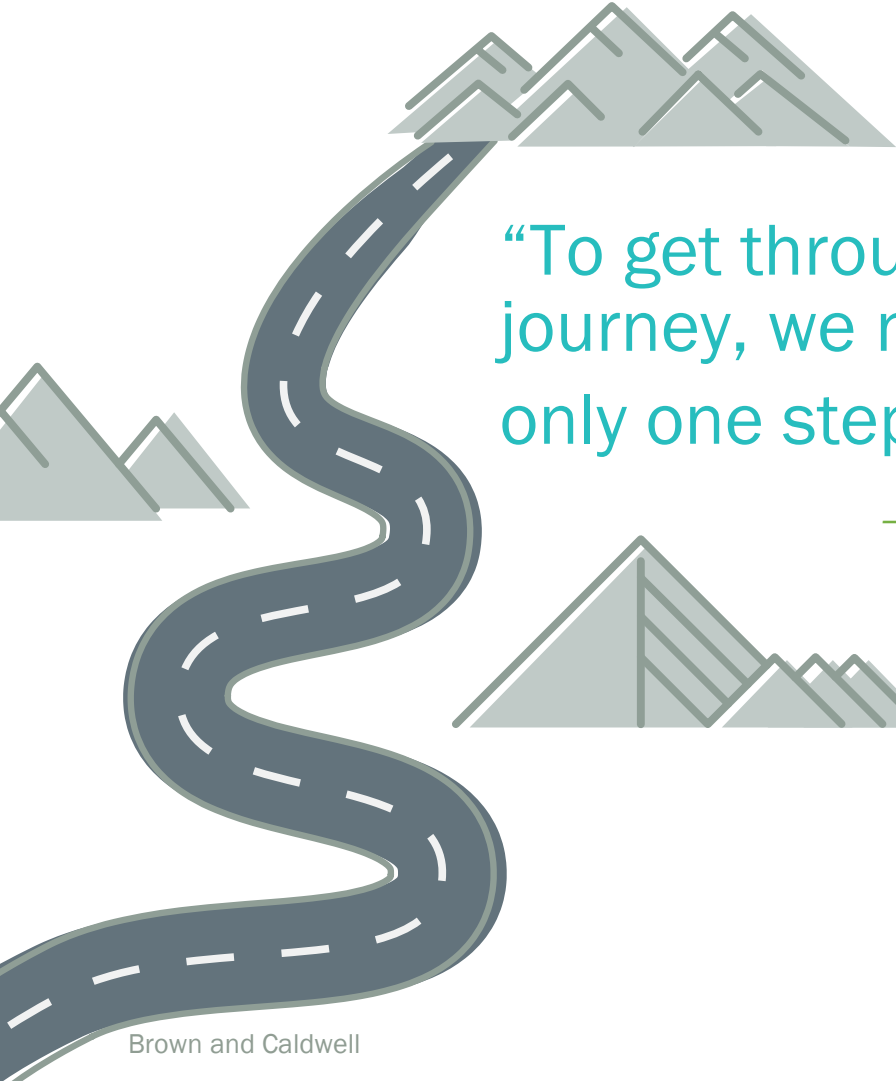
- Above ground storage tank
- New sewer with 200 gpm capacity for media replacement backwash
- Infiltration basin with 35 gpm discharge for typical backwash
- Control vault to regulate discharge by gravity to either location



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# Charting your path for PFAS treatment implementation

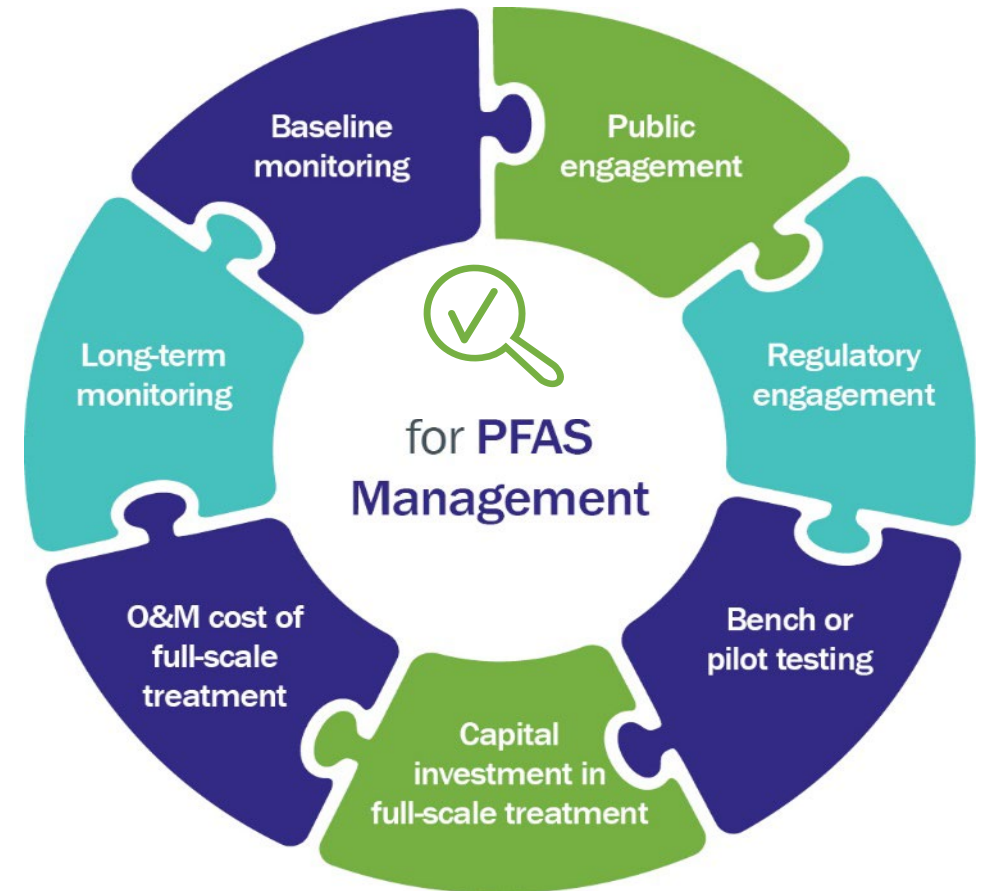
# One step at a time



“To get through the hardest journey, we need to take only one step at a time”

— Chinese Proverb

Brown and Caldwell



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# Thank you. Questions?

For additional questions:

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**Brown AND Caldwell** :



