

# Comparing Manganese Treatment Technologies

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# Agenda

- Mn chemistry refresher
- Non-treatment source water management options
- Mn treatment options

## Mn Chemistry Refresher

- Characteristics
- Contaminant vs. treatment chemical
- Eh/pH diagram
- Behavior in lakes and reservoirs

# Characteristics of Mn

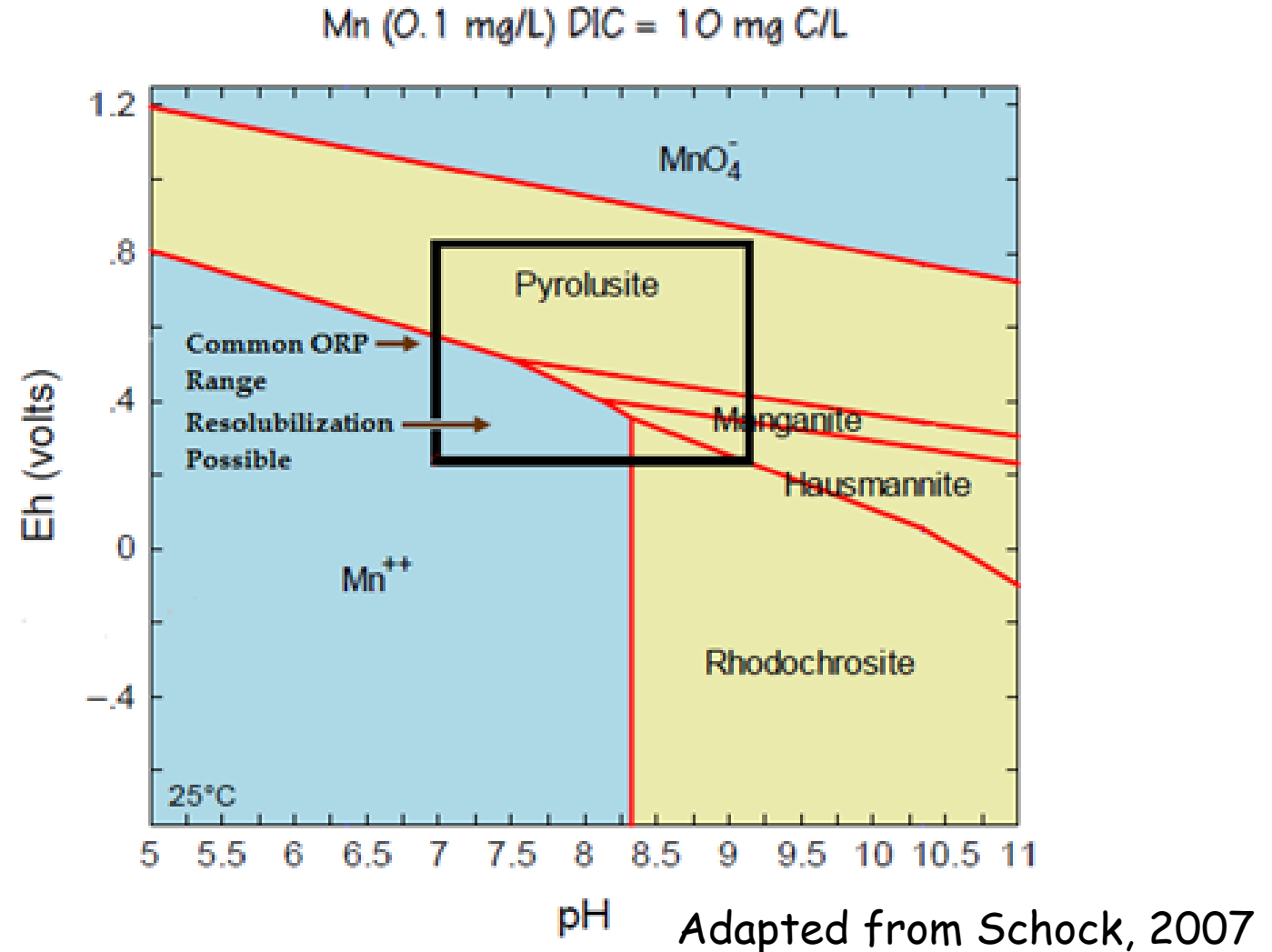
- Commonly present
  - Surface waters
  - Groundwaters
- Primary oxidation states
  - Mn(II) - Soluble; not visually detectable
  - Mn(III/IV) - Insoluble; visually detectable
- Important features
  - Oxidation state sensitive to pH and redox conditions
  - Rate of oxidation varies by oxidant
  - High capacity for sorption of inorganic species

# Mn as Contaminant or Treatment Chemical

As a Contaminant		
$Mn^{2+}$	Manganous ion	<ul style="list-style-type: none"><li>• + II valance state</li><li>• High solubility</li><li>• Clear in water</li></ul>
$MnO_x(s)$	Manganese (di)oxide	<ul style="list-style-type: none"><li>• Combination of +III and + IV valance states</li><li>• Low solubility</li><li>• Discolors water - black or brown</li><li>• Stains surfaces</li></ul>
As a Treatment Chemical		
$KMnO_4$ $NaMnO_4$	Potassium or sodium permanganate	<ul style="list-style-type: none"><li>• + VII valance state</li><li>• High solubility</li><li>• Strong oxidant</li><li>• Discolors water - purple</li><li>• Forms <math>MnO_x(s)</math> when reduced</li></ul>

# Form of Mn Determined By Oxidation Reduction Potential and pH

- Particulate Mn
  - Oxidation potential (Eh) and/or pH is high
- Dissolved Mn
  - Eh and/or pH is low
- Mn treatment based on raising Eh or pH
- Mn release related to lower Eh or pH



# Mn in Lakes and Reservoirs

Spring

- Reservoir well mixed
- Temperature increases
- Biological activity increases
- **Low Mn throughout reservoir**

Summer

- Reservoir stratifies
- Oxygen depleted in hypolimnion
- **Mn released from sediment into hypolimnion**

Winter

- High oxygen levels
- **Mn returns to sediment**

Fall

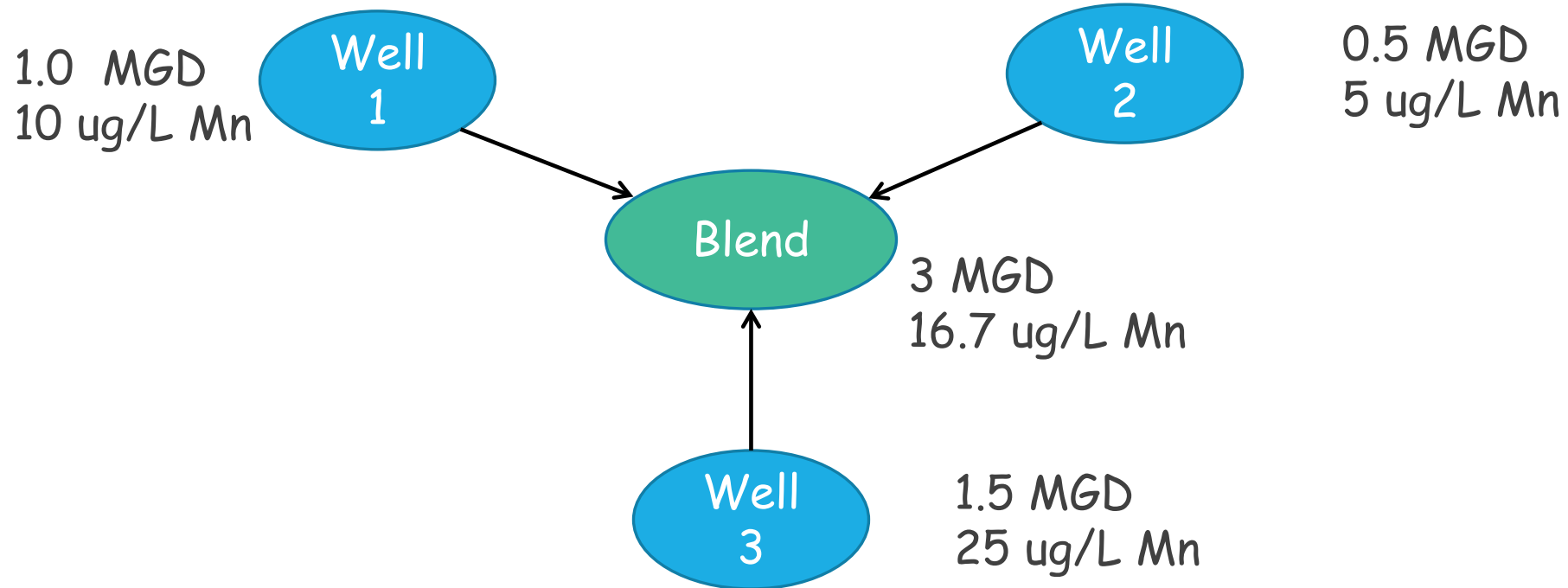
- Turns over followed by mixing
- **Mn distributes throughout reservoir**
- Oxygen increases throughout reservoir
- **Mn release from sediments stops**

## Non-treatment Source Water Management Options

- Blending
- Selective withdrawal
- Lake/reservoir aeration

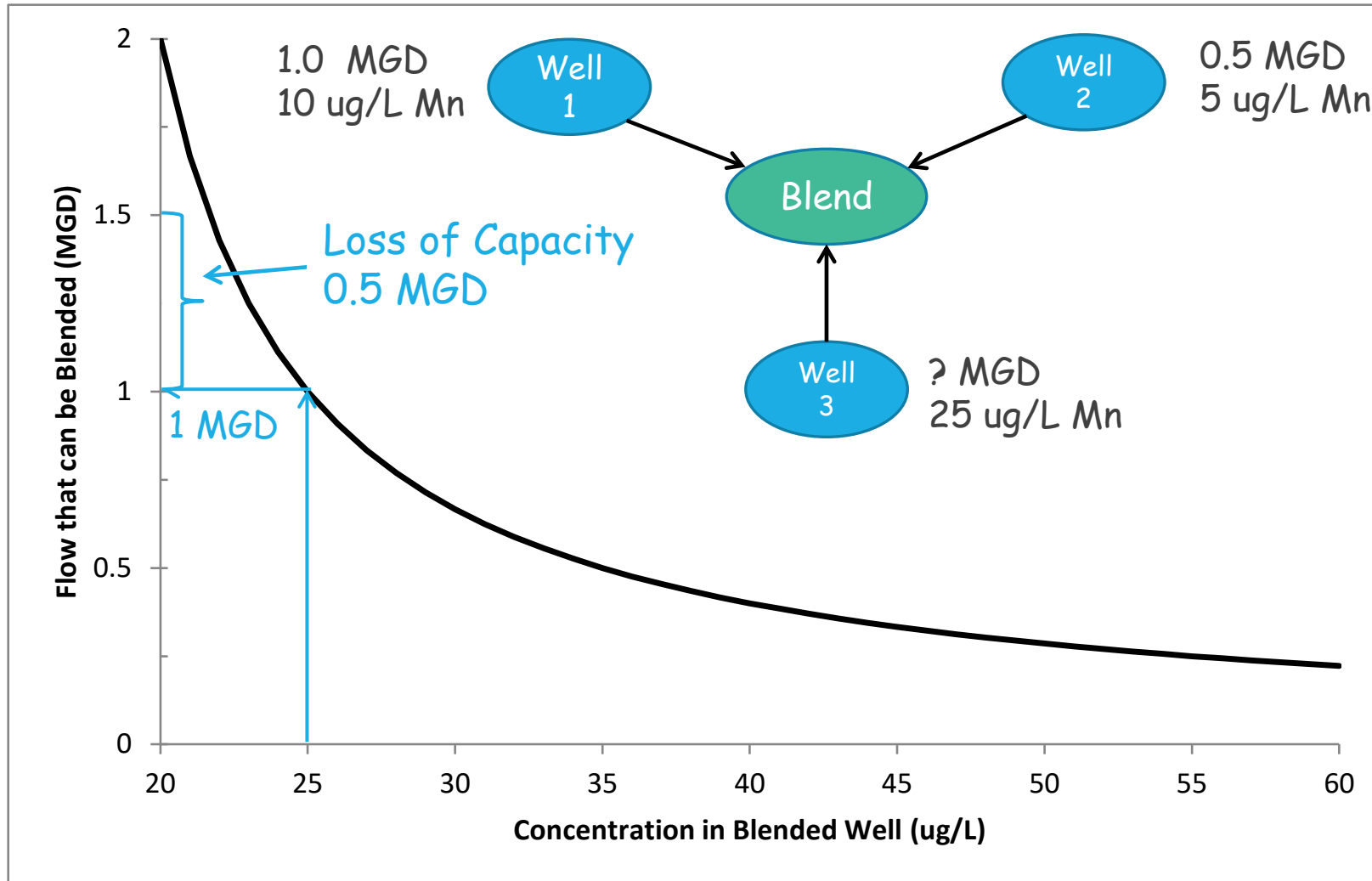


# Managing Mn by Blending



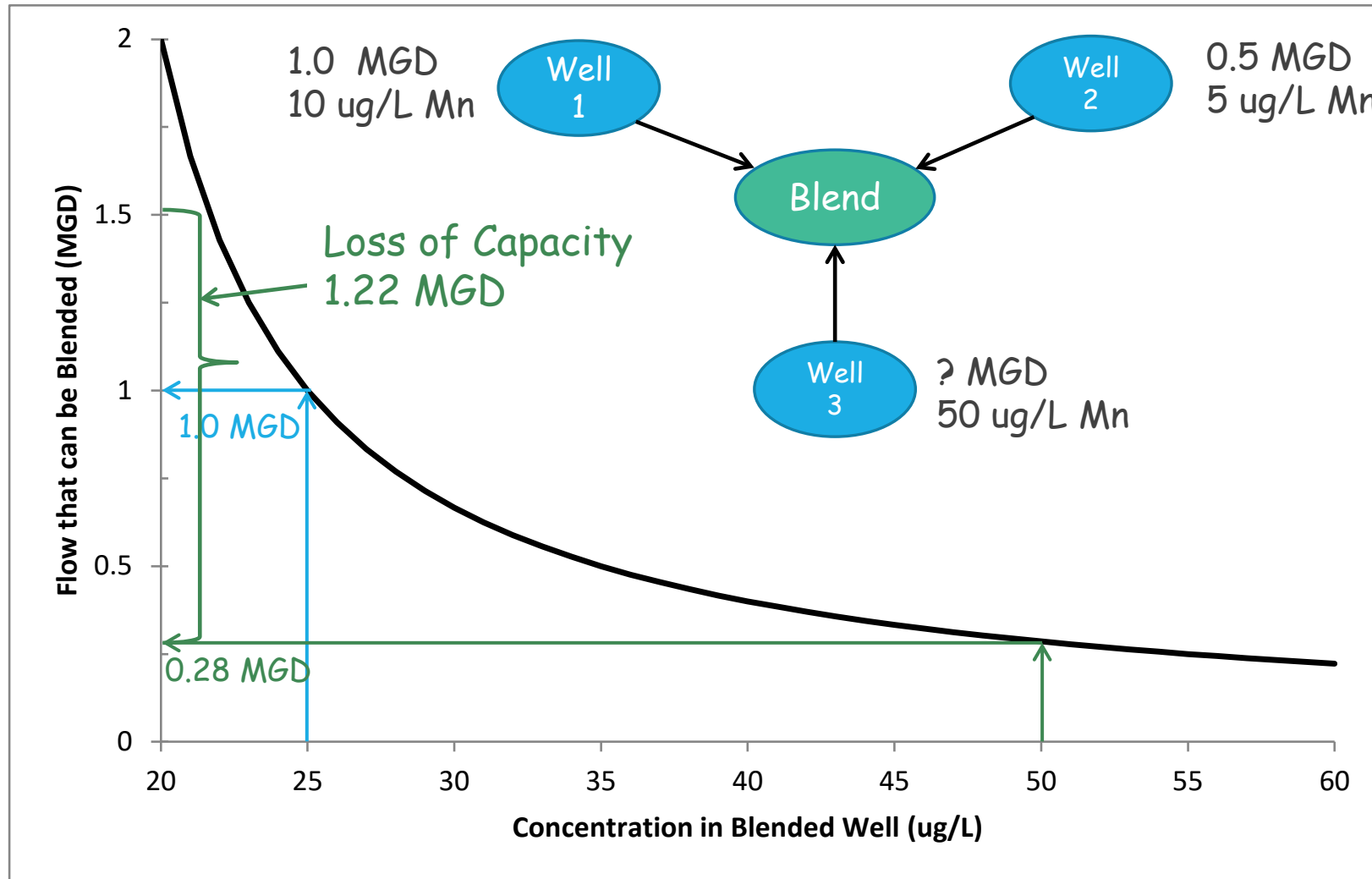
Blended Mn Concentration Goal  $\leq 15 \mu\text{g/L}$

# Blending Example Well 3 = 25 $\mu\text{g/L}$



Blended Mn Concentration Goal  $\leq 15 \mu\text{g/L}$

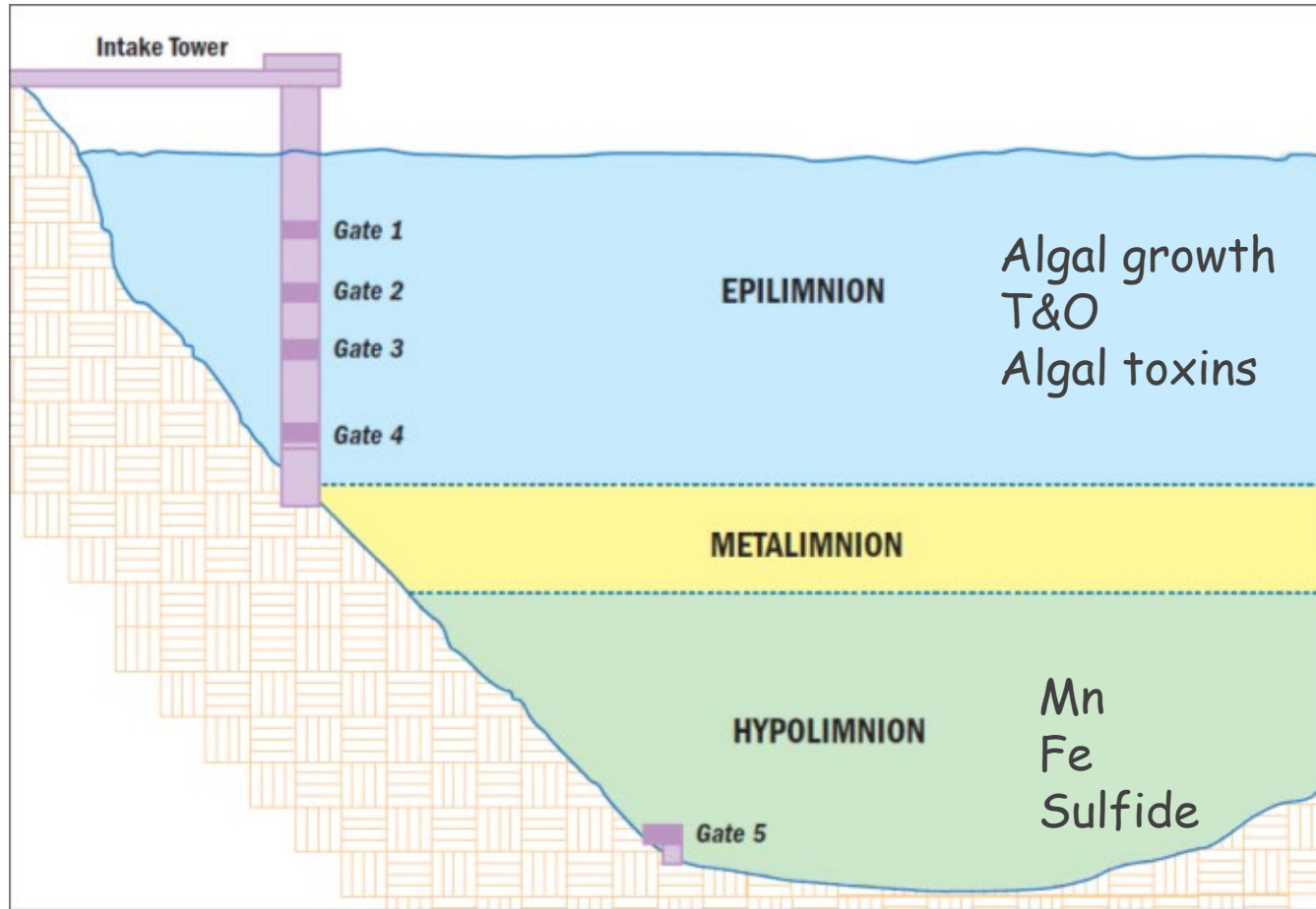
# Blending Example Well 3 = 50 $\mu\text{g/L}$



Frequently blending results in an unacceptable loss of capacity

Blended Mn Concentration Goal  $\leq 15 \mu\text{g/L}$

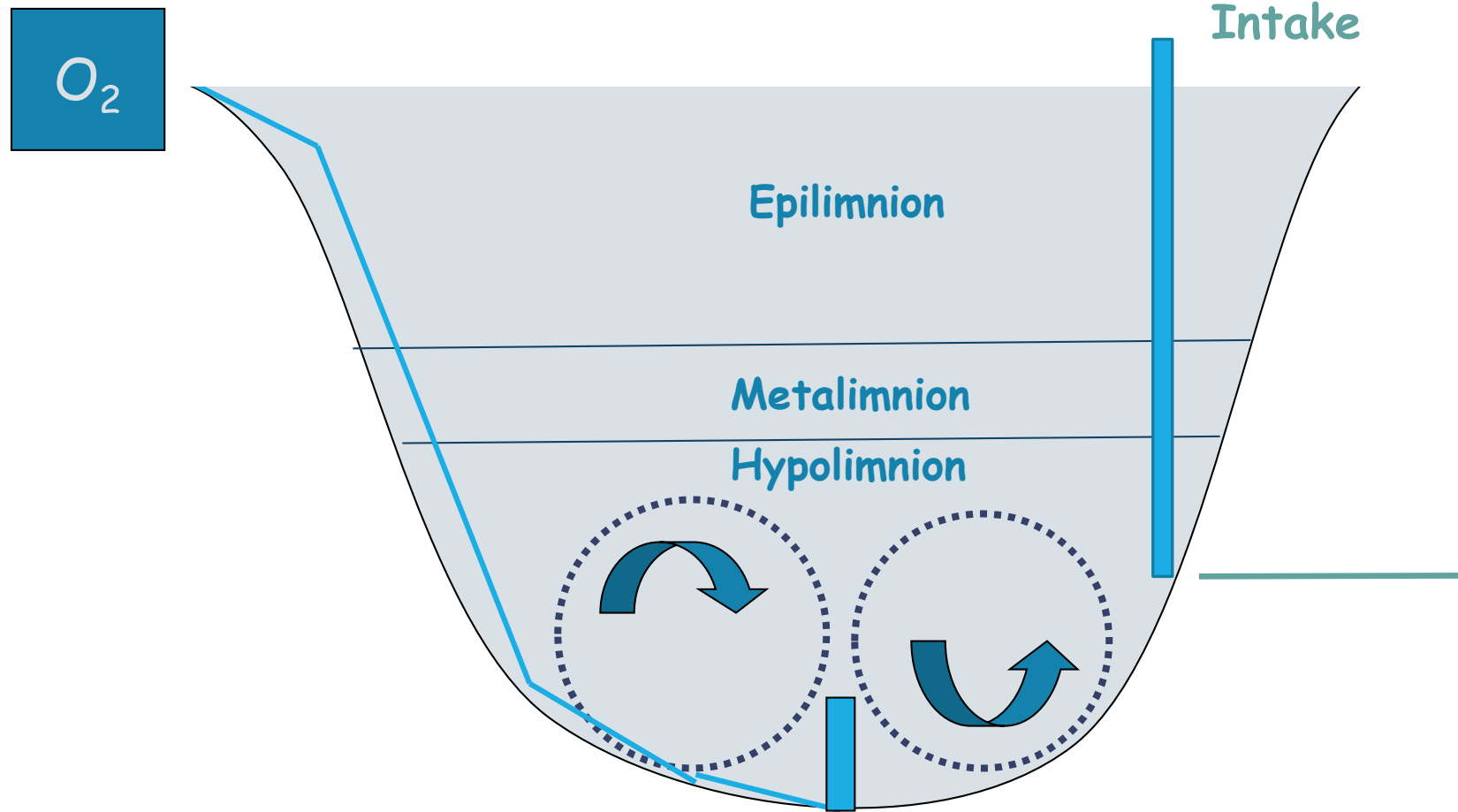
# Mn Source Control by Selective Withdrawal



Withdrawal at elevation with acceptable Mn levels

- May trade one set of problems for another

# Mn Source Control by Hypolimnetic Aeration



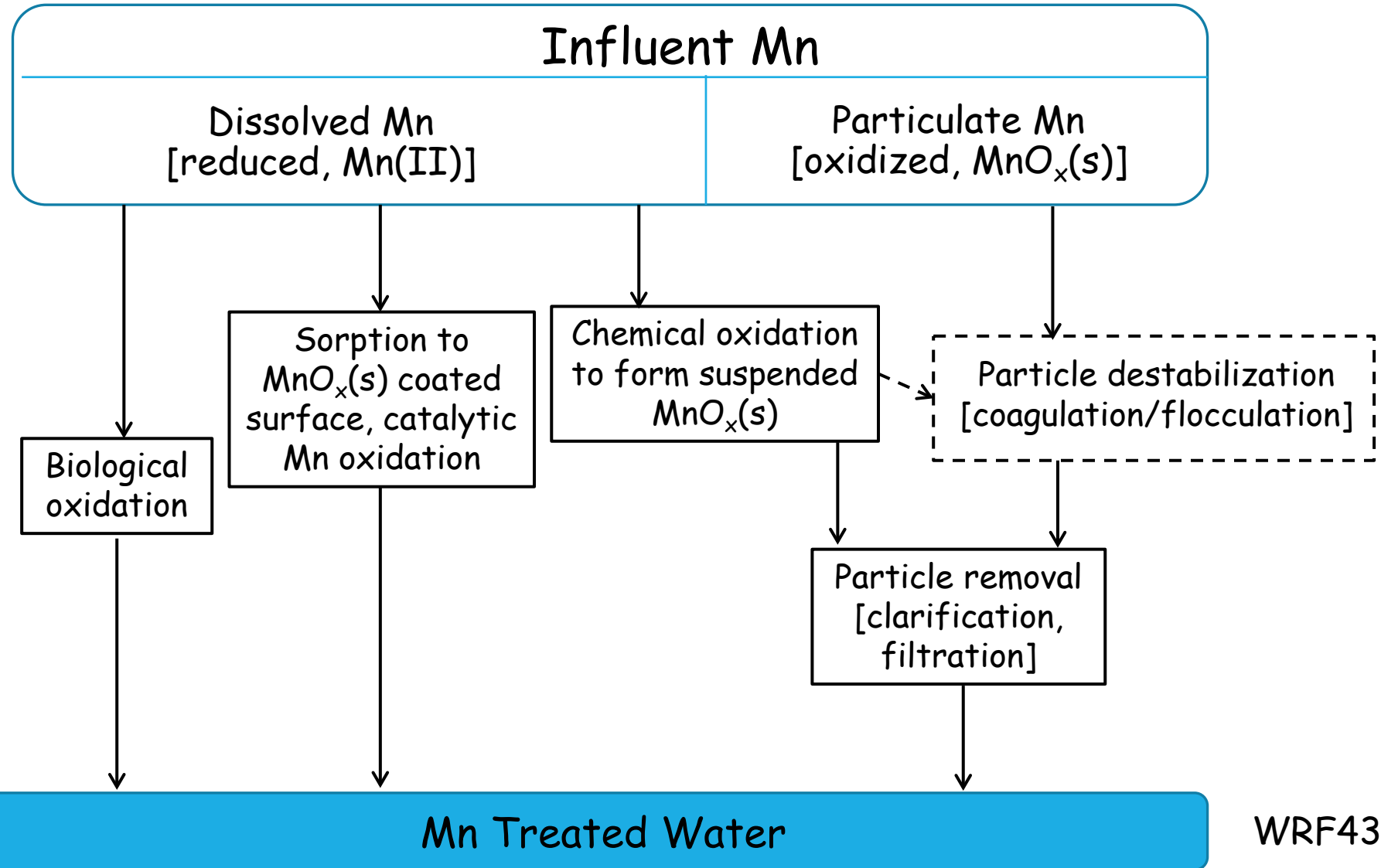
Controls soluble Mn by preventing release of Mn from sediment to hypolimnion

Intake Elevation

## Treatment of Mn

- Treatment options
  - Oxidation/filtration
  - Oxidants
  - Sorption/catalytic oxidation on media
  - Biological oxidation

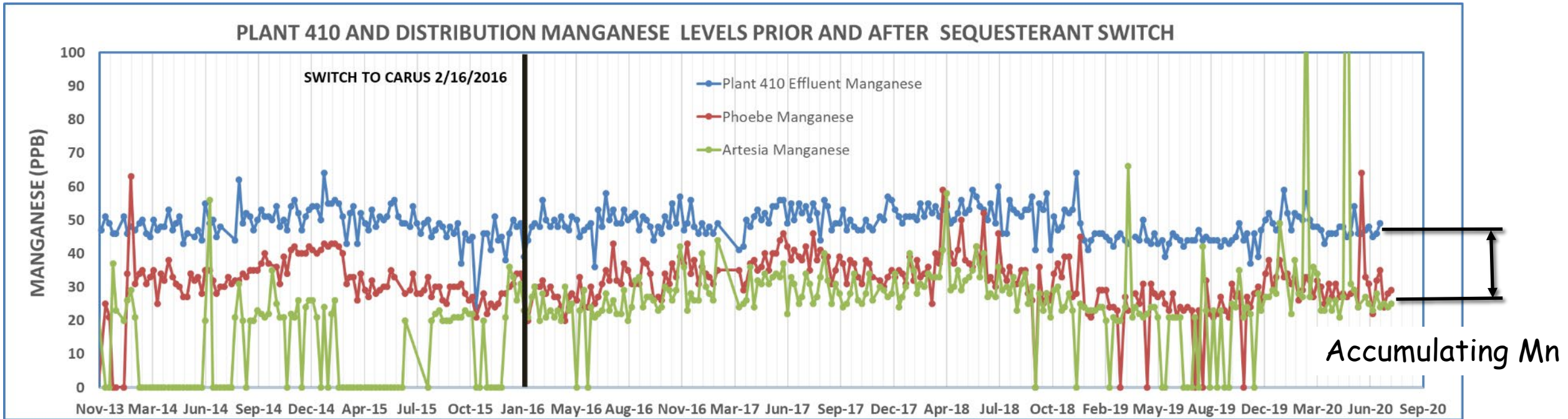
# Several Mn Removal Options are Proven and Effective



Sequestration doesn't remove Mn but can prevent it from discoloring water

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# Considerations When Using a Sequestrant

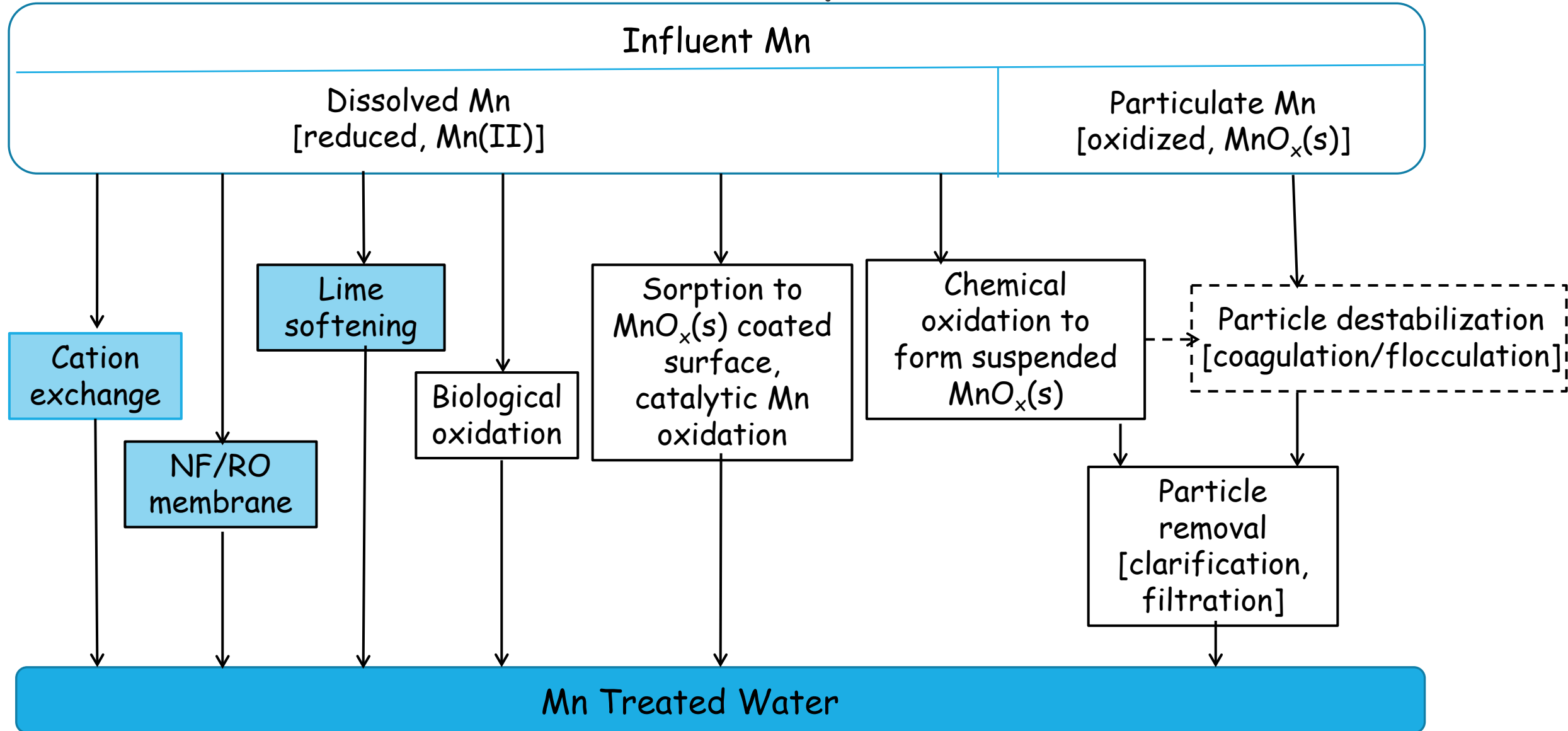


- Is all the Mn sequestered?
- How long does the Mn remain sequestered?
- Fate of Mn which is no longer sequestered?
- Are existing pipe scales being destabilized by sequestrant?

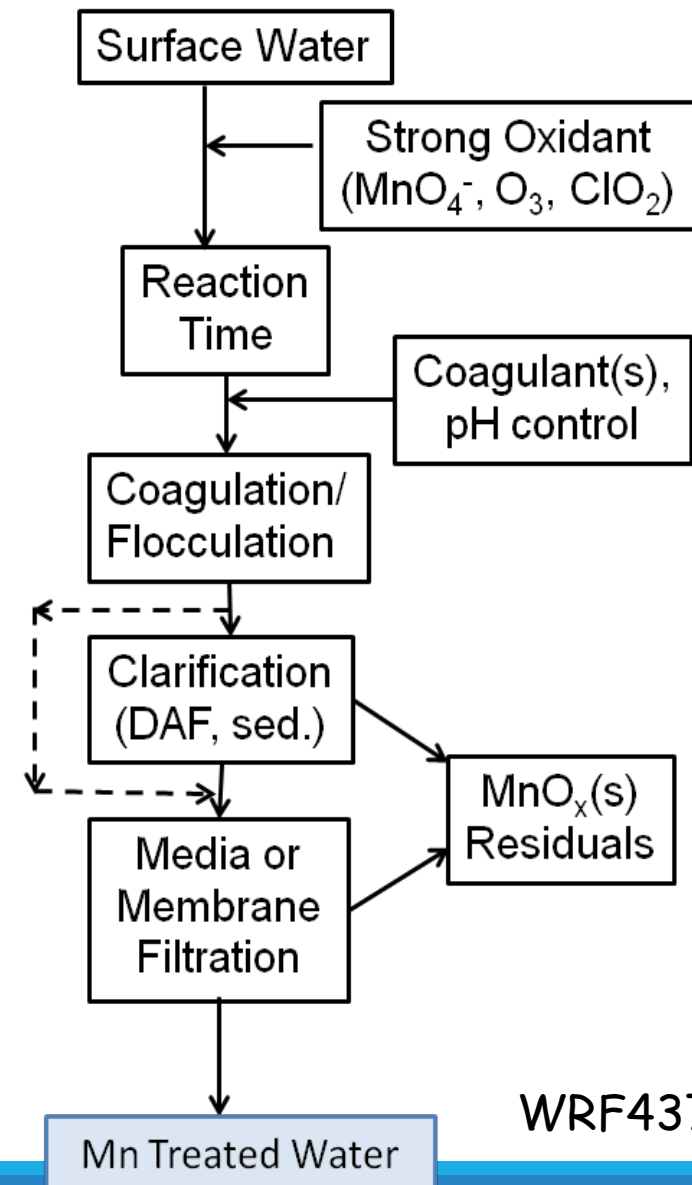
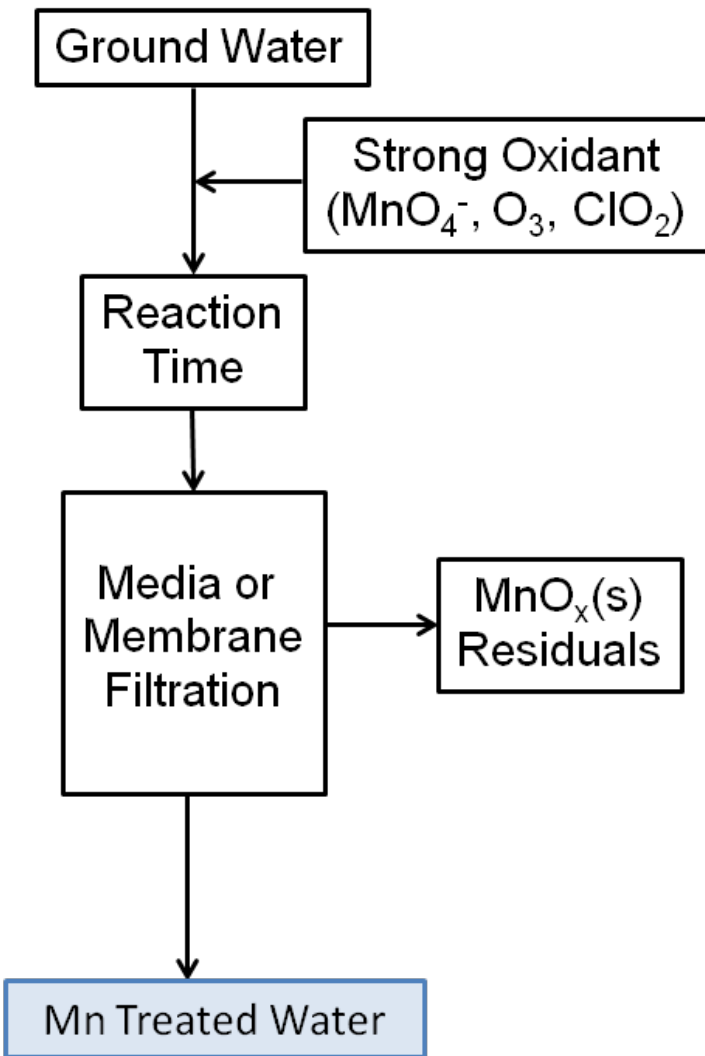
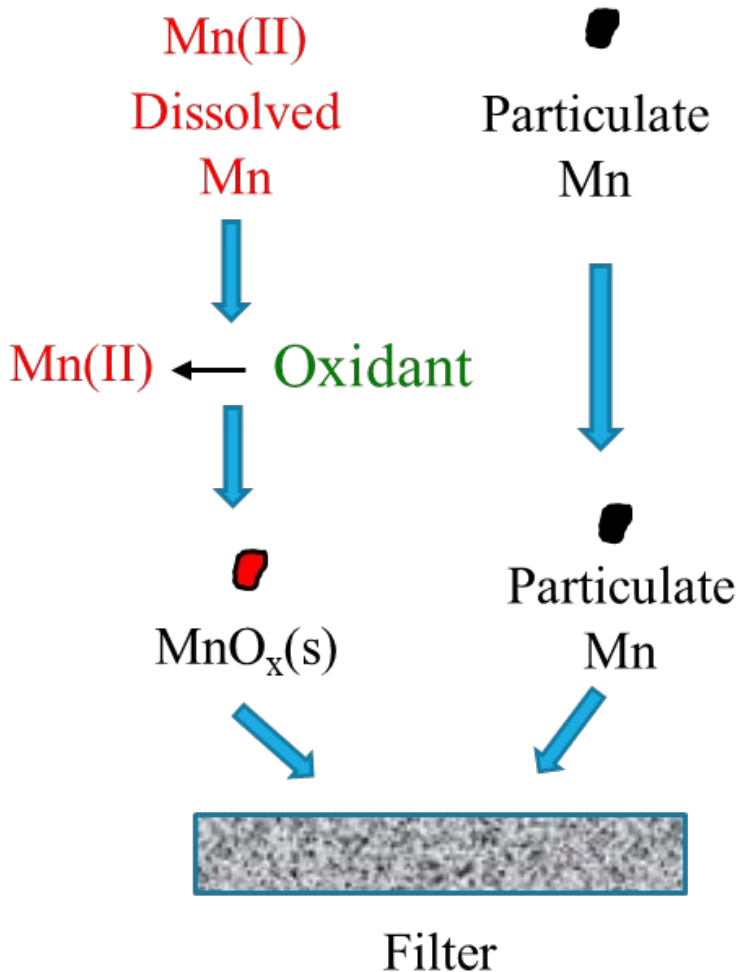
Suburban Water Systems, 2021



# Full Suite of Mn Treatment Options



# Removal by Chemical Oxidation Followed by Particle Filtration



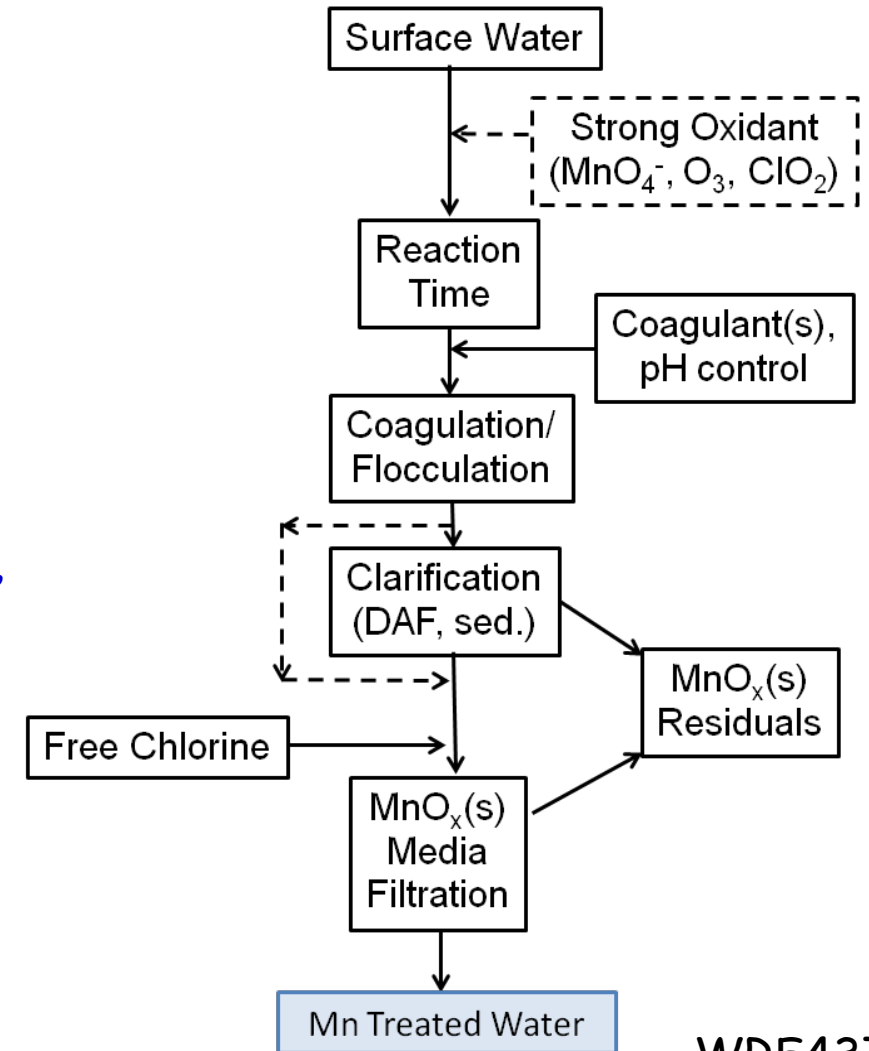
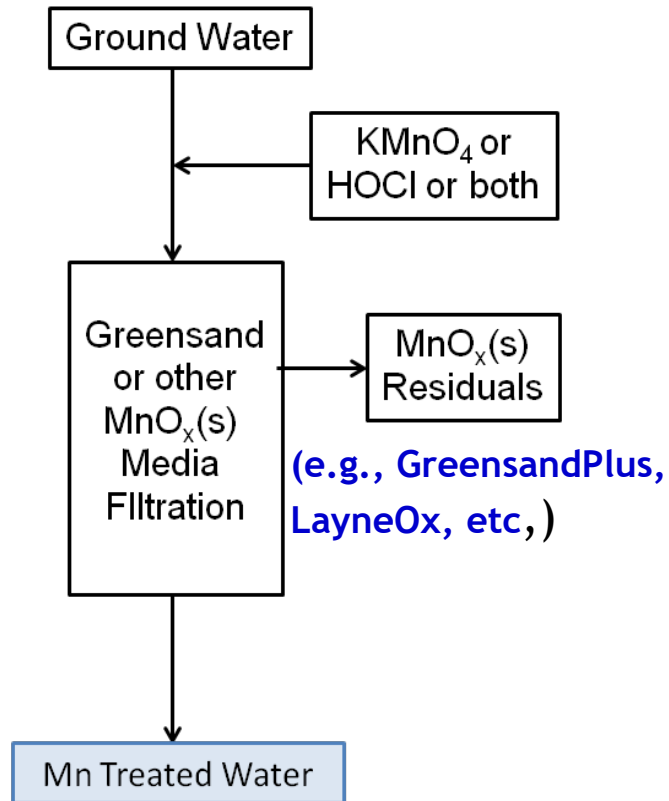
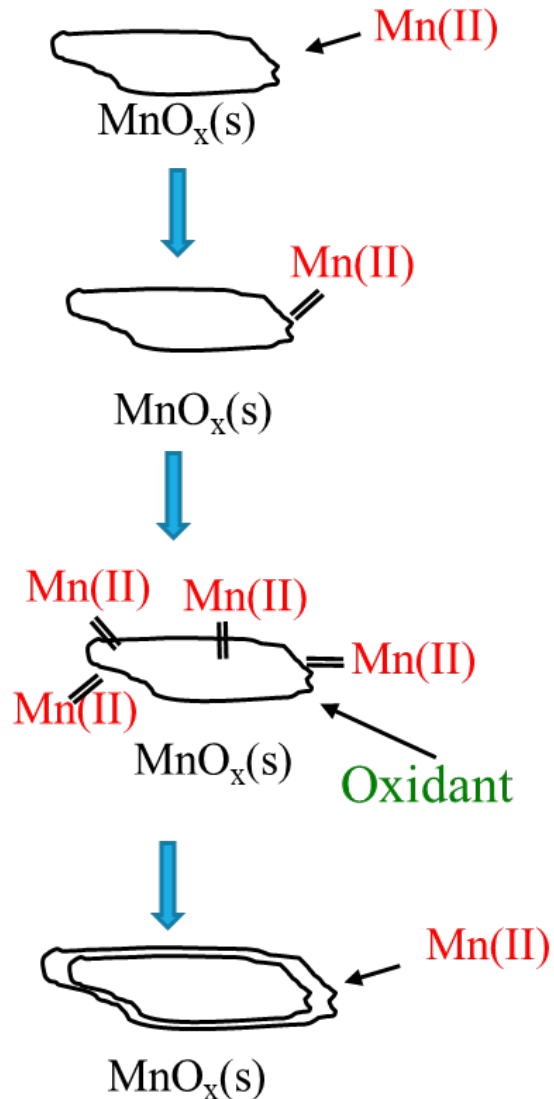
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# Comparison of Oxidants

Strong Oxidant	Characteristics
Potassium Permanganate ( $\text{KMnO}_4$ ) Sodium Permanganate ( $\text{NaMnO}_4$ )	<ul style="list-style-type: none"><li>• Easy to add</li><li>• Overdose causes "pink" water</li><li>• Adds Mn</li><li>• Some T&amp;O control</li></ul>
Chlorine Dioxide ( $\text{ClO}_2$ )	<ul style="list-style-type: none"><li>• Produce on-site</li><li>• Limited by chlorite by-product MCL</li><li>• Excellent disinfection, T&amp;O control</li></ul>
Ozone ( $\text{O}_3$ )	<ul style="list-style-type: none"><li>• Produce on-site</li><li>• Overdose may cause "pink" water</li><li>• Bromate formation possible</li><li>• Cannot reach very low Mn</li><li>• Excellent disinfection, T&amp;O control</li></ul>

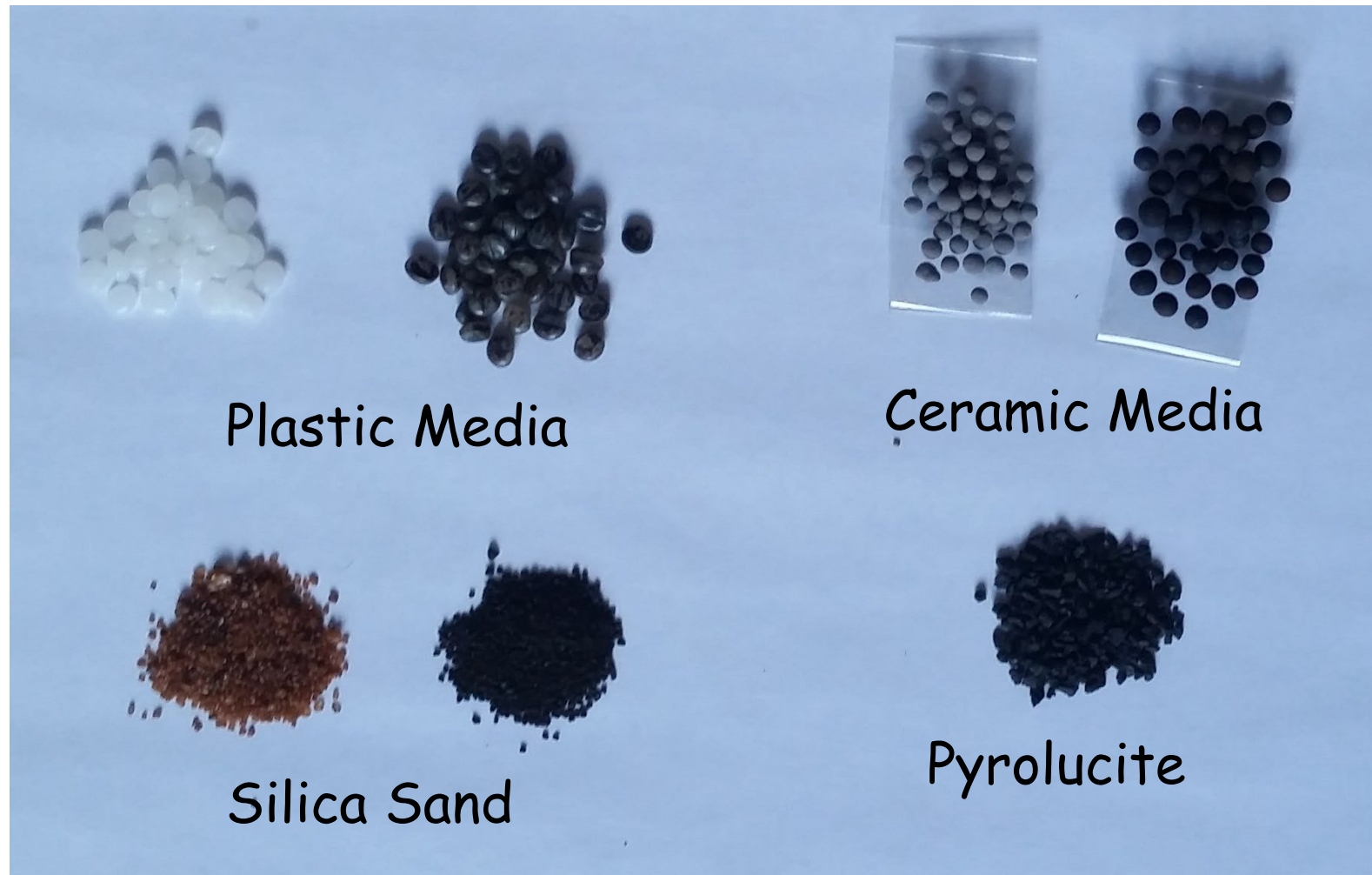
The rate of Mn(II) oxidation by **chlorine** is too slow at moderate pH to form filterable  $\text{MnO}_x(\text{s})$  particles - **BUT sufficient to promote oxidation/deposition in distribution system**

# Removal by Sorption and Catalytic Oxidation on Media Surface



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# Types of Media



Plastic Media

Ceramic Media

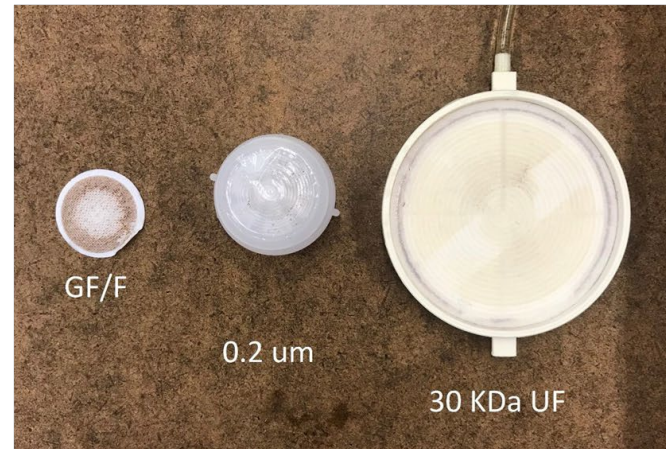
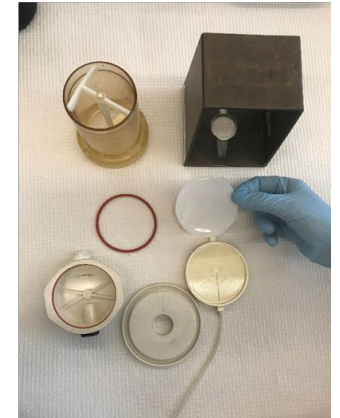
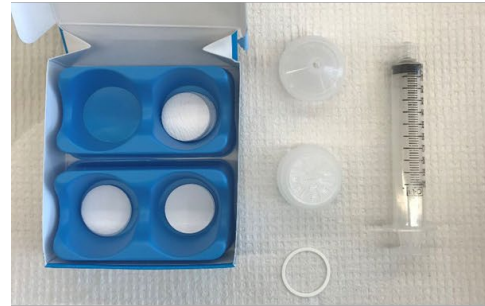
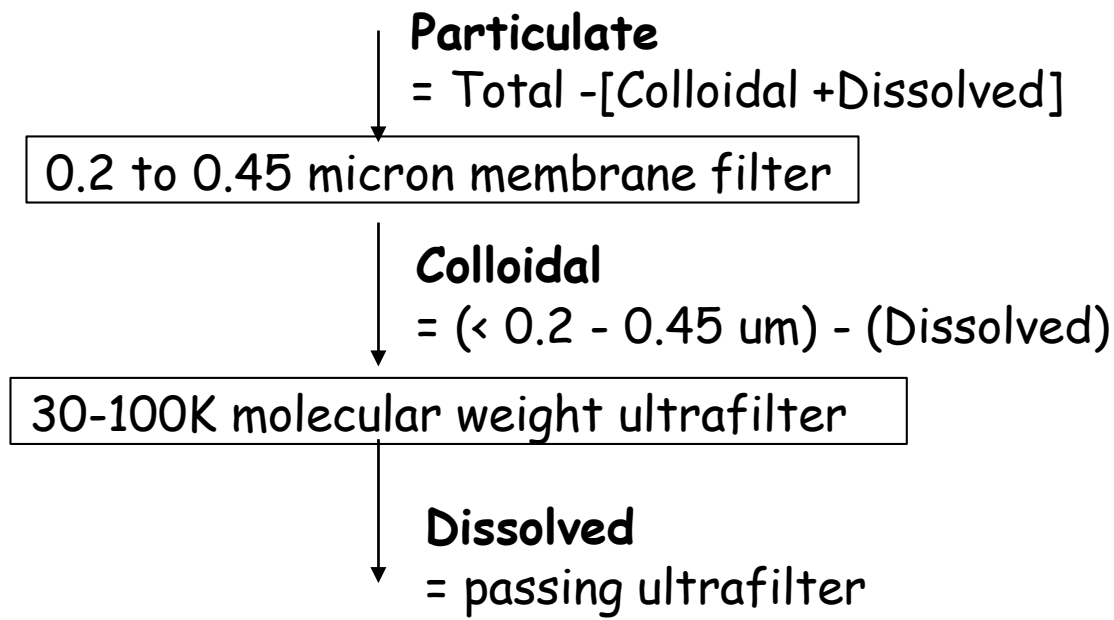
Silica Sand

Pyrolucite

Photo J. Tobiason

# Critical to Know Form of Mn

Form of Mn should be understood throughout Treatment process

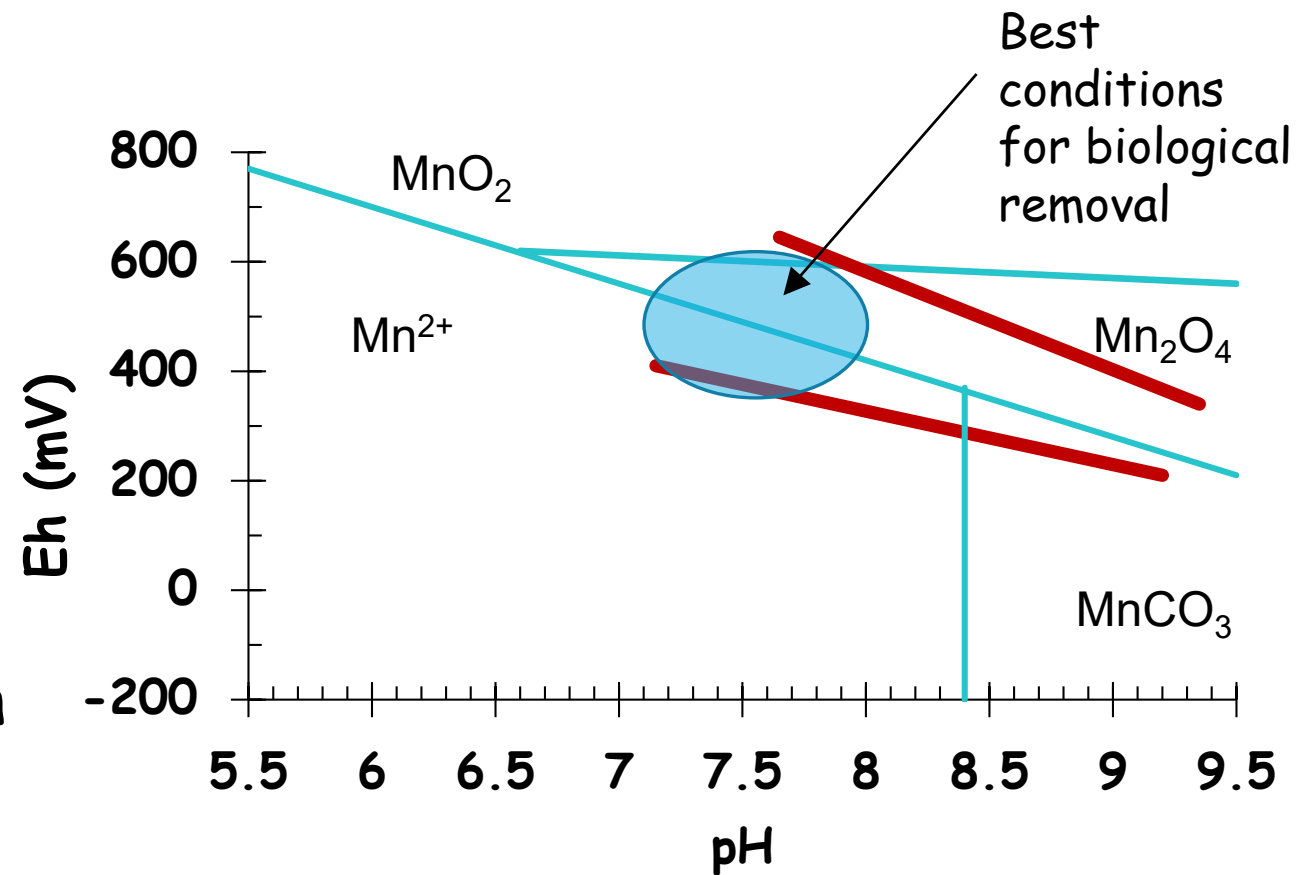


Courtesy J. Tobiason

# Biological Treatment of Mn: Let Bugs do the Oxidizing

Unique considerations for each site

- Augmentation of nutrients to maximize removal
- Temperature dependence
- Head loss associated with biological activity
- Release of Mn if biological process interrupted
- Speed of restart after shutdown
- Media type/EBCT



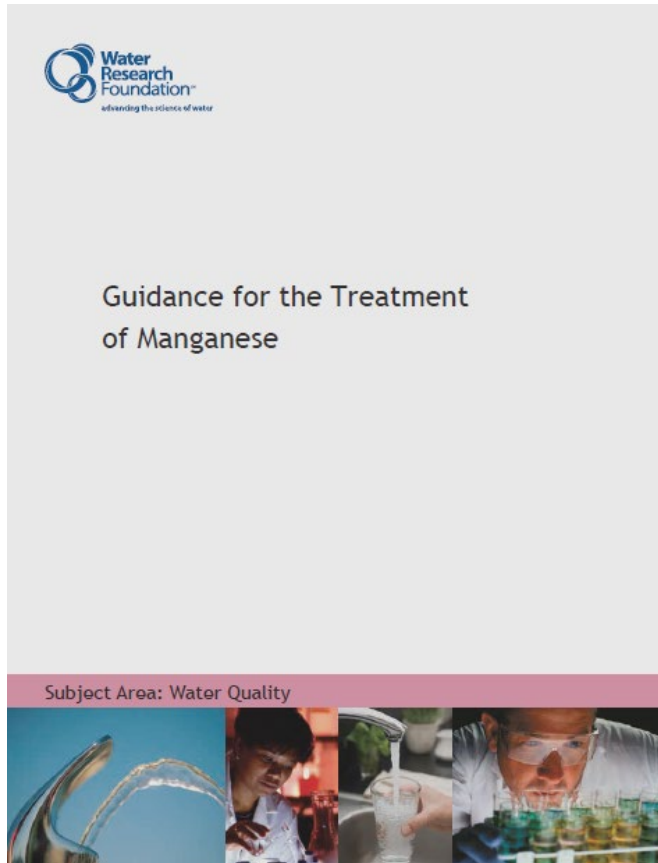
Adapted from Mouchet et al

# Summing up

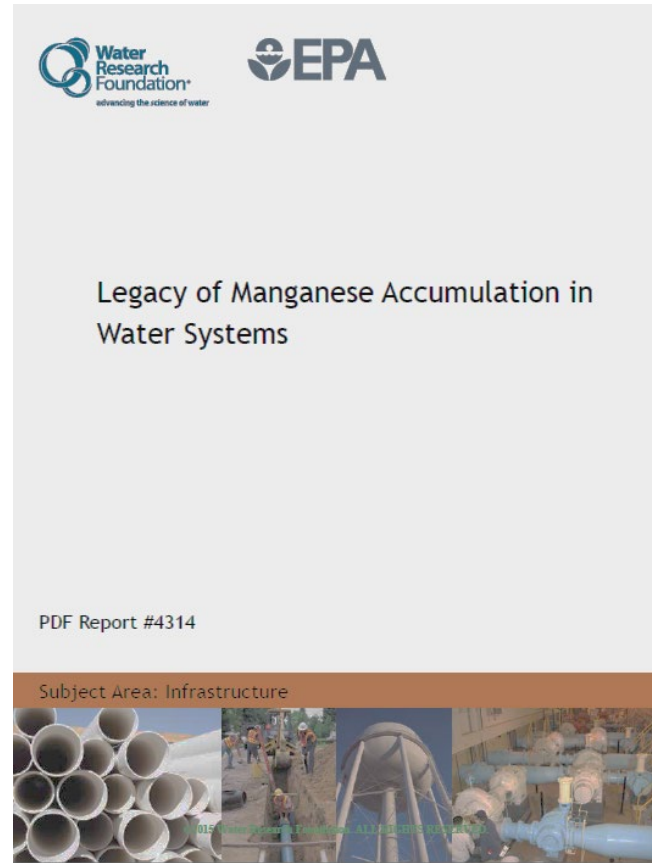
- Many mature technologies are capable of managing Mn to levels below 20 ug/L
  - Source water
  - Wellhead/plant
  - POU/POE
- Treatment choice/performance is function of Mn speciation and form
- Sequestration has significant drawbacks
  - May limit color issues
  - Does not mitigate other undesirable effects of Mn



# Resources for Mn available from WRF Website



Collaborators  
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John Tobiason  
Sarah Clark



Collaborators  
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