



**MUELLER**

# Using Data Analytics to Make Informed Water Infrastructure Maintenance Decisions

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# Future State: Imagine Your Assets... Smarter

- My service pressure is 35 psi.
- There's a leak inside this home.
- My valve is closed.



- I am partially open.
- Chlorine levels are OK.
- I've seen 1,200 gallons of flow in the last hour.



- My pressure has dropped 15 psi in the last hour.
- There's a leak 128 feet east of me that's been running for at least 6 days.



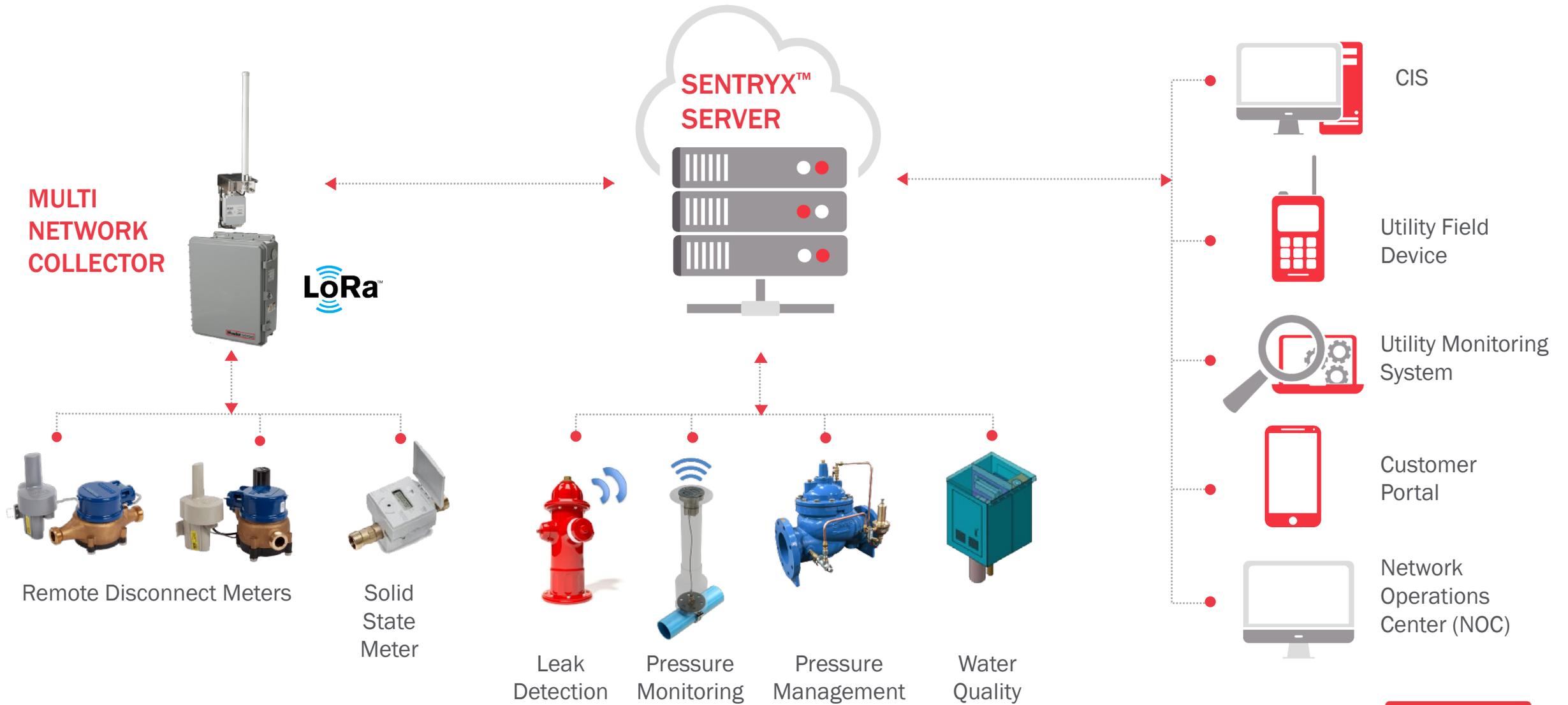
- Chlorine residuals are too low.
- I'm going to flush until chlorine levels are OK.

# Sentryx Software

- The utility's single platform for monitoring the health of their distribution system
  - Leak detection
  - Pressure management
  - Water quality
  - Remote disconnect
  - Metering data
- Graphical and intuitive web-based interface
- System health monitored by the Network Operations Center



# Mueller® Smart Water Infrastructure Network





# NOC Managed Services with Sentryx Platform

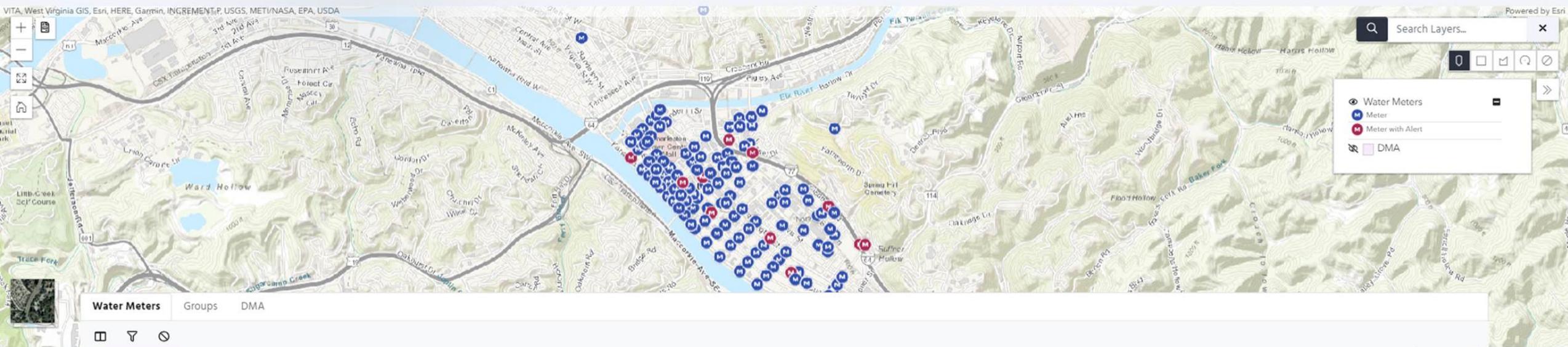
## Network Operations Center

- Secure, safe, redundant storage
- 24/7 network and intrusion monitoring
- Time and cost savings
- Quick and reliable access to data
- No need for in-house servers and infrastructure
- No worries about upgrades





# ADVANCED METERING INFRASTRUCTURE (AMI)



Water Meters Groups DMA



0 Nodes Selected

On Demand Read

Export

<input type="checkbox"/>	Account ID	Last Read	Last Read Date ↑	Alerts	Route Number	Service Address	City	State	Device ID
<input type="checkbox"/>	1053	97,847	10/23/2019 00:00	N	0002	651 Upland St.	Charleston	WV	410003700
<input type="checkbox"/>	1054	156,747	10/23/2019 00:00	N	0003	141 Shade Ln.	Charleston	WV	410003800
<input type="checkbox"/>	1055	112,756	10/23/2019 00:00	N	0003	640 Morningside St.	Charleston	WV	410003900
<input type="checkbox"/>	1056	37,088	10/23/2019 00:00	N	0003	237 Woodbury St.	Charleston	WV	410004000
<input type="checkbox"/>	1057	115,563	10/23/2019 00:00	N	0003	8217 Highgate St.	Charleston	WV	410004100
<input type="checkbox"/>	1058	192,721	10/23/2019 00:00	N	0003	5213 Woodledge St.	Charleston	WV	410004200
<input type="checkbox"/>	1059	191,937	10/23/2019 00:00	N	0003	231 Woodridge St.	Charleston	WV	410004300
<input type="checkbox"/>	1060	190,039	10/23/2019 00:00	N	0003	6091 Hillcrest St.	Charleston	WV	410004400
<input type="checkbox"/>	1061	108,998	10/23/2019 00:00	N	0003	571 1st St.	Charleston	WV	410004500
<input type="checkbox"/>	1062	124,800	10/23/2019 00:00	N	0003	9182 2nd St.	Charleston	WV	410004600

# Security Features

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**All system communications are encrypted**

Prevents tampering with, or intercepting, meter data

**Unique encryption keys for each Node**

Hacking one Node does not permit access to any other Nodes

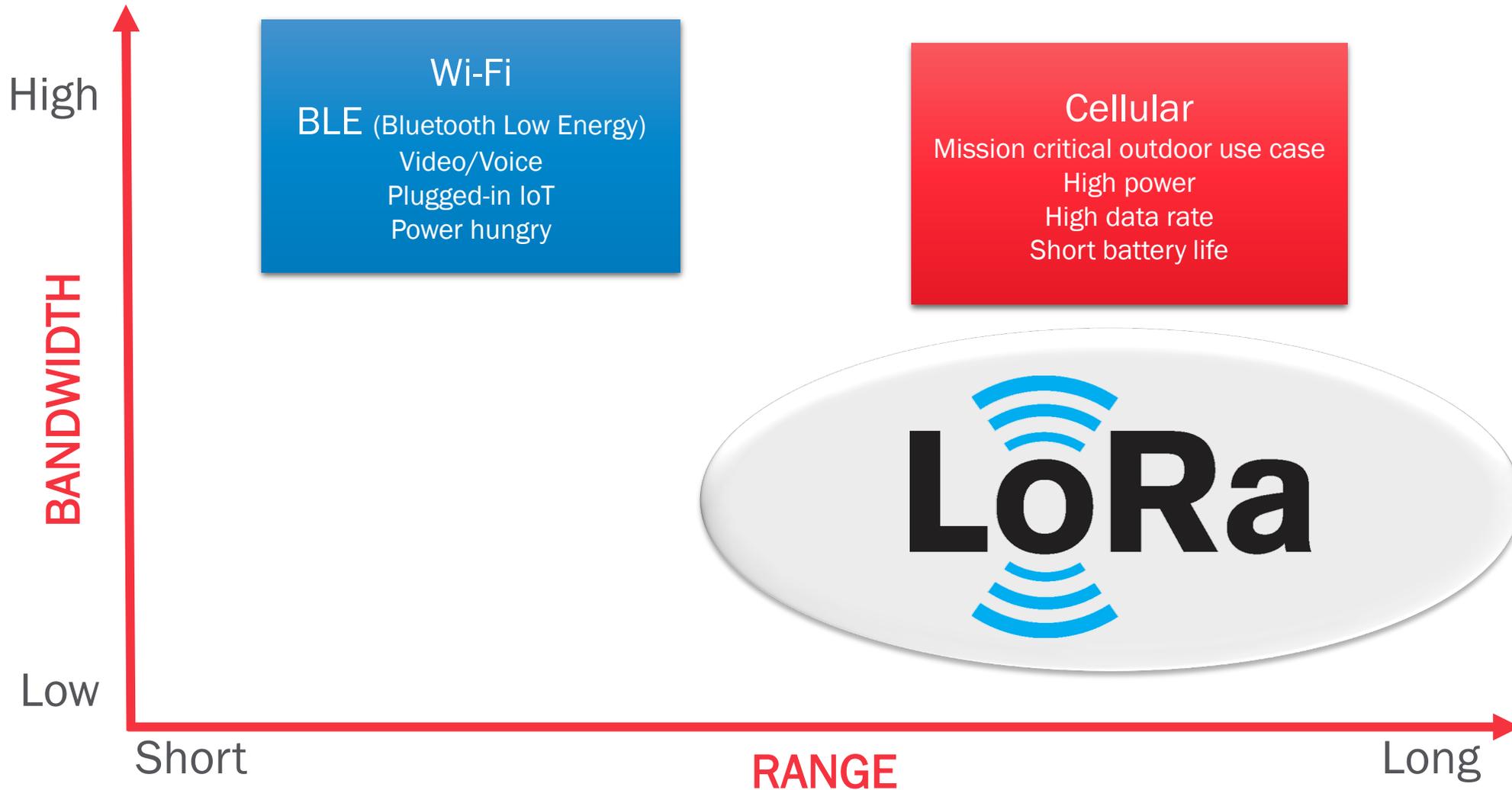
**Each remote disconnect message is re-authenticated**

Cannot copy a command to issue disconnect messages to other Nodes

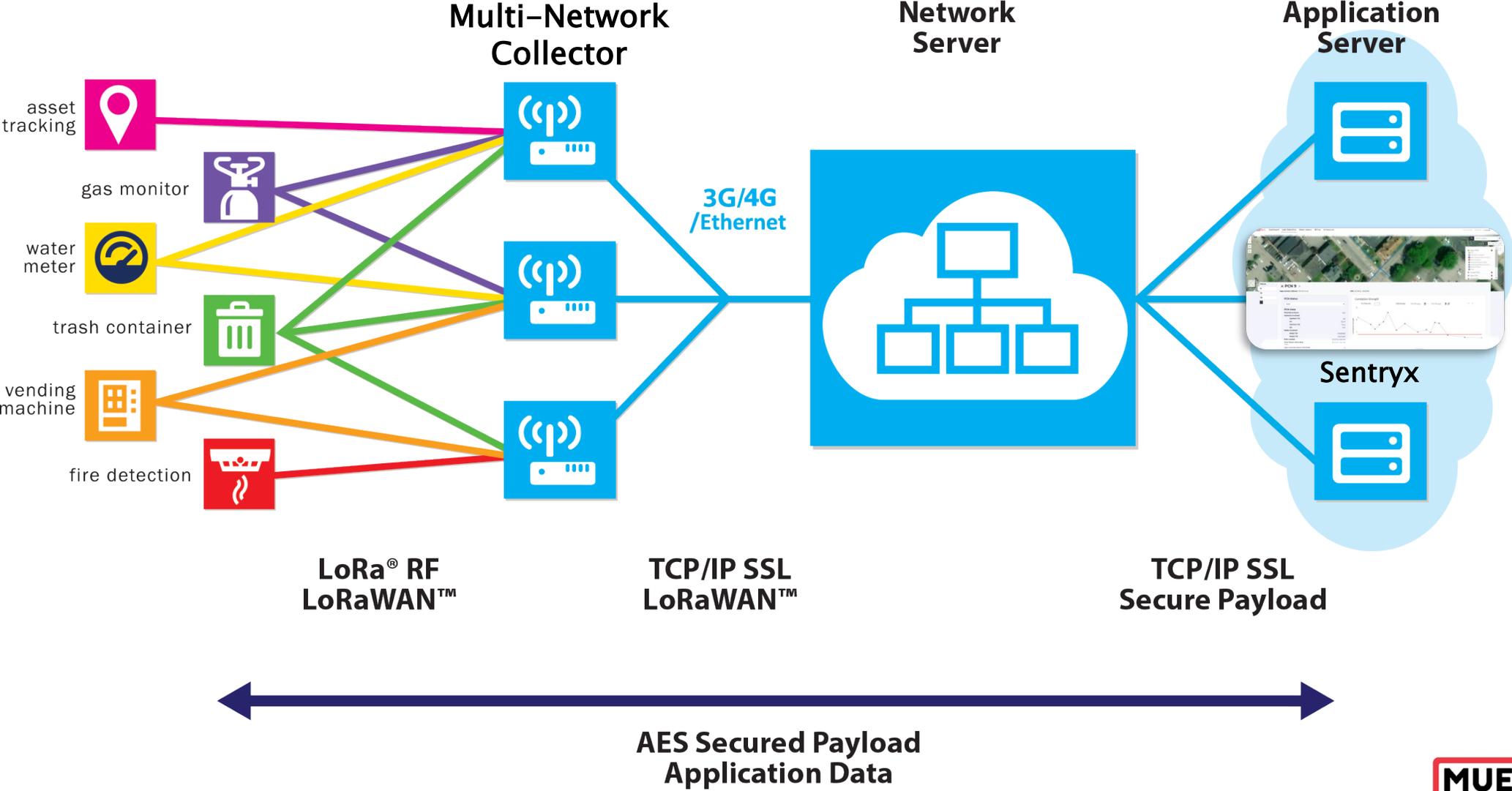
**Firmware upgrades are digitally signed**

Attackers cannot deploy malicious firmware on Nodes

# Modulation



# Smart City Diagram





# Remote Disconnect

- Turn off/on a Remote Disconnect Valve in 15-30 seconds (phone call window)
- Exponentially improves ROI for AMI
- Compassionate scheduling
- Over 4 million field actuations since 2013



Mueller's 420 RDM



# High Speed Patented “Wake-on-Demand” Technology

- Every 3 seconds the Mi.Net node looks for a 2-way request
- The Mi.Hub sends multiple requests on different channels to ensure the node hears the on-demand request
- This guarantees a valve activation or on-demand read within seconds





# WATER QUALITY MONITORING

1033

56

1020

1027

1028

1

1030

### Device Data

Status:



Device State:

Active

Power Mode:

Off

Commission Date:

07/29/2016

### Pressure



Status:

Normal

Last Reading:

98.4 psi

Reading Time:

10/23/2019 02:00

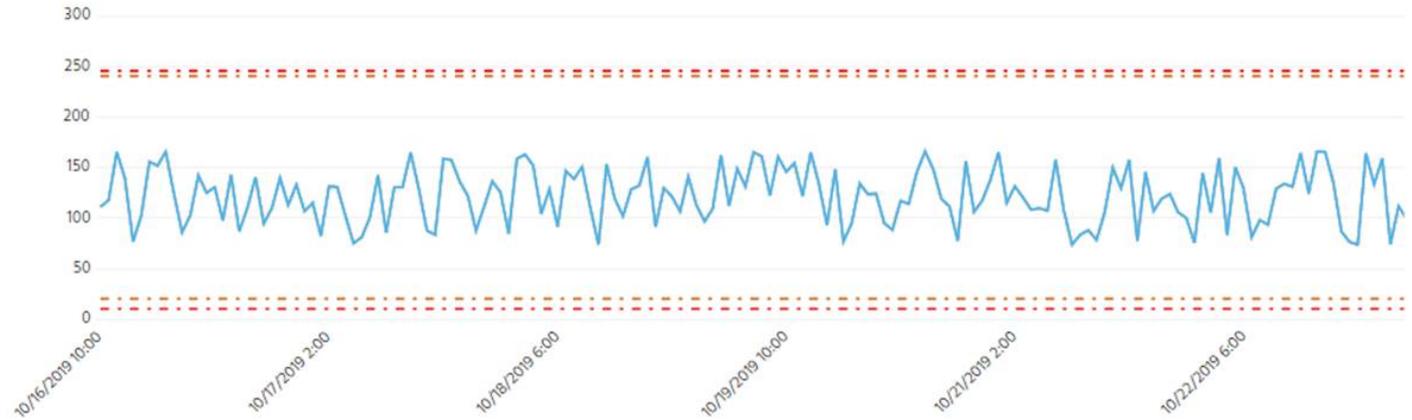
Alarm Log Type:

AvgMinMax

### Pressure



min — trn — max — avg — critical — warning



10/16/2019



-

10/23/2019



### Water Quality

#### Chlorine



Status:

Normal

Last Reading:

1.5 ppm

Reading Time:

06/04/2019 16:48

Alarm Log Type:

AvgMinMax

#### Temperature



Status:

Normal

Last Reading:

48.0 °F

Reading Time:

06/04/2019 16:48

Alarm Log Type:

AvgMinMax

#### Turbidity



Status:

Normal

Last Reading:

0.5 ntu

Reading Time:

06/04/2019 16:48

Alarm Log Type:

AvgMinMax

#### pH



Status:

Normal

Last Reading:

8.0 pH

Reading Time:

06/04/2019 16:48

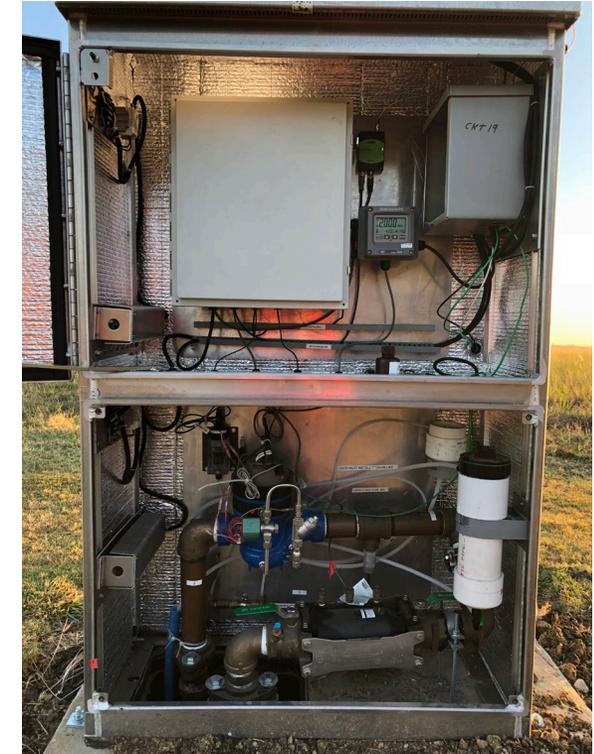
Alarm Log Type:

AvgMinMax

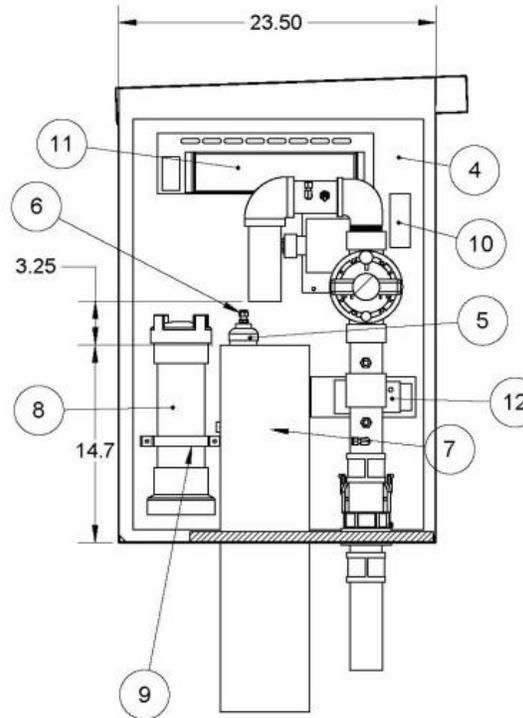
# SMART Flushing

## S.M.A.R.T. Flushing Systems

- Capable of Monitoring a Wide Range of Water Quality Conditions...
  - Chlorine (Free or Total)
  - Temperature
  - pH
  - Turbidity
  - Flow
  - Pressure
  - Total Organic Compounds
- Automatically Initiates a Flush Event to Mitigate Poor Water Quality Conditions
- Allows for Two Way Communication
- SCADA Compatible
- Capable of Sending Event Notifications
- Ideal for Remote Locations or Trouble Points in a Distribution System



# SMART Flushing



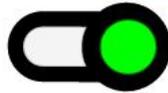
## SMART

- 10-Flush Events
- Duration: 1 min. to 24 hours / event
- Programming interface remains in flushing system
- Monitors water quality 24/7
- MAX runtime management
- MIN off-time management
- Flexible communication platform

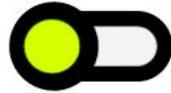
# Operations



**Manual Flush**



**Man | Auto**



**Flush Solenoid**



**Time Flushing Program(s)**  
**Program Enabled Active**

Program #1	✓
Program #2	✓
Program #3	✓
Program #4	✓
Program #5	✓
Program #6	✓
Program #7	✓
Program #8	✓
Program #9	✓
Program #10	✓

**Sensor Flush Elapsed Time**

0 Minutes

**Hardware Flush Elapsed Time**

0 Minutes

**Flushing Off Elapsed Time**

0

**Flow Meter Totalizer (Gallons)**

0

**Flow Rate (GPM)**

0

**Electrolyte Monitor Elapsed Days**

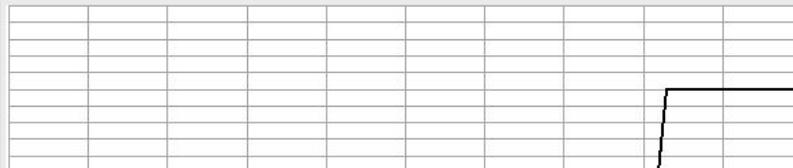
24

**Membrane Monitor Elapsed Days**

24

Current Date and Time: 2017-04-25 14:07:23

**Flush Solenoid Trend**



2:06:06 PM	2:06:26 PM	2:06:46 PM	2:07:06 PM	2:07:26 PM	2:07:46 PM
04/25/2017	04/25/2017	04/25/2017	04/25/2017	04/25/2017	04/25/2017

Manual Zoom Out << scroll < scroll > scroll >> Zoom In

**Flush Solenoid**

# Configuration

 WARNING : A change of any Analog Input Type will clear the Active Daily Trend and Active Monthly Trend.



	Analog Input 1	Analog Input 2	Analog Input 3	Analog Input 4
Type	Chlorine Analyzer (Free) - Report Only	Temperature - Report Only	pH Analyzer - Report Only	Turbidity Analyzer - Report Only
Scale Min	0	0	0	15
Scale Max	3	100	14	45
Units	ppm	° C	pH	NTU
Deadband				
Control				

	Digital Input 1	Digital Input 2	Digital Input 3	Digital Input 4
Type	Tamper Switch	No Sensor Connected	Flow Meter	Hardware Manual Flush

**Flow Meter Configured**

3 Gallons Per Pulse

**Scada Control**

Disabled

# Monitor



Chlorine Analyzer (Free) - Flush Driving	
Scaled Min	0
Scaled Max	3
Units	ppm
Actual	2.9503
Setpoint	<input type="text" value="2.4"/>

Temperature - Report Only	
Scaled Min	0
Scaled Max	100
Units	° C
Actual	18.24

pH Analyzer - Report Only	
Scaled Min	0
Scaled Max	14
Units	pH
Actual	8.2316

Turbidity Analyzer - Report Only	
Scaled Min	15
Scaled Max	45
Units	NTU
Actual	0.9587

Max Hardware Flush Time
60 Minutes <input type="button" value="v"/>

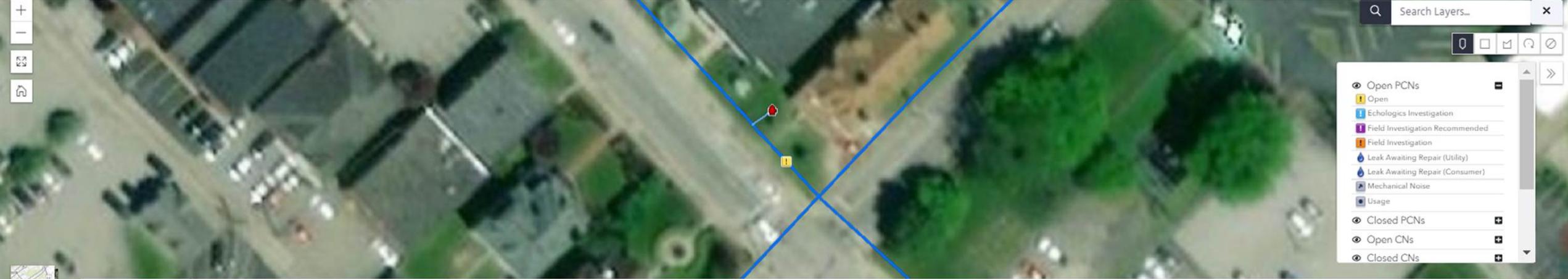
Max Auto Flush Time
01 Minutes <input type="button" value="v"/>

Flush Off Minimum Time
05 Minutes <input type="button" value="v"/>

<b>Reset Flow Meter Totalizer</b>
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# DISTRIBUTION LEAK MONITORING



- Open PCNs
  - Open
  - Echologics Investigation
  - Field Investigation Recommended
  - Field Investigation
  - Leak Awaiting Repair (Utility)
  - Leak Awaiting Repair (Consumer)
  - Mechanical Noise
  - Usage
- Closed PCNs
- Open CNs
- Closed CNs

- PCN ID
- 9
- 13
- 18
- 1

### PCN 9

Approximate Address: 104 Morris St

GPS: 38.34433, -81.62948

#### PCN Status

Open

#### PCN Data

Persistence Score: 0.01

Hydrants Involved:

Hydrant 1 ID: 126

D1: 742 ft

Hydrant 2 ID: 112-A

D2: 17 ft

Nodes Involved:

Node 1 ID: 101295900

Node 2 ID: 101273400

Date created: 10/21/19, 4:40 PM

Most Recent Recording Date: 10/23/19, 7:00 AM

Days recorded above threshold: 18

#### Correlation Strength

# of Results:

Date Range: mm-dd-yyyy - mm-dd-yyyy



# Pipeline Monitoring – What are we looking for?

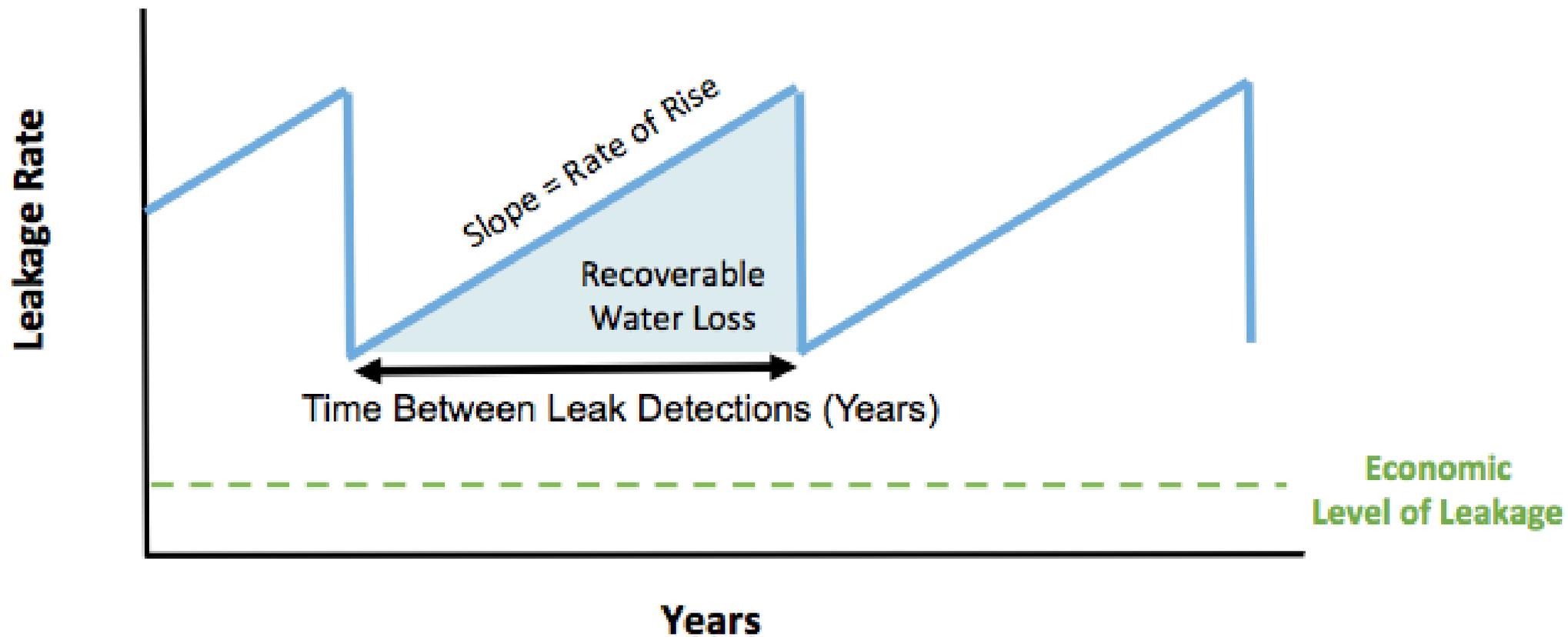


Know when this starts.

To avoid having this happen!

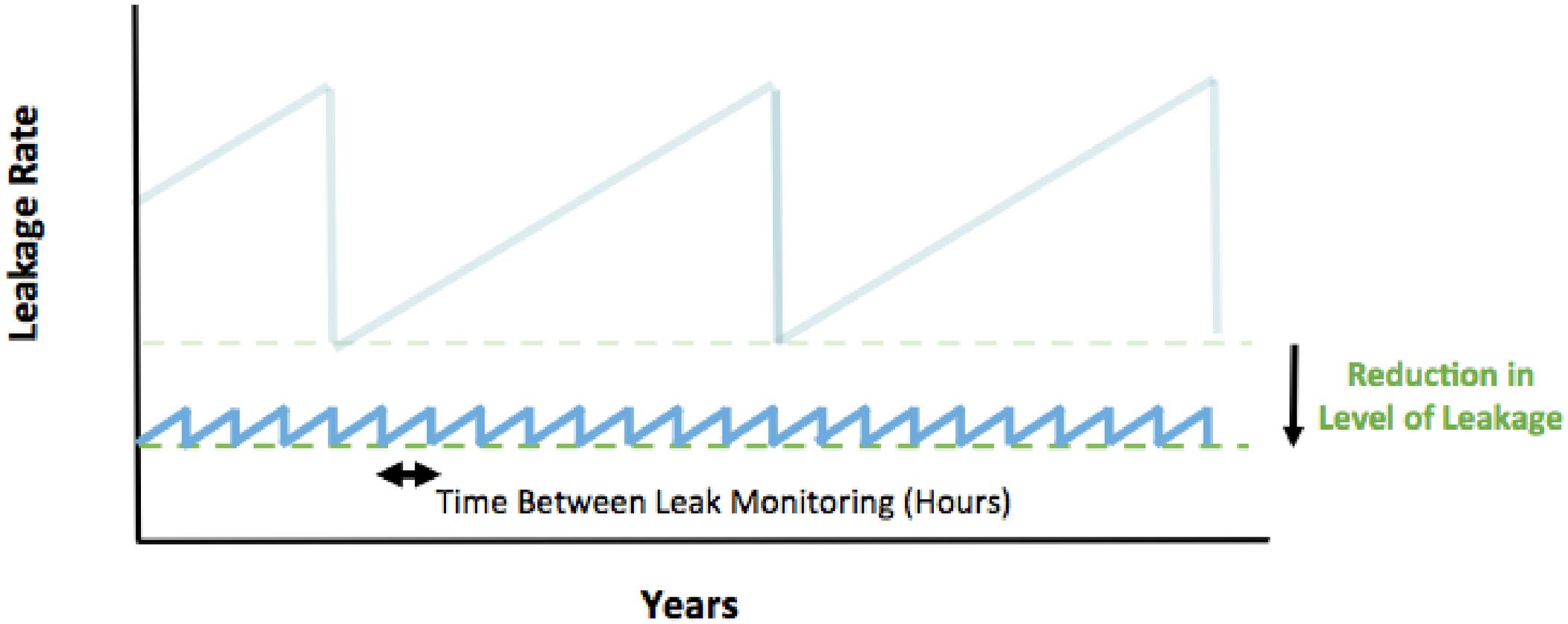


# Active Leakage Control





# Fixed Leak Monitoring



# System Advantages



## **Design Flexibility**

- Detects Leaks on cast iron, ductile iron, steel, asbestos cement and concrete pipe materials.
- Works on Pipe Diameters up to 16" diameter.
- Utilize existing or new fire hydrants of any manufacture

## **Professional Design & Installation Process**

- Installation and Optimal Spacing of Nodes by Echologics.

## **Automatic Acoustic Analysis**

- Leaks automatically correlated by multiple nodes
- Leak Location identified within 6 feet
- Spectral Analysis Range between 50Hz to 1000Hz finds small leaks.
- Reduces False Positives
- Daily Reports – Email or Text

## **Low Maintenance**

- Above Ground Installation
- 5 year Average Battery Life
- 10-year design life
- System Diagnostic Capabilities



# Primary Leak Detection at Hydrant Level

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## Single Channel Leak Detection:

1. Node collects data over a 2-hr period
2. Node processes the data
3. Node determines leak likelihood

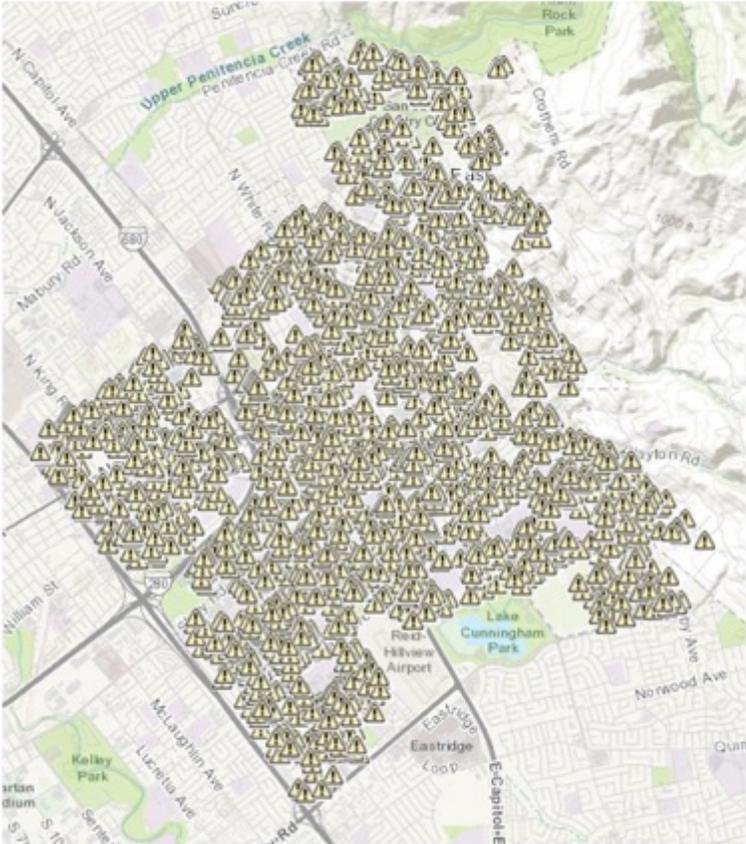
Once/day data packet is transmitted to EAM:

- Leak likelihood score
- Node vitals

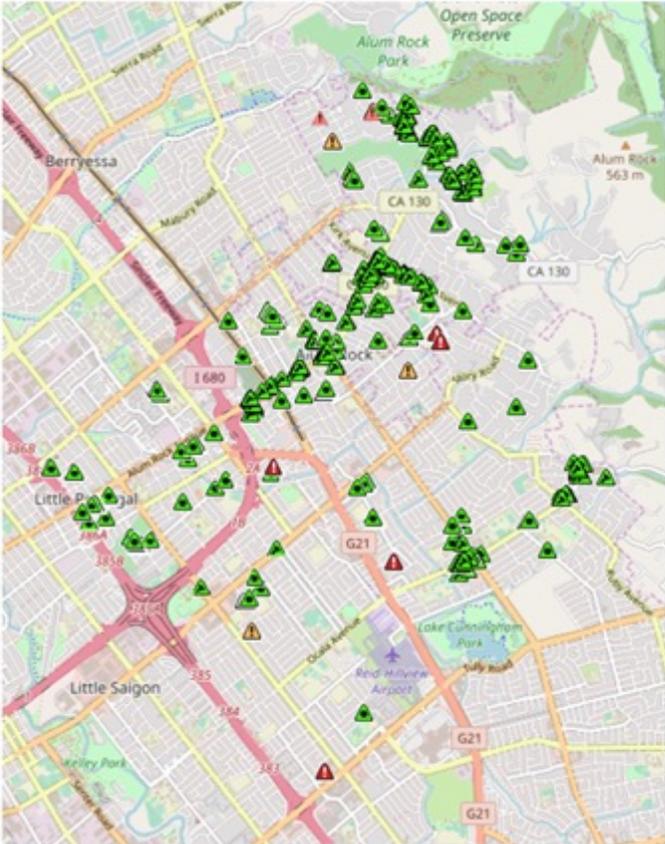


Node-level intelligence reduces false positive rate and extends battery life

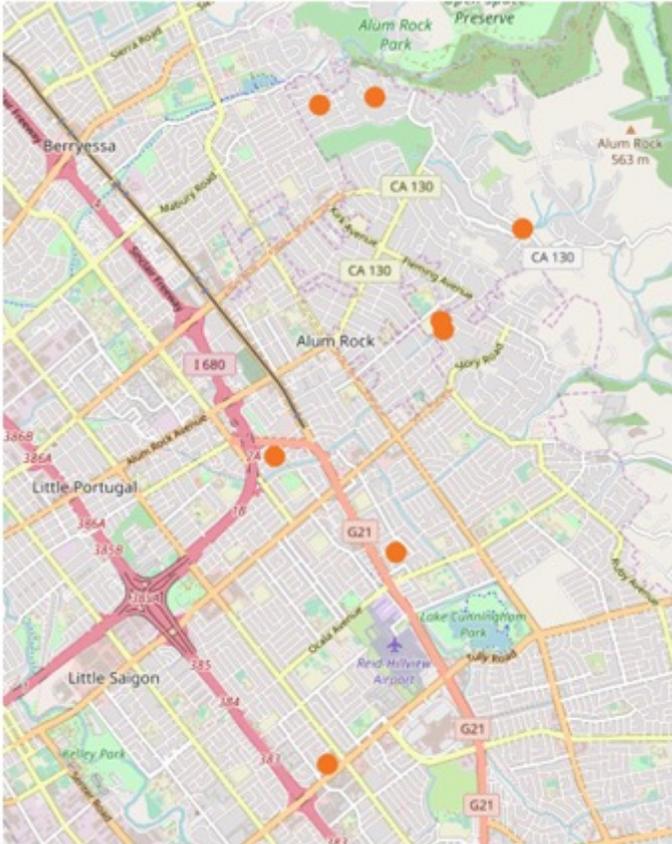
# Workforce Efficiency: Delivering Better Insights



Data  
29, 297 Network Noises

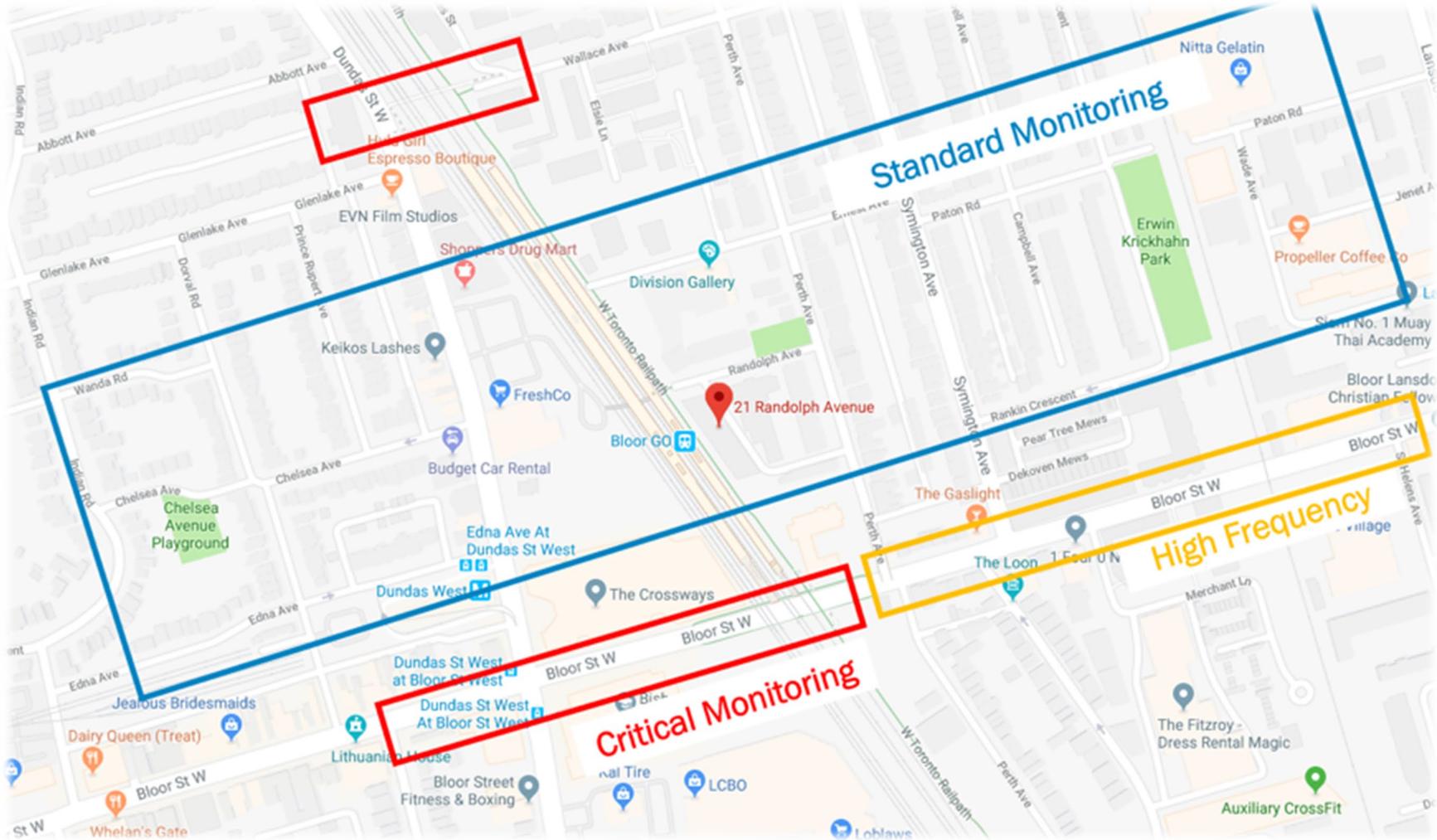


Information  
555 Persistent Noises

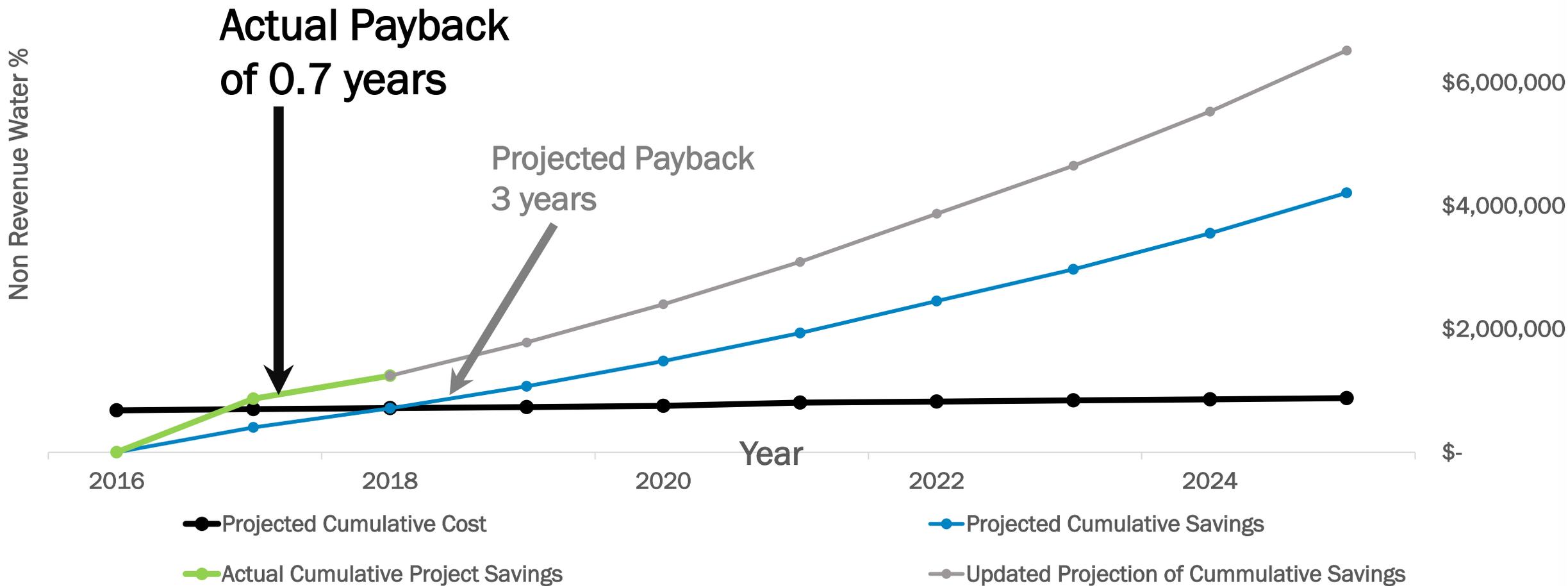


Insight  
8 Investigations Recommended

# Asset Management: Different Levels of Pipeline Monitoring



# Short Hills: Actual ROI & Project



# Pumper Nozzles or Side Caps – Adaptable!

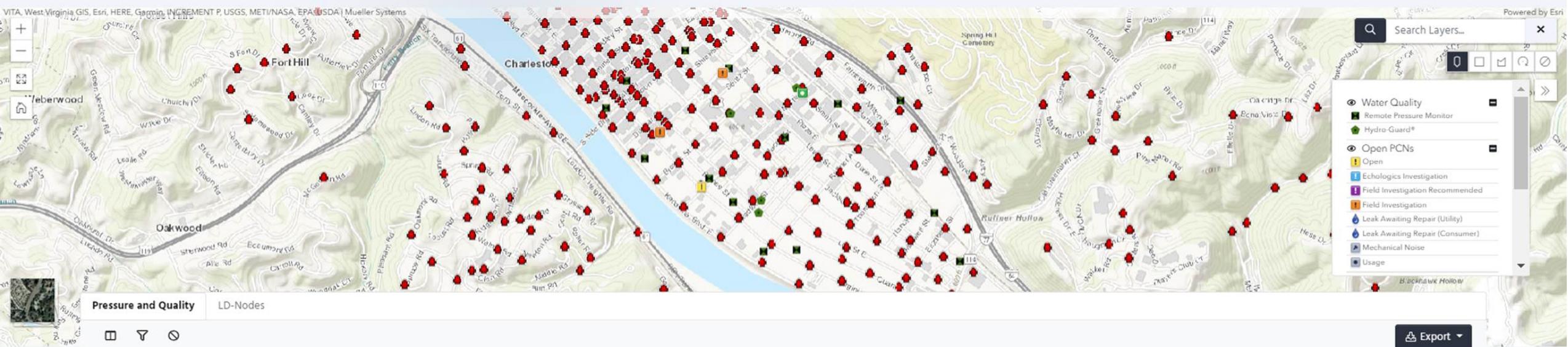


# POLL QUESTION 1

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# PRESSURE MONITORING



Device ID	GPS	Device Type	Description	Status
1156	38.34924, -81.62398	Hydro-Guard®	RTU 29	
1018	38.34575, -81.63346	Remote Pressure Monitor	Valley/Diamond	
1155	38.34861, -81.6175	Remote Pressure Monitor	Demo RTU(Ken)	
1033	38.34957, -81.63462	Remote Pressure Monitor	Harper/Randall	
56	38.34679, -81.62471	Remote Pressure Monitor	East Side Utilities	
1020	38.34307, -81.61539	Remote Pressure Monitor	RTU 11	
1027	38.34117, -81.62604	Remote Pressure Monitor	RTU 10	
1028	38.34361, -81.62792	Remote Pressure Monitor	RTU 9	
1	38.3431, -81.62638	Hydro-Guard®	device 6	
1030	38.34477, -81.62943	Remote Pressure Monitor	Crags/Berkeley	

**MUELLER**

# **Sentryx™ Software Enabled Super Centurion® Hydrant**

The communications hub for your  
water distribution system.

The Sentryx software enabled Super Centurion hydrant brings together the infrastructure platform you trust with the data intelligence to make informed, actionable decisions. Leveraging Industrial IoT, powerful mapping and data visualizations as well as advanced analytics, you'll be able to understand the performance of your distribution system like never before.



# SENTRYX Software Enabled SUPER CENTURION Hydrant



## Super Centurion®

The most sold hydrant in North America, trusted and proven, now has become the communication hub and physical architecture, housing advanced sensors.



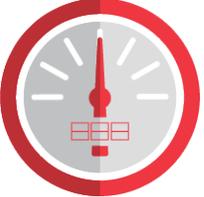
## EchoShore-DX®

EchoShore-DX provides visibility to the presence and location of emerging leaks at key locations in a water network.



## Cellular Communications to Sentryx Software

Gathered sensor data, along with insights are displayed on the Sentryx Water Intelligence Platform.



## Hydro-Guard®

The Hydro-Guard Pressure Monitoring System Sensor is protected, enshrouded within the lower stem, and through porting is able to capture pressure data (while the main valve is closed) from the water in the hydrant shoe and network.



# Overview – Super Centurion and Sentryx



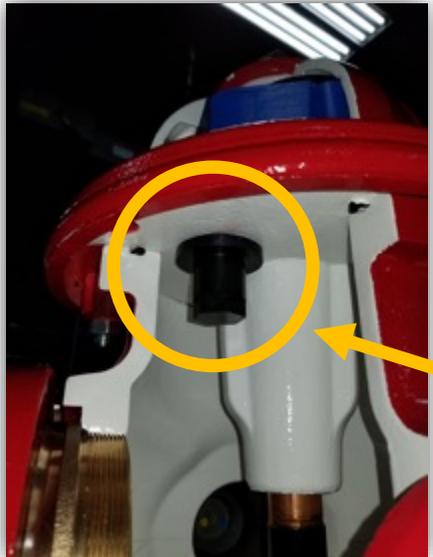
- Sentryx software enabled Super Centurion Hydrant is configured based on customer specification with EchoShore-DX technology and/or Hydro-Guard solution
- Hydro-Guard Pressure Sensor provides network pressure monitoring with the Main Valve CLOSED, avoiding the Charged hydrant
- Innovative wireless design and engineered components make hydrant installation, operation, repair and maintenance easy
- Available as a new, fire hydrant or as a retrofittable kit
- Retrofit kit supports Mueller 5-1/4" Centurion fire hydrants with bury depths 3'-6" thru 6'-0", manufactured since 1975



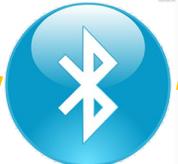
# Sentryx Software Enabled Super Centurion Hydrant



Cellular



Bluetooth



## Familiar Centurion: (Few Unique Parts)

- Bonnet Assembly
- Lower Stem Assembly
- Valve Nut
- Pumper Cap

# Sentryx Software Enabled Super Centurion Hydrant

## EchoShore-DX Cap



Painted to match

Operating nut matches customer need

Integrated processor and battery

Antenna

Advanced acoustic sensor

Thread matches customer need

## Smart Stem



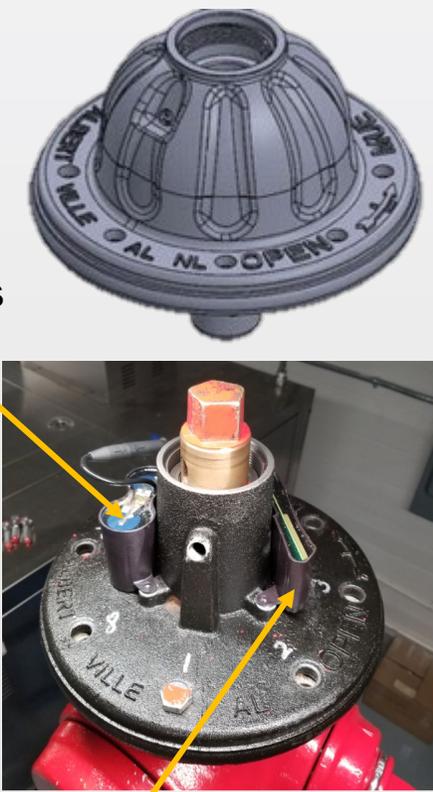
Bluetooth Antenna

Batteries

Processor

Pressure sensor

## Smart Bonnet



Batteries

Processor & Antenna

# Pressure Monitoring...**How?** When? Where? What? Why?

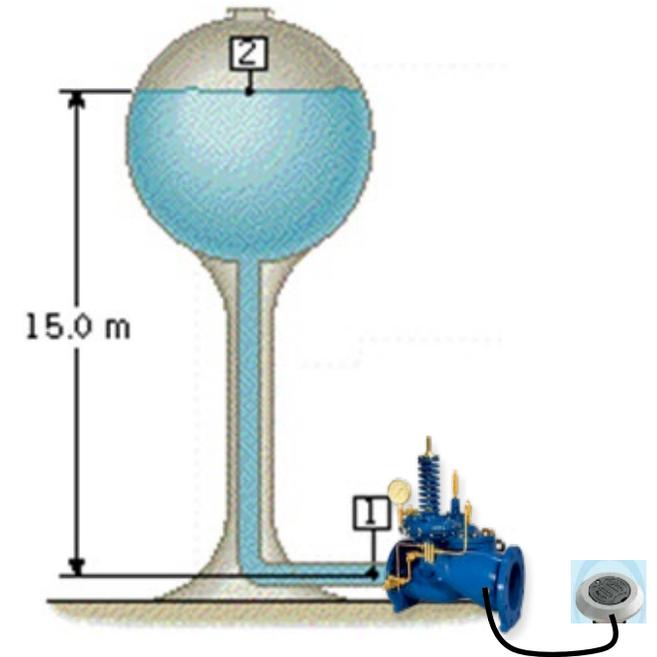
## Pressure Monitoring Systems



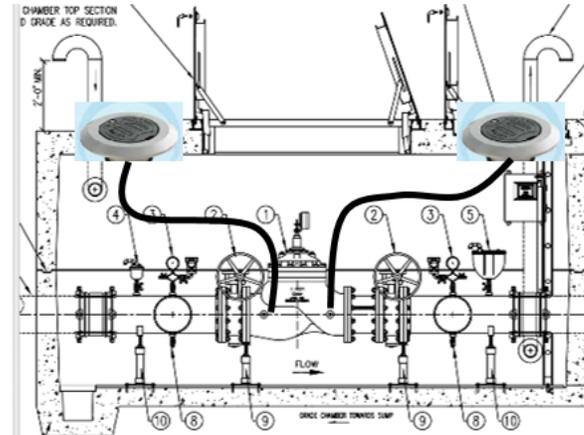
# Pressure Monitoring... **Where?** When? What? Why? How?

## Flexible Installation Options:

- Vault – PRV, etc.
- At the Water Tanks
- Air Release Valves



Cellular pressure transmitter installed on a fire reserve tank fill control valve to monitor fire reserve tank level



Cellular pressure transmitter installed in top cap of a control valve vault monitor upstream & downstream system pressure

# Pressure Monitoring...**How?** When? Where? What? Why?

## How can Intelligent Water Technology™ benefit your distribution network?

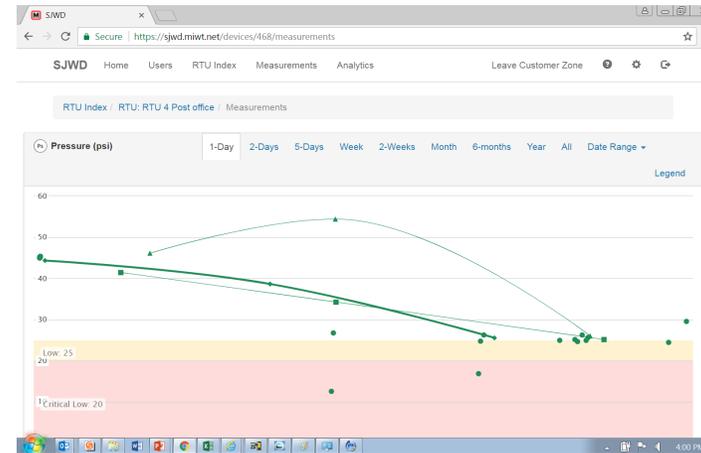
- Continuous verification of system pressure data anywhere in the distribution network
- Remote data logging and performance analytics
- Near-time condition alerts
- Powered by long-life Lithium battery (~5 years)
- User friendly web interface
- SCADA compatible with OPC Client protocol



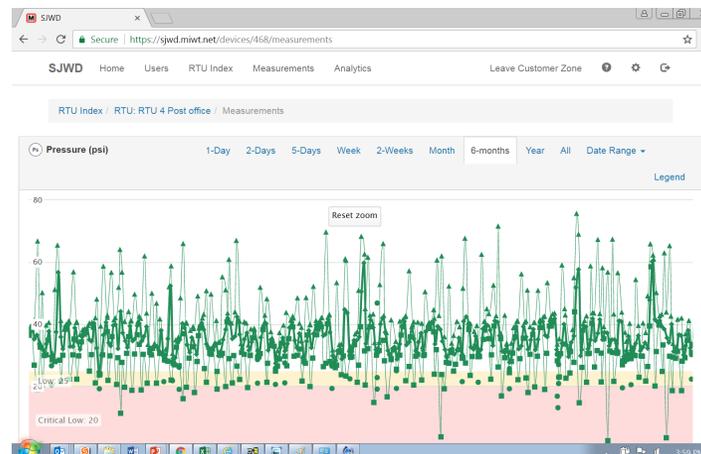
# Pressure Monitoring...**How?** When? Where? What? Why?

## How frequently can Mueller's pressure monitoring system sample pressure?

- Multiple reading options in a “steady state” mode
- In a “transient state” mode the device will sample at rate of 4, 32, or 256 readings per second.
- Observance Mode...Know when pressure differentials are beyond your set points
- Sampling Mode...Raw data for hydraulic modeling

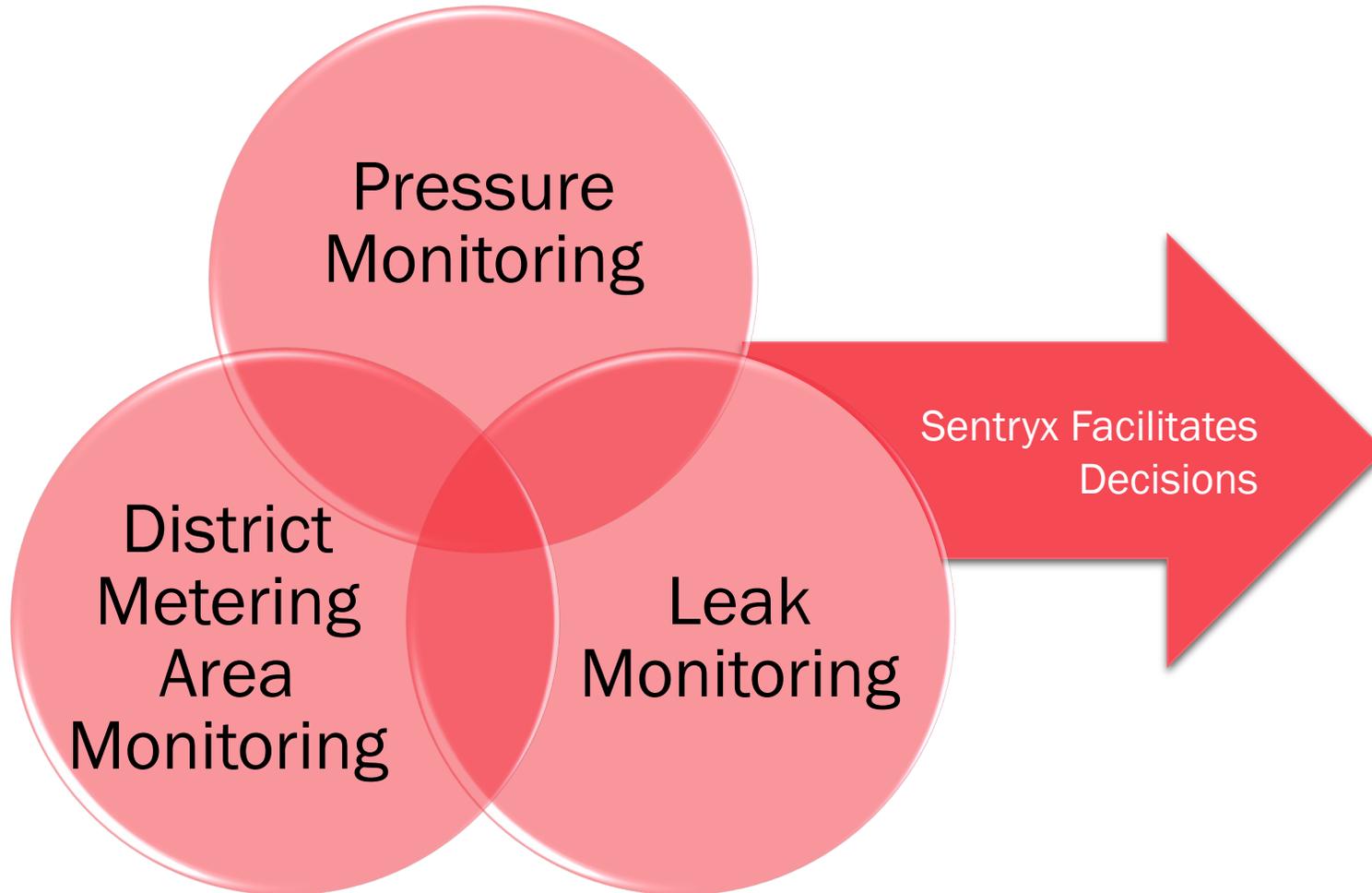


Steady State



Transient State

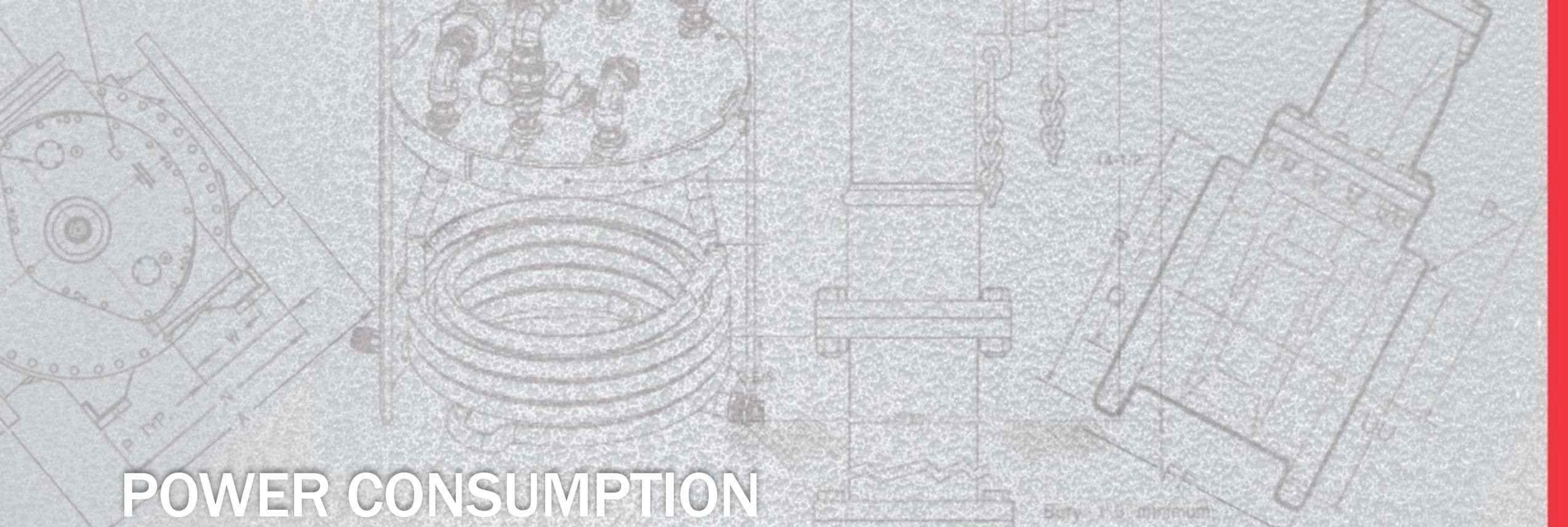
# The Power at the Intersection of Multiple Sources of Data



- DMA shows water imbalance
  - An older area in town needs focus to reduce non-revenue water loss, but where exactly?
- Leak Monitoring proactively shows multiple locations with potential leaks
  - Repair team starts to address
  - Which ones are the highest priority
- Pressure drop is detected and noise from one leak location stops
  - Text / email alerts sent immediately, and team jumps into action on high priority repair

# POLL QUESTION 2

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# POWER CONSUMPTION

# Renewable Energy!

## KEY BENEFITS

An end-to-end solution that accurately controls pressure, reduces operating costs and creates a new source of revenue by producing electricity that can be used onsite or sold to electric utilities (net metering and wheeling).

Low cost source of energy

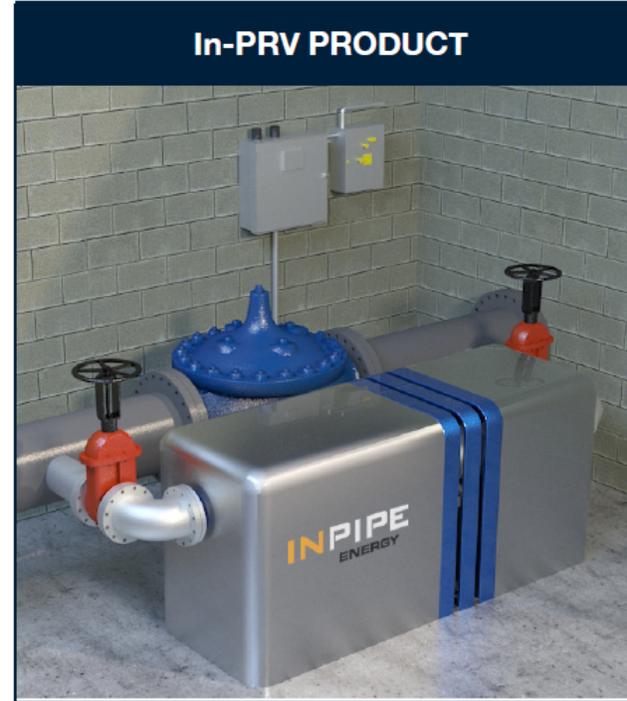
- High utilization/capacity factor;
- Space efficient;
- Easy installation;
- Low maintenance costs.

Low operating risk

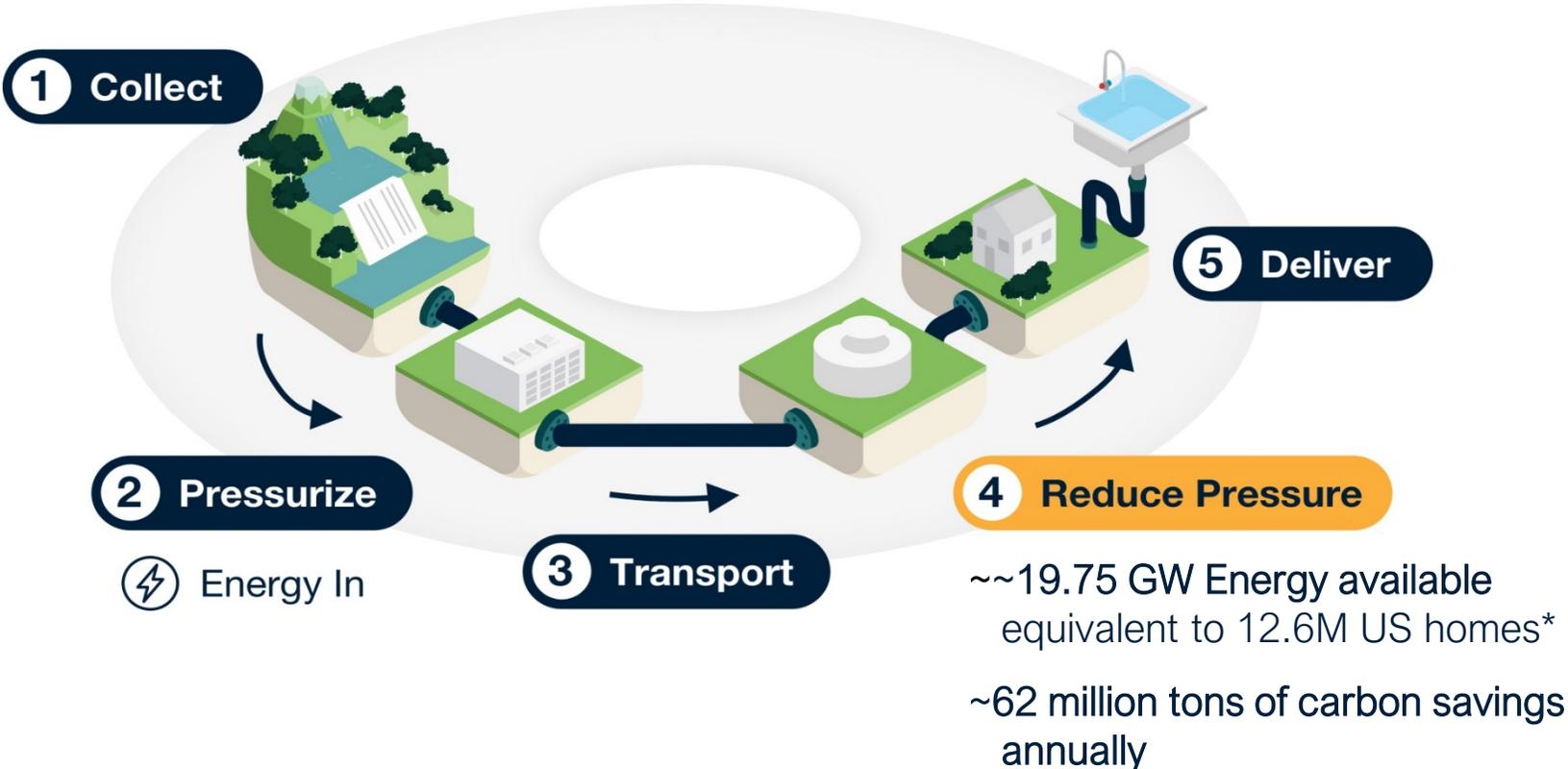
- Uses proven components.

Long operating life (>30 years).

## In-PRV PRODUCT



# Tapping into the way things work



# Mueller has a new, low-cost source of carbon-free energy

The In-PRV™ produces renewable energy and accurately controls pressure



Turn-key, software and sensor-based, modular solution, installs efficiently onto water pipelines and electric grid



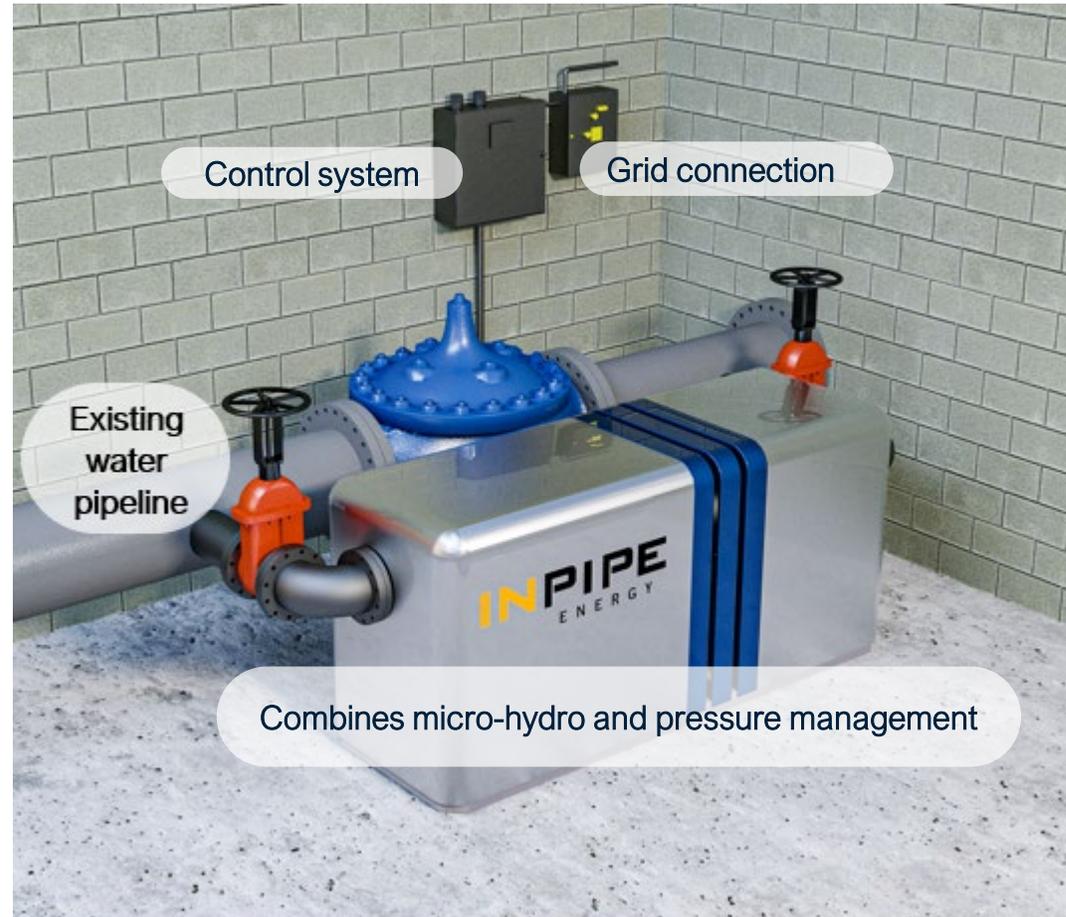
Offsets carbon emissions otherwise lost with wasted energy



Digitally-enabled, providing mission critical data and control



Lowest cost-of-energy for a distributed renewable energy source: 3-5 cents/kWh



Patents pending

# Ideal conditions

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## Site

- Existing PRV/Flow, sleeve valve or control valve
- Behind-the-meter or grid connection nearby
- Gravity-fed, outflow, effluent or excess pressure Pipeline

## Hydraulics

- Typical pipe diameters of 12 – 42 inches
- Ideal flow ranges: 1.6 – 27 MGD (3 CFS - 50 CFS)
- Net pressure: 35+ PSI (80 Ft of Head)

# Water energy nexus

Annual Energy Production is based on Flow and Pressure

Available Pressure (Ft) \* Flow Rate (CFS) \* System Efficiency \* Uptime (Hrs/yr)

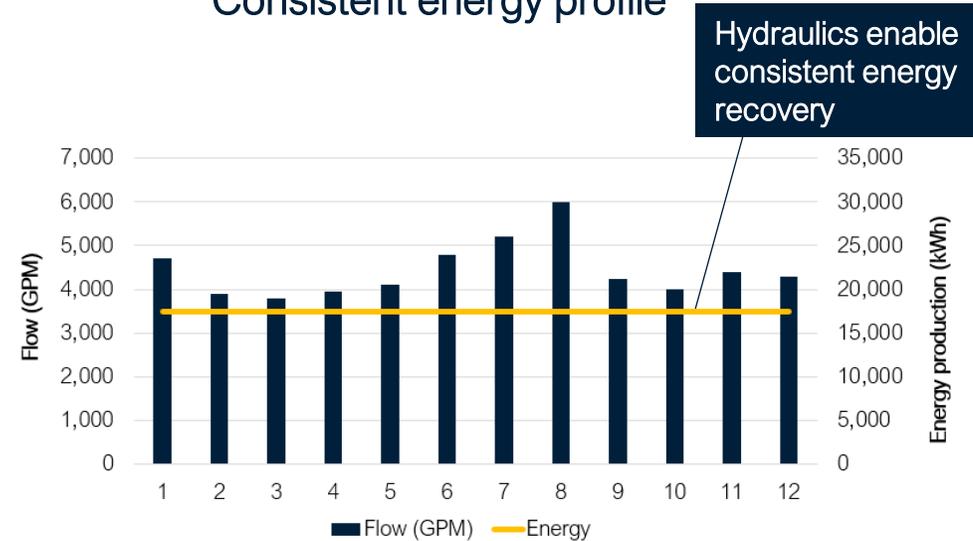
Differential Pressure (PSI)	Head (Feet)	Flow Rate (CFS)	Flow Rate (MGD)	Power (KW)	Energy Production per year (KWH)
20	46	20.00	12.93	59	463,735
40	92	20.00	12.93	118	927,471
60	138	20.00	12.93	176	1,391,206
80	185	20.00	12.93	235	1,854,941
100	231	20.00	12.93	294	2,318,676
120	277	20.00	12.93	353	2,782,412
140	323	20.00	12.93	412	3,246,147

# Two Installations Up and Running

## Project site

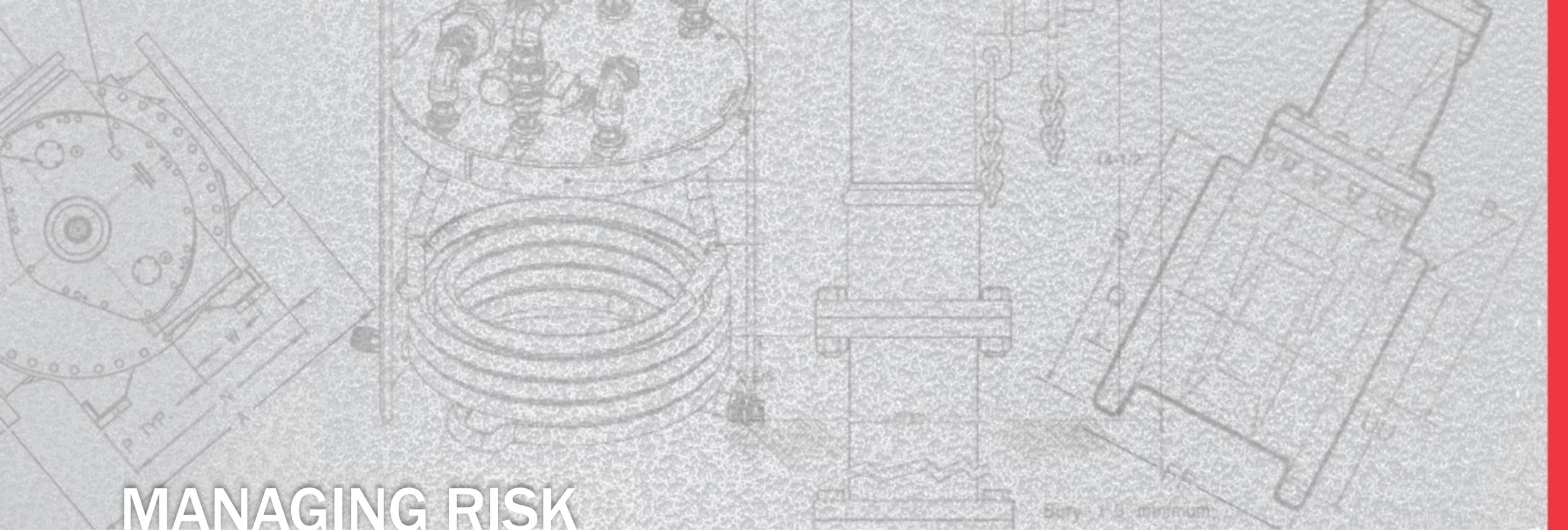


## Consistent energy profile



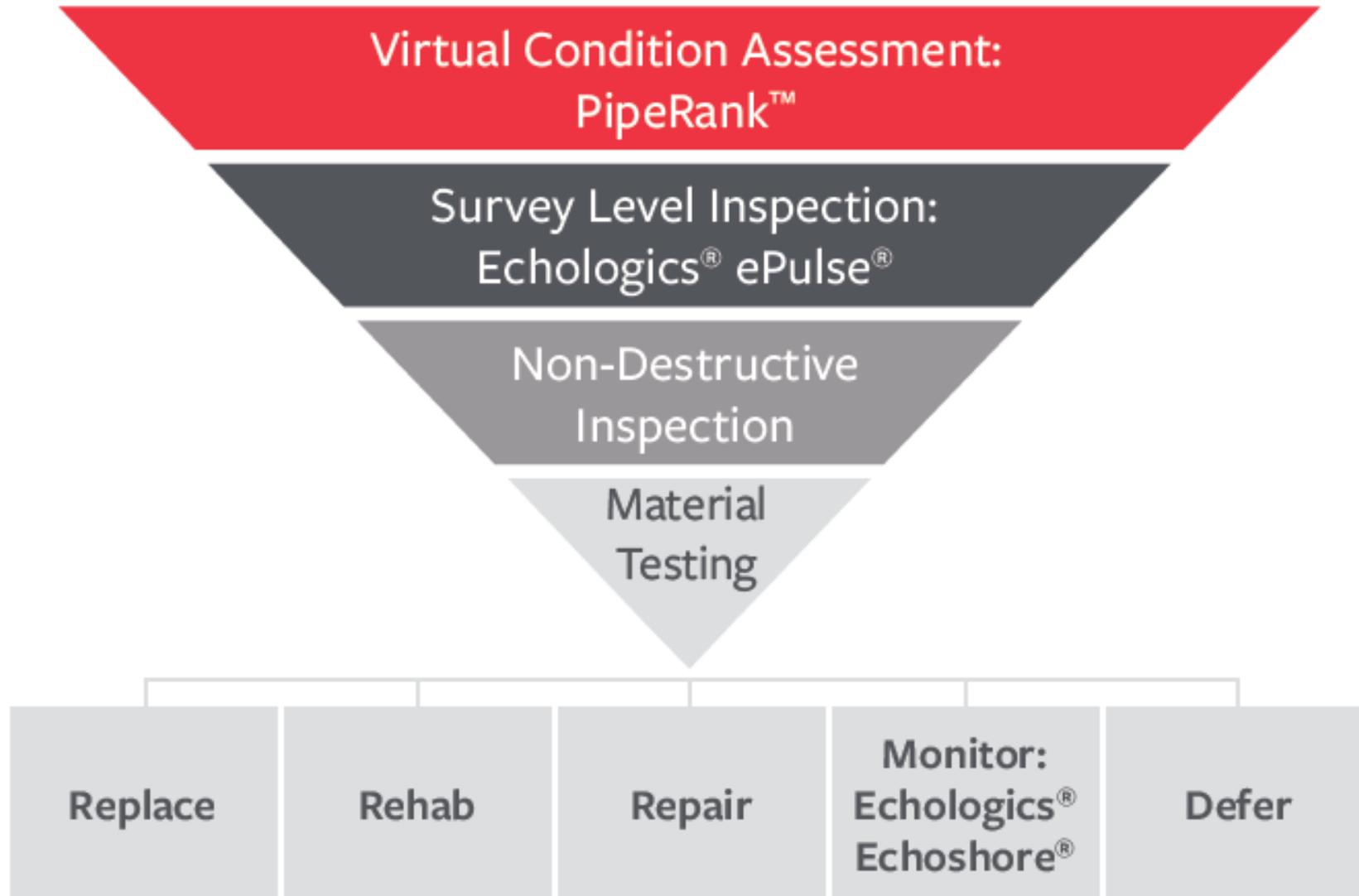
- **Location**
  - Pressure control vault in a City of Hillsboro (OR) water distribution pipeline
  - Co-located in recreational complex housing minor league baseball stadium
- **In-PRV Energy savings:** 200,000 kWh/yr.
- **CO<sub>2</sub> emissions offset:** 2,427 tons over project life (30 years)
- **Funding:** Municipality funded with support from electric utility programs
- **Status:** up and running September, 2020
- Precise replication of the existing pressure reducing valve (PRV) functionality to control downstream pressure.
  - ☑ Efficient conversion of water flow to electricity.

*Assumes: 0.9884 CO<sub>2</sub> per kwh, 30 yr. project life, Portland General Electric Schedule 38 – Large Nonresidential service, 2% inflation*



**MANAGING RISK**

# Progressive condition assessment enhances capital investment

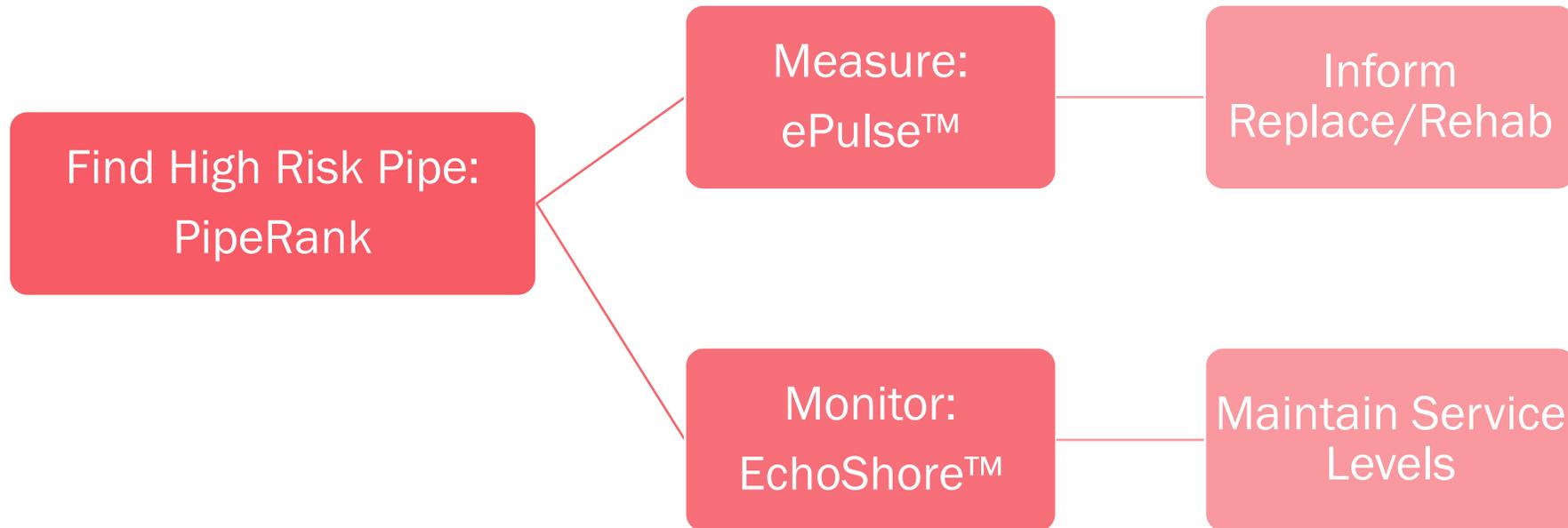


If you knew what pipes were about to break next year....

what would you do about it?

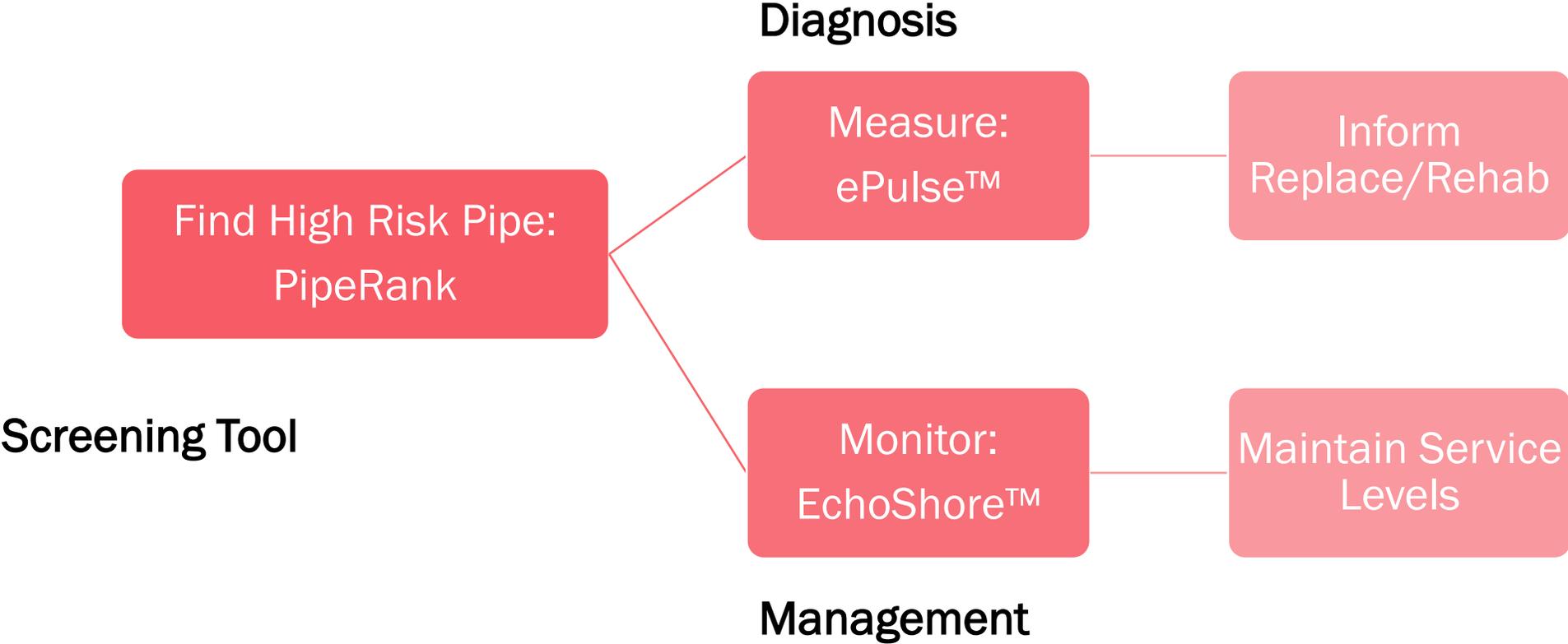
# A New Process is Possible

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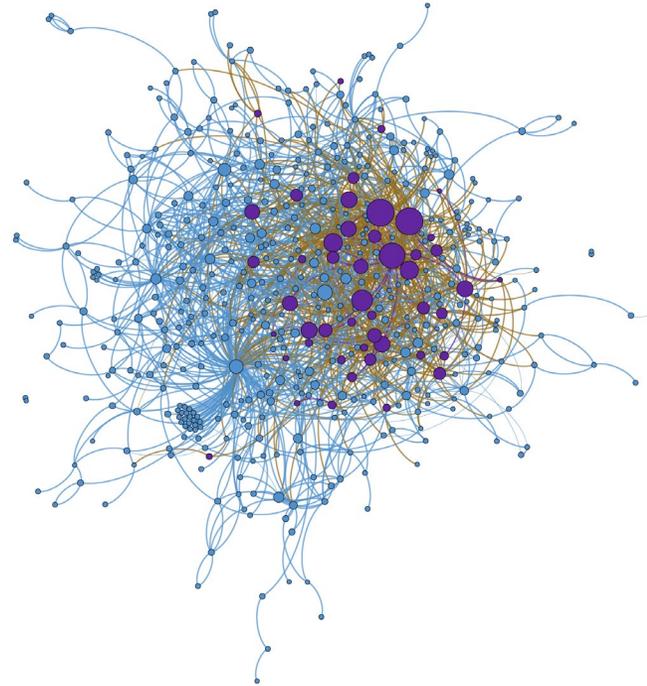
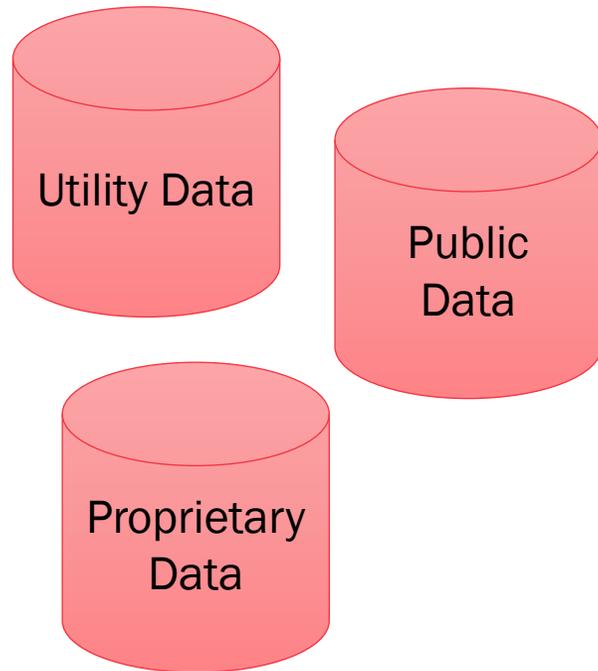


# A New Process is Possible

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# How Does PipeRank generate results?



Top 3% of pipes ranked by LoF

Pipes Being Displayed: 1 - 308

> Pipe ID: 5877	—	1
> Pipe ID: 1184	—	2
> Pipe ID: 16888	—	3
> Pipe ID: 22628	—	4
> Pipe ID: 17797	—	5
> Pipe ID: 7291	—	6
> Pipe ID: 3728	—	7
> Pipe ID: 6659	—	8
> Pipe ID: 1782	—	9
> Pipe ID: 2889	—	10
> Pipe ID: 1453	—	11
> Pipe ID: 6436	—	12
> Pipe ID: 18278	—	13
> Pipe ID: 7918	—	14

Data collection  
and clean up

PipeRank finds patterns  
and relationships

Asset Analysis

# Case Study 1

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Public utility with 260,000 pipe segments (~5,000 miles)

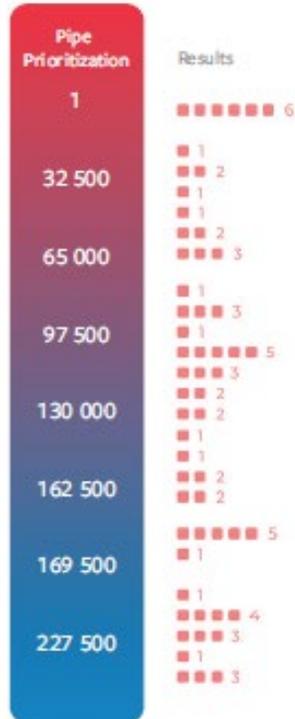
PipeRank predicted 2018:

- In top 1% of ranking, PipeRank caught 50% of all system breaks
- 86% of those pipes had no prior failure

# Case Study 1: PipeRank Accurately Predicted Failures

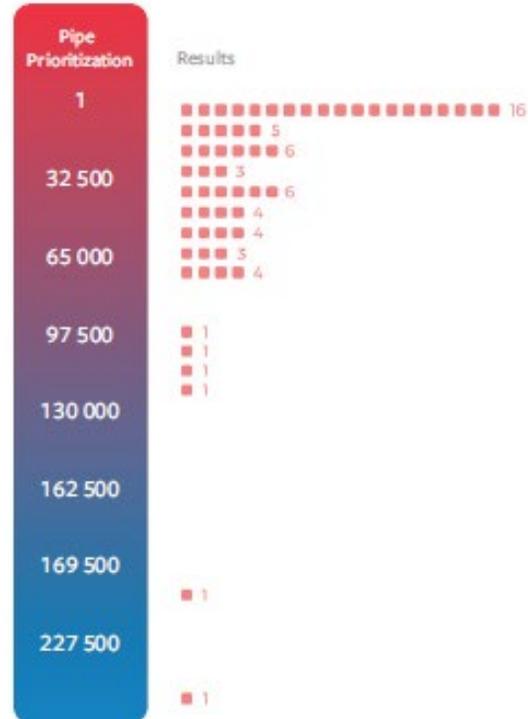
## Prior Breaks

16% of failures  
in top 5%



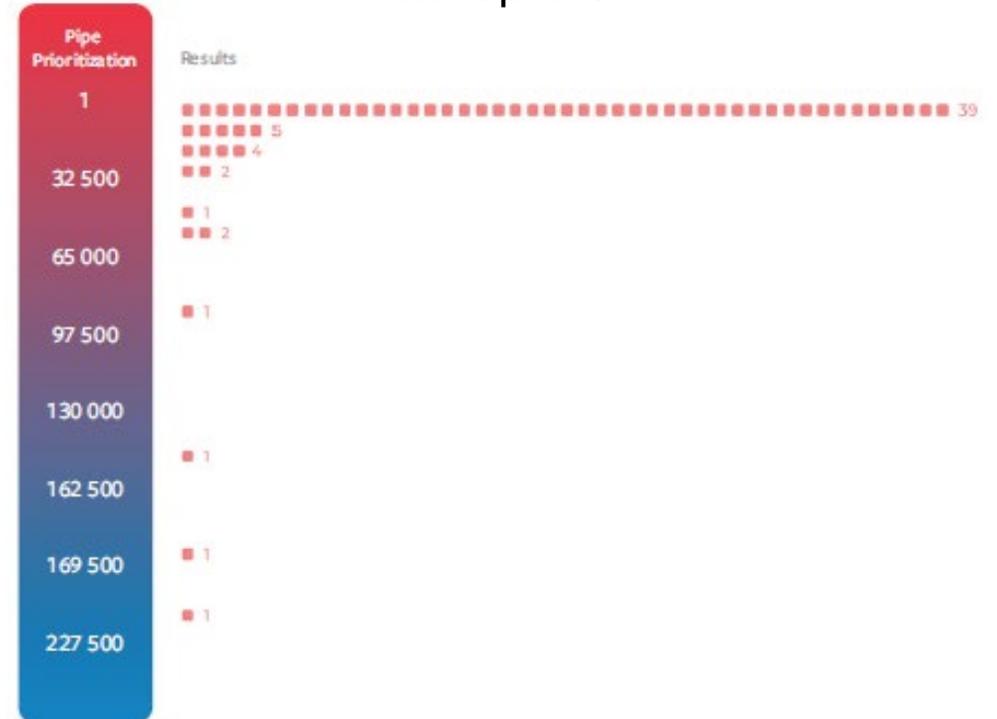
## Age

44% of failures  
in top 5%



## PipeRank

77% of failures  
in top 5%



LOF Ranking Vs Actual Failures in 2018

## Case Study 2: Pipe Insights accurately predicted breaks

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Public utility with 7,400 miles used Pipe Insights to rank probabilities of failure in 2018

- 17 of the top 18 pipes ranked likely to fail - failed
- Pipe #1 failed 2 months later

*“We are seeing a new way of doing our business.”*

*Utility Director*

**MUELLER**

Questions?

