

# History and Contracting Method for Tacoma Water's 150 MGD Green River Filtration Facility

PNWS-AWWA Pre-conference Tour  
April 29, 2015

Randy Krueger, PE

# PRESENTATION TOPICS

- **Project background, consultant team and Tacoma Water project team**
- **Early Decisions**
- **Washington State GC/CM**
- **Selection process for GC/CM**
- **Preconstruction services**
- **Benefits realized**
- **Project schedule, budget and final cost**

# BRINGING A 100-YEAR OLD WATER SUPPLY INTO THE 21<sup>ST</sup> CENTURY



1893- Tacoma Water begins providing water service

1913- Green River Supply System Completed

2014 (Dec.) – Green River Filtration Facility begins operation



# PROJECT BACKGROUND

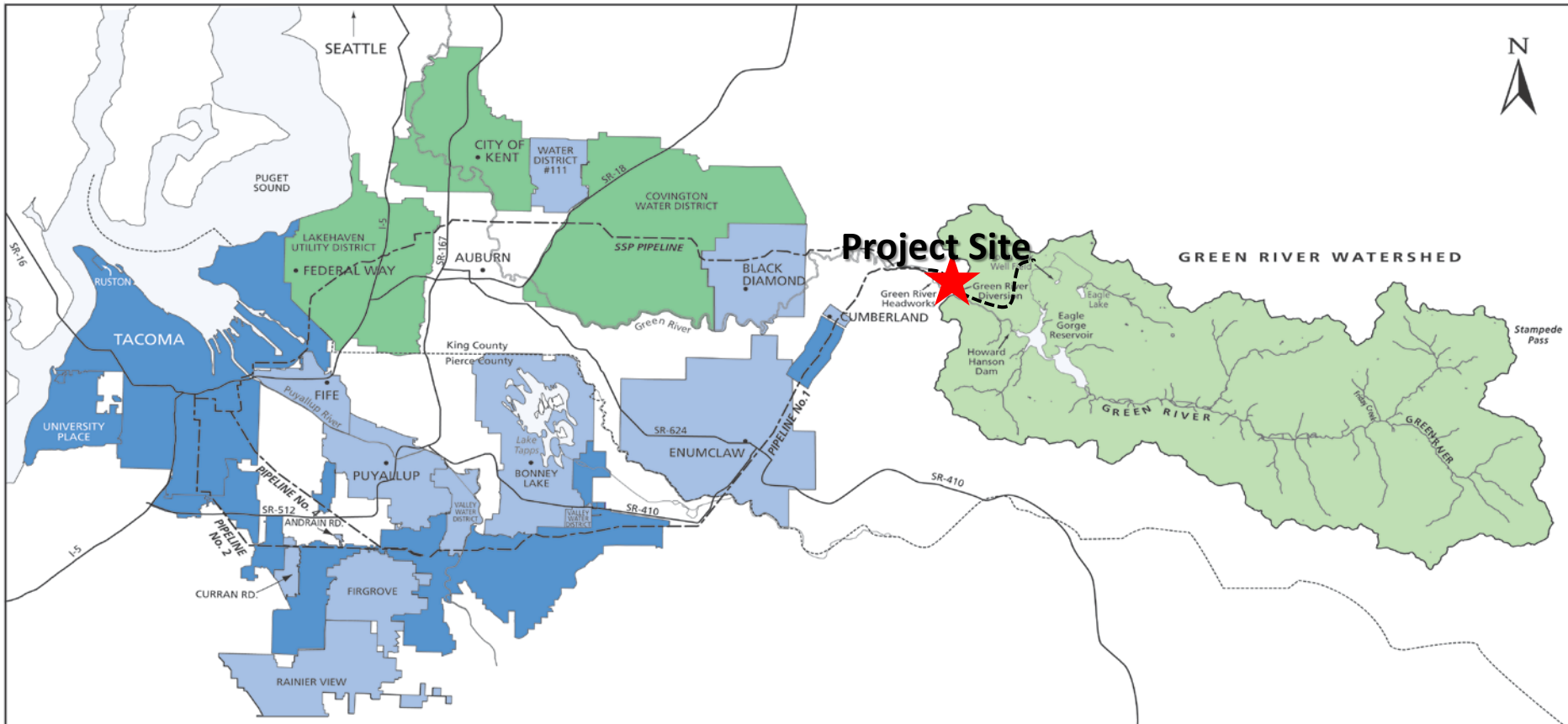
- **Tacoma Water was one of the few remaining large unfiltered water systems in the nation**
- **Source Water: Green River**
- **Tacoma Project Partners:**
  - **Covington Water District (11% share)**
  - **City of Kent (11% share)**
  - **Lakehaven Utility District (11% share)**
- **From 2009-2010 Tacoma Water and Partners undertook a study leading to decision to move forward with 150 MGD filtration facility**
- **At the conclusion of the decision report Tacoma Water undertook a study to determine project delivery method**





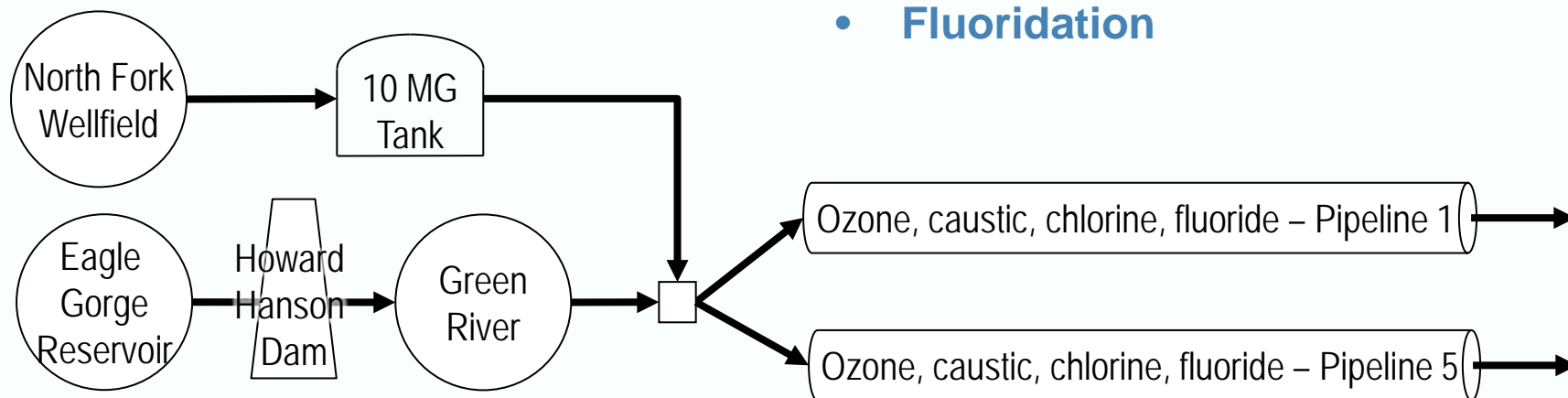
# THE GREEN RIVER WATER SUPPLY

- 250 sq. mile protected watershed in the Cascade Mountains
- Subject to flashy water quality conditions
- Currently serves as unfiltered supply for Tacoma and surrounding communities
- Supplemented with ground water when needed



# PREVIOUS UNFILTERED TREATMENT SYSTEM

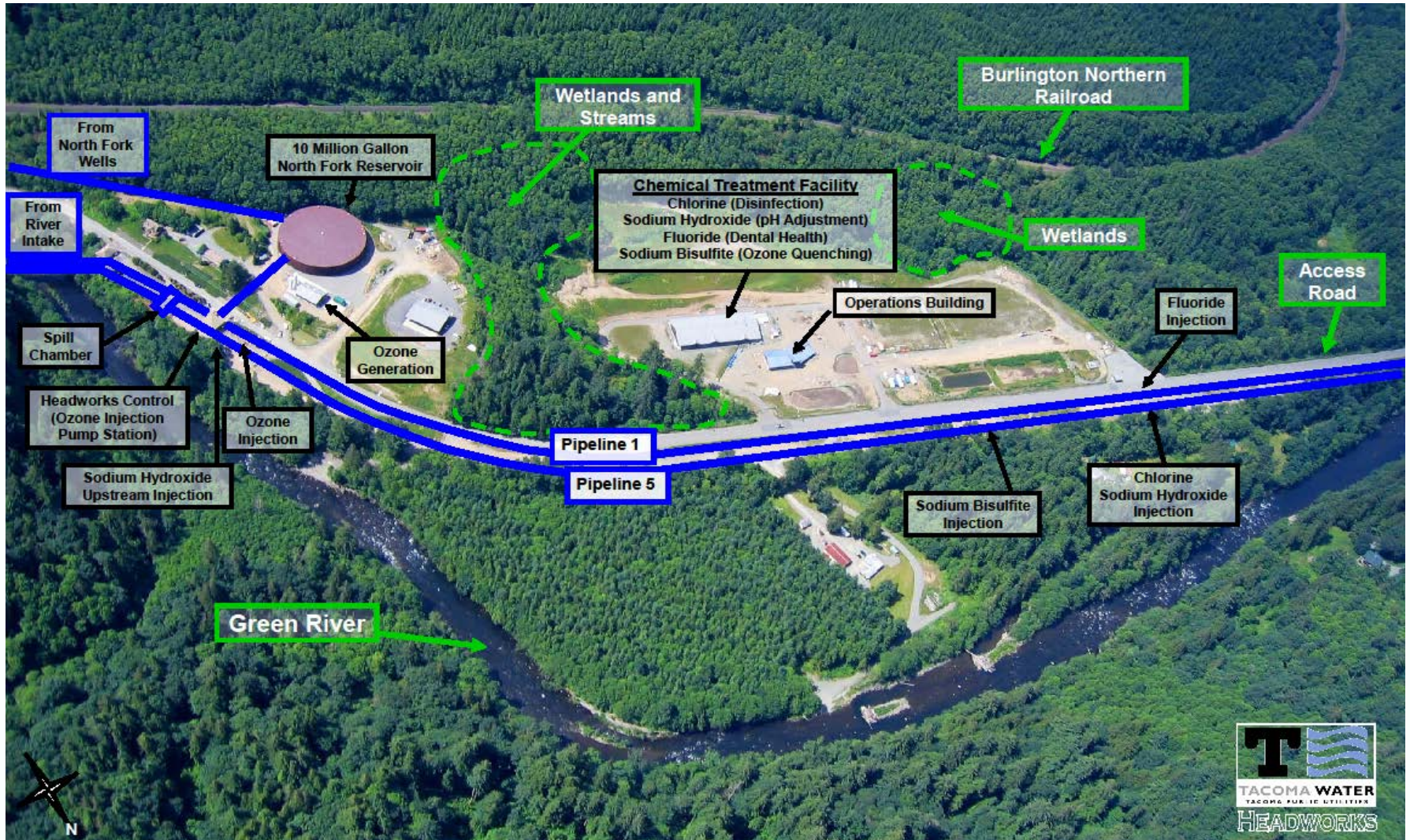
- Green River supplies can be blended with North Fork Wellfield supply to reduce turbidity
- Ozone for taste & odor control and disinfection
- pH adjustment (caustic soda)
- Disinfection (sodium hypochlorite)
- Fluoridation



**Finished water is discharged into two pipelines for conveyance to customers**



# PREVIOUS UNFILTERED TREATMENT PLANT



# PROJECT DELIVERY TEAM

- **MWH Americas – Design Consultant**
- **Leidos Engineering, LLC - Owner Agent**  
**(formerly SAIC Energy, Environment and Infrastructure, LLC)**
- **K&L Gates, LLC - Legal Support**
- **Hoffman Construction Company - GC/CM**
- **Krazan & Associates - Special Inspection / Testing Services**
- **Tacoma Water Dedicated Project Team:**
  - **Randy Krueger – Senior Project Manager**
  - **Jason Moline – Principal Engineer**
  - **Gary Fox – Professional Engineer**
  - **Shawna Waters – Administrative Assistant**
  - **George Hauser – Engineering Construction Coordinator**
  - **Jeff Stone – Engineering Construction Coordinator**



# THE DECISION PROCESS (2009-2010)

## IDENTIFY THE OPTIONS; COMMUNICATE THE CHOICES:

### OPTIONS

- Treatment options relatively simple: filter or ultraviolet light
- Within those – 13 alternatives evaluated
  - Hybrid filtration (conventional winter / Direct summer) selected

### CHOICES:

- Risk
- Cost
- Value

# THE DECISION TO FILTER

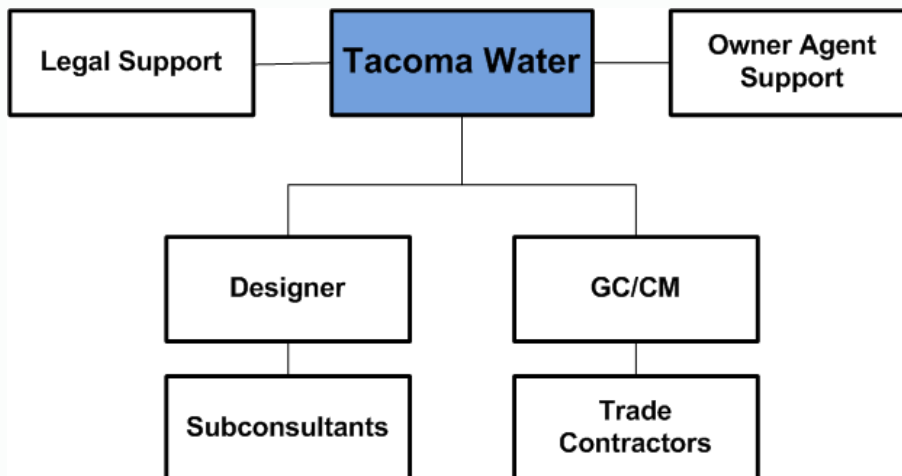
## TACOMA WATER RECOMMENDS FILTRATION:

- Regulatory compliance & the greatest level of future regulatory certainty.
- Filtration will provide substantial improvement to water quality.
  - Silt & sand; color; disinfection byproducts
- Filtration will improve the reliability and yield of the Green River supply.
- Filtration will provide capability to respond to operations at Howard Hanson Dam.
- On balance, stakeholder input (understanding concerns related to rate impacts), notes favor toward longer-term and more robust filtration alternative.
- Pilot studies support it will work

# DECISION TO USE GC/CM

## GC/CM selected because Tacoma Water believed this option provides the best balance of benefits

- Ability to obtain early construction involvement (value engineering input, cost estimating, constructability reviews etc.)
- Strong collaboration between Tacoma Water, design engineer and GC/CM (important because of critical nature of facility)
- Reduce claims and change orders
- Importance of working close to critical operating facilities
- Added assurance of keeping project on schedule and within budget





# WASHINGTON STATE GC/CM

- **Alternate construction process allowed by state law**
- **Special provisions per chapter 39.10 RCW**
- **Selection of GC/CM based on qualifications and price**
- **GC/CM brought on board early in design process**
- **GC/CM can self-perform up to 30% of the work (MACC), but must bid on this work (recent legislation has revised this)**
- **GC/CM issues bid packages for all scopes of work and must accept low bid**

# GC/CM SELECTION PROCESS

- **Received approval from CPARB-PRC on 12/2/2010**
- **Used 3 step process:**
  - Request for proposals (qualifications based proposal)
  - Interviews
  - Request for final proposals
- **Selection based on point scoring system**
- **Received RFP responses from 6 companies**
- **Based on RFP scoring interviewed 3 companies**
- **Final proposals requested of two companies**
  - GC/CM fee (overhead and profit) expressed as percentage of MACC
  - Fixed cost for Specified General Conditions

# OUR SELECTION POINT SCORING

<b>Proposal</b>						
<b>Proposer</b>	<b>Total</b>					
Firm 1	4200					
Firm 2	4319					
Firm 3	3723					
Firm 4	4263					
Firm 5	3081					
Firm 6	3724					
<b>Interview</b>						
<b>Proposer</b>	<b>Total</b>					
Firm 1	1265					
Firm 2	1500					
Firm 4	1435					
<b>Total Score for Proposal and Interview</b>						
<b>Proposer</b>	<b>Total</b>					
Firm 1	5465					
Firm 2	5819					
Firm 4	5698					
<b>Final Proposal</b>						
<b>Proposer</b>	<b>Percent Fee Percentage</b>	<b>Total Estimated MACC</b>	<b>Percent Fee Amount</b>	<b>Specified General Conditions Work</b>	<b>Total Bid</b>	<b>Points</b>
Firm 2	3.69%	\$161,000,000	\$5,940,900.00	\$3,169,000.00	\$9,109,900.00	200
Firm 4	3.60%		\$5,796,000.00	\$3,801,211.00	\$9,597,211.00	190
<b>Results</b>						
<b>Proposer</b>	<b>Total</b>	<b>Hoffman Construction Company of Washington Selected</b>				
Firm 2	6019					
Firm 4	5888					



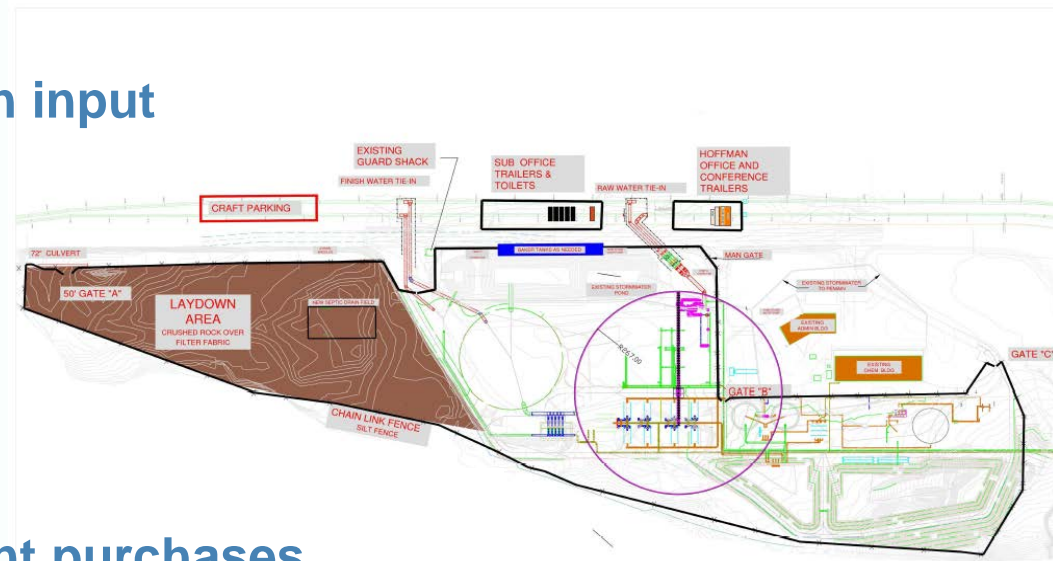
# KEY CHALLENGES ADDRESSED DURING PLANNING AND DESIGN

- Maximizing use of the limited site
- Bypassing of the sedimentation basins during summer months
- Getting the coagulation chemistry correct
- Designing an effective solids handling system
- Meeting an aggressive schedule for design and construction



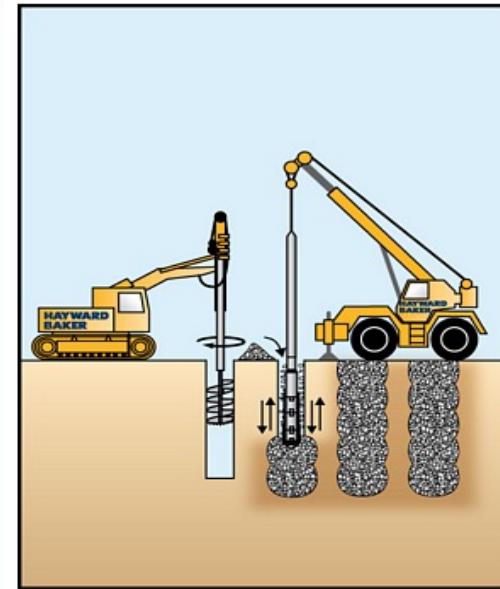
# GC/CM PRECONSTRUCTION SERVICES

- Develop constr. plans: management, site logistics, safety & QA/QC
- Use of Building Information Modeling (BIM)
- Cost estimating (30%, 60% and 90% (MACC))
- Document reviews
- Value engineering ideas/design input
- Constructability reviews
- Construction sequencing
- Construction schedule
- Subcontractor outreach
- Early subcontracting/equipment purchases



# GC/CM BENEFITS REALIZED

- **Early design input**
  - Creative value engineering analysis
  - Alternative construction options for cost savings
  - Reliable cost estimates
  - Scheduling/sequencing of construction
  - Assistance with startup/commissioning plans
  - Site logistics plan
- **Ability to separate out early construction and equipment purchases without responsibility concerns**
- **Partnership with owner and designer throughout all project phases**



**GC/CM contracting brings the full project team together early and results in collaboration/team decision making**



# VALUE ENGINEERING (VE) REVIEWS

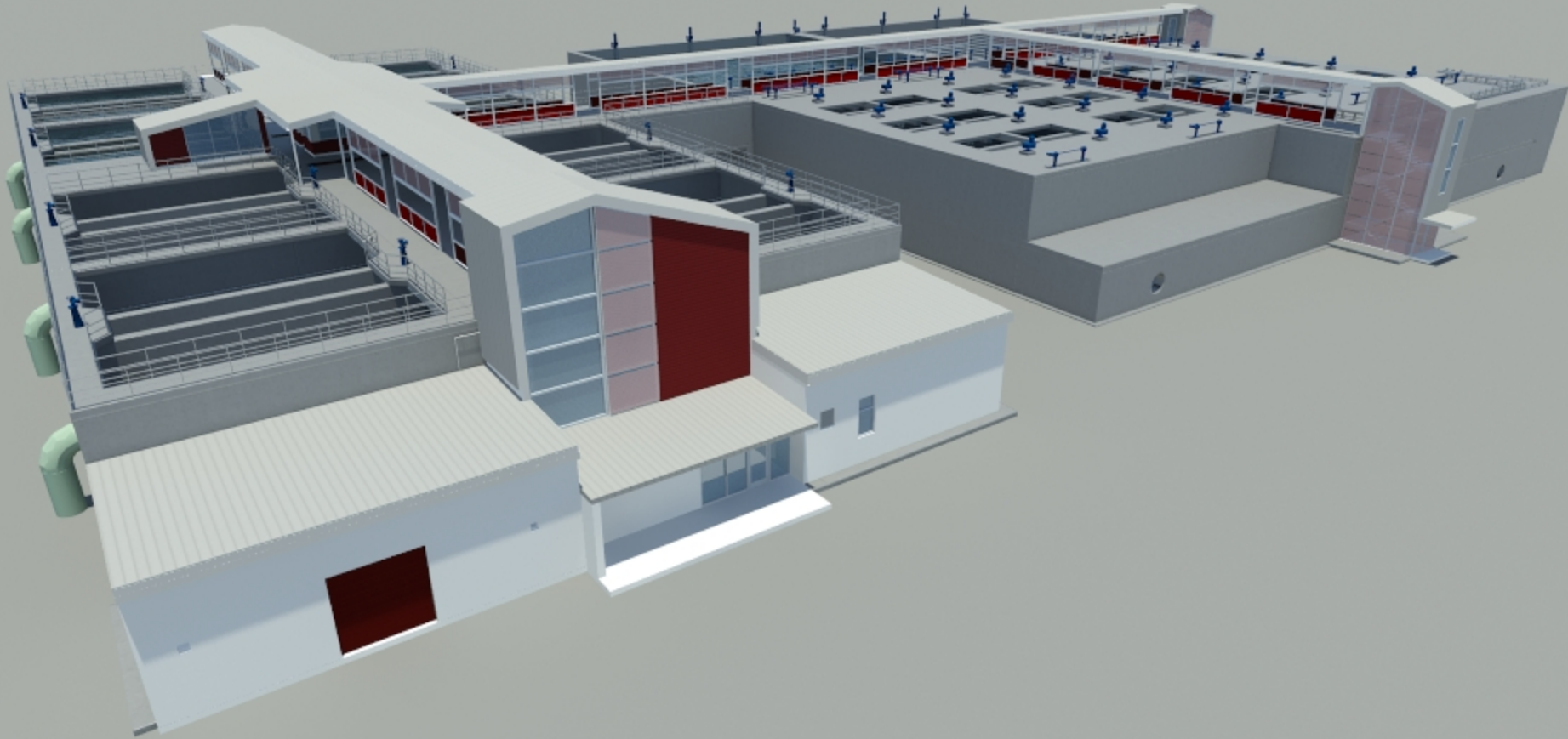
**Two reviews: 30% and 60% design completion levels**

**Performed by independent, senior, subject area experts**

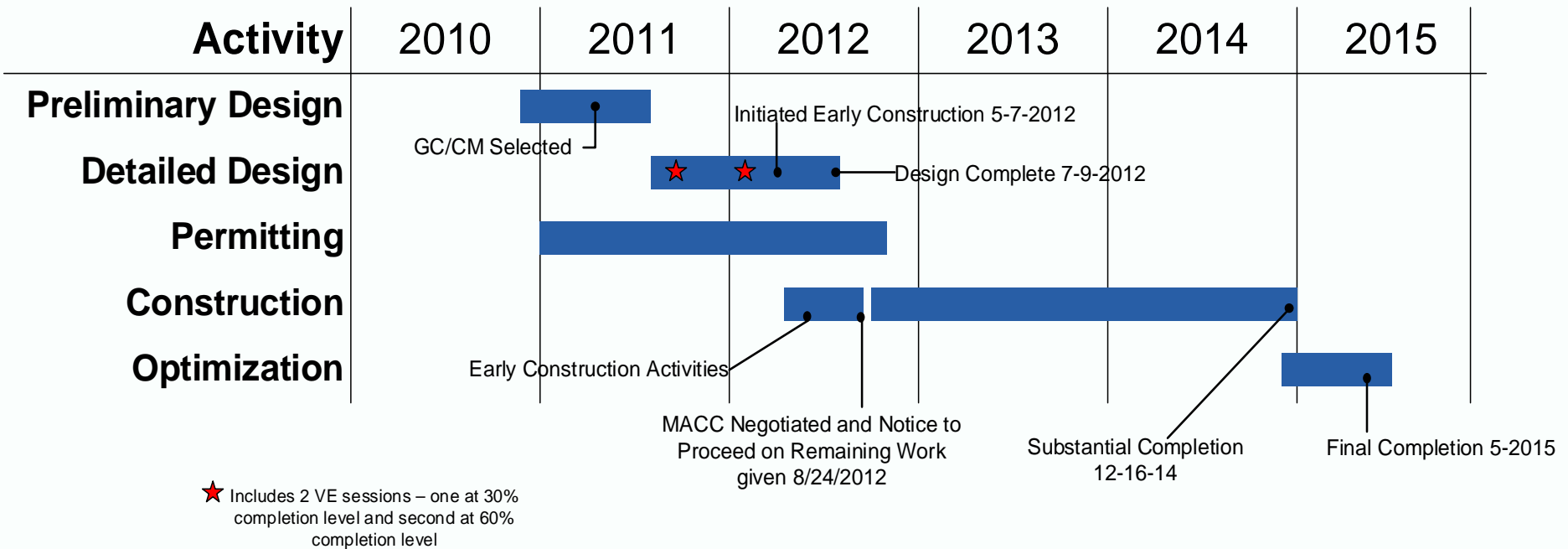
- **30% VE session focus and savings, Sept. 2011**
  - Treatment process recommendations
  - Ease and efficiency of operations
  - Responsiveness in highly variable conditions
  - Efficiency of facility layout
  - Resultant savings: \$10 – 12 M
- **60% VE session schedule and focus, Jan. 2012**
  - Systems focus – Electrical and control, structural and building systems, piping systems and earthwork
  - Resultant savings: Approximately \$1M

# USE OF 3D DESIGN AND BIM

## FLOC/SED BASIN AND FILTER COMPLEX



# SCHEDULE





# GRFF PROJECT BUDGET AND FINAL COST

COST ITEM	BUDGET AT DESIGN COMPLETION	CONSTRUCTION CONTRACT EXECUTED WITH GC/CM	COST AT COMPLETION	SAVINGS (see note)
GC/CM TOTAL CONTRACT *	\$ 163,277,274	\$ 149,316,782	\$ 147,200,000	\$ 2,116,782
GC/CM PRECONST SERVICE *	\$ 840,000	\$ 575,000	\$ 575,000	\$ -
PSE POWER UPGRADE	\$ 3,500,000	\$ 3,500,000	\$ 2,857,000	\$ 643,000
KC PERMITS & SPECIAL INSPECTIONS	\$ 3,000,000	\$ 3,000,000	\$ 1,250,000	\$ 1,750,000
TW INTERNAL LABOR & EXPENSES	\$ 6,500,000	\$ 6,500,000	\$ 5,900,000	\$ 140,000
CONSULTANTS	\$ 15,000,000	\$ 15,000,000	\$ 15,000,000	\$ -
TW PROJECT CONTINGENCY	\$ 4,000,000	\$ 3,500,000	\$ 1,750,000	\$ 1,800,000
SUBTOTAL	\$ 196,117,274	\$ 181,391,782	\$ 174,482,000	\$ 6,909,782
SALES TAX ON CONSTRUCTION (8.6% TIMES * ITEMS)	\$ 14,759,086	\$ 12,890,693	\$ 12,708,650	\$ 182,043
<b>TOTAL</b>	<b>\$ 210,876,360</b>	<b>\$ 194,282,475</b>	<b>\$ 187,190,650</b>	<b>\$ 7,091,825</b>

**Note: Savings reflects difference between GC/CM Construction Contract 4/2012 and final completion.**