

# Automated Unidirectional Flushing Software Programs

Do You Flush?

Pacific Northwest Section  
American Water Works Association  
Water Quality  
Eugene, Oregon  
May 9, 2014

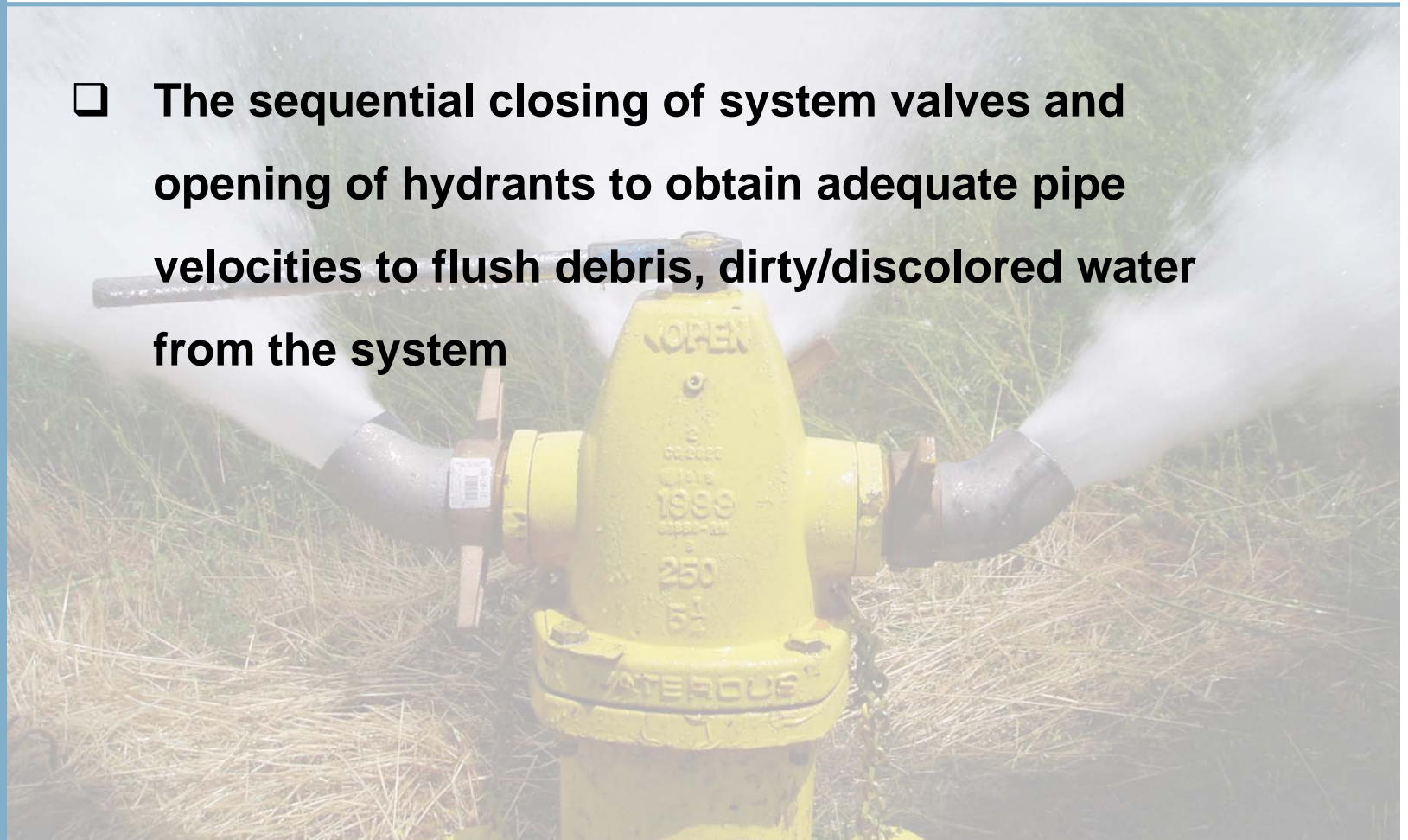
**Presented by:**

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Murray, Smith & Associates, Inc.



## What is Unidirectional Flushing or UDF?

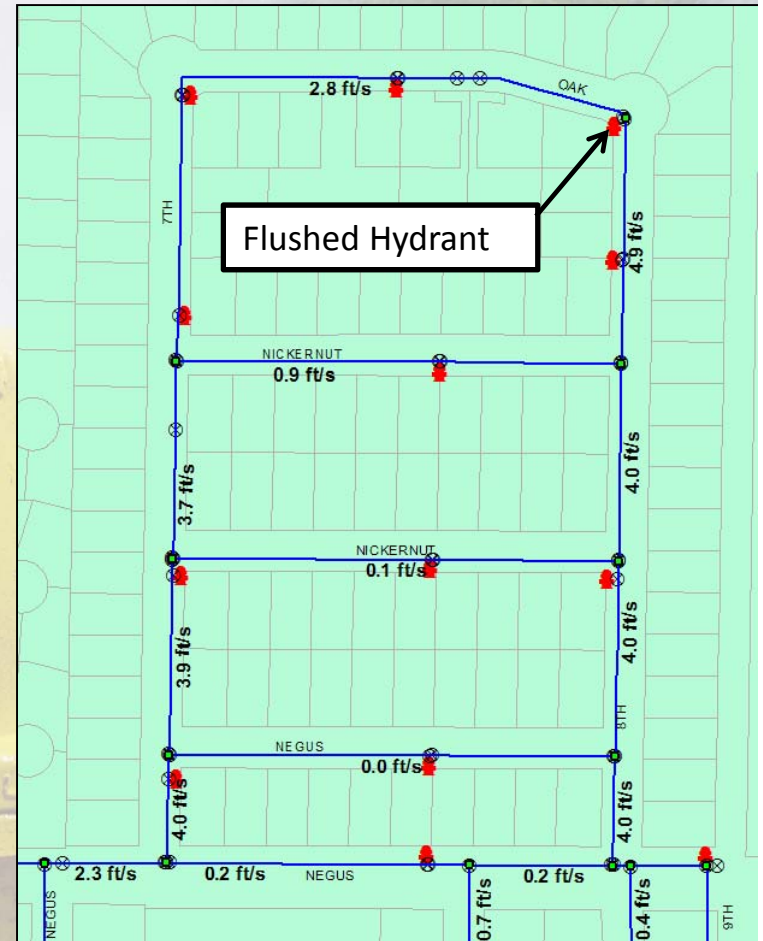
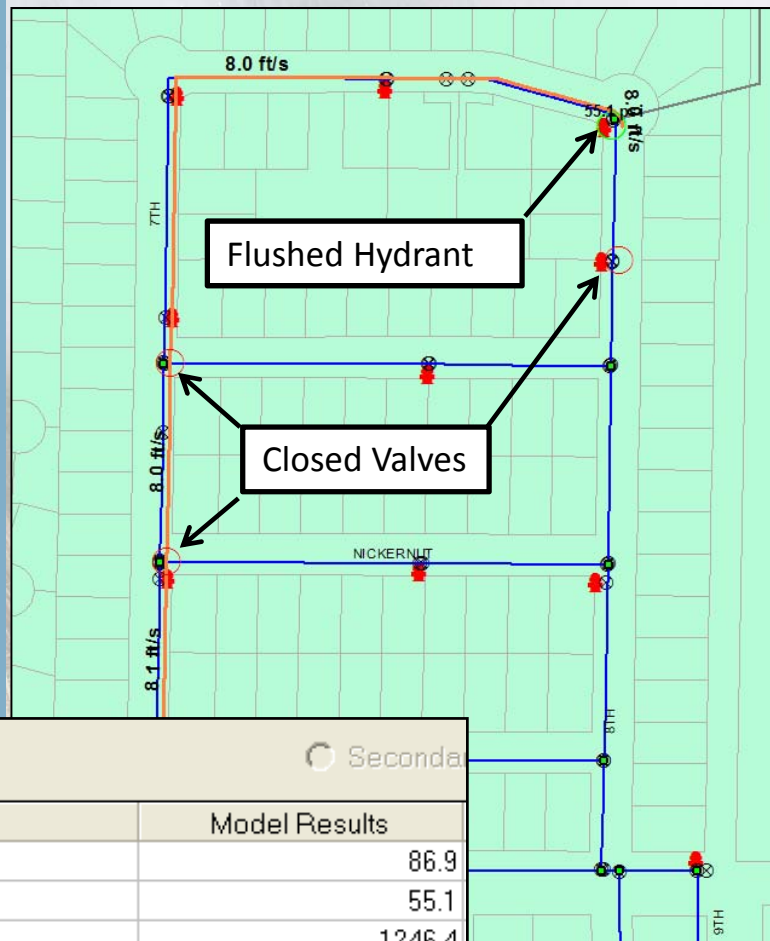
- ❑ The sequential closing of system valves and opening of hydrants to obtain adequate pipe velocities to flush debris, dirty/discolored water from the system



## How is it Different than Traditional Flushing Methods?

- ❑ **Additional planning is required**
  - Identification of flushing areas using hard copy maps
  - Typically aided by a hydraulic model to identify valve/hydrant sequence and simulate velocities and discharge rates
- ❑ **Targets velocities of 5 ft/s (min 3 ft/s)**
- ❑ **Traditional flushing doesn't guarantee adequate velocities**
  - Normally positive redundancy and looping works against flushing
- ❑ **Traditional flushing may drop system pressure below 20 psi**
- ❑ **Traditional flushing may involve all hydrants**
  - UDF only flushes strategically placed hydrants

# UDF Compared with Traditional Flushing



Primary Hydrant

Secondary Hydrant

Item	Model Results
Static Pressure	86.9
Residual Pressure	55.1
Discharge Flow	1246.4



# Why Flush? (other than for obvious personal reasons)

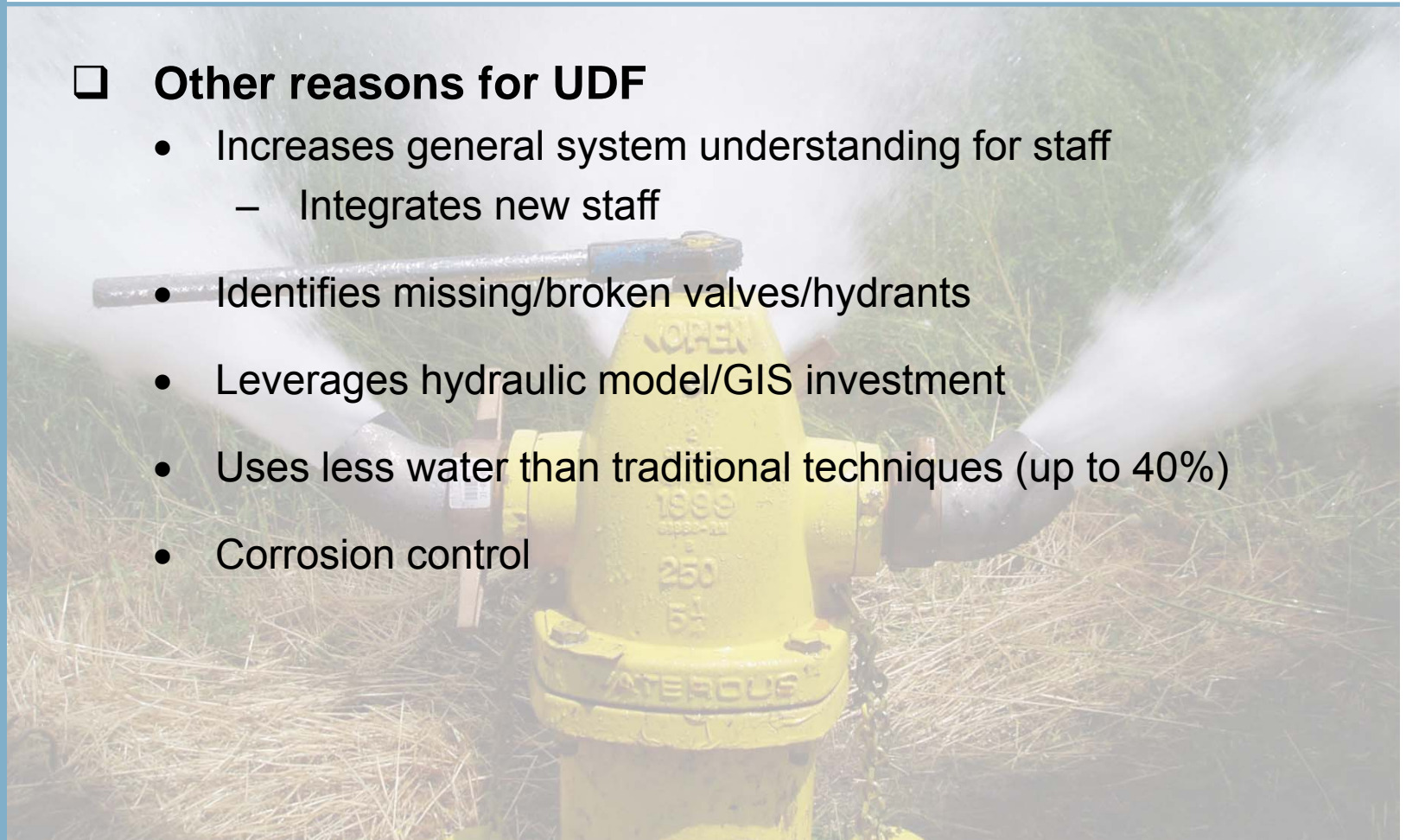
- ❑ **Maintains distribution system water quality**
  - Restores disinfectant residual
  - Reduces disinfectant demand
  - Reduces bacterial growth
  - Dislodges biofilms
  - Removes sediments and deposits
  - Restores flows and pressures
  - Eliminates taste and odor problems



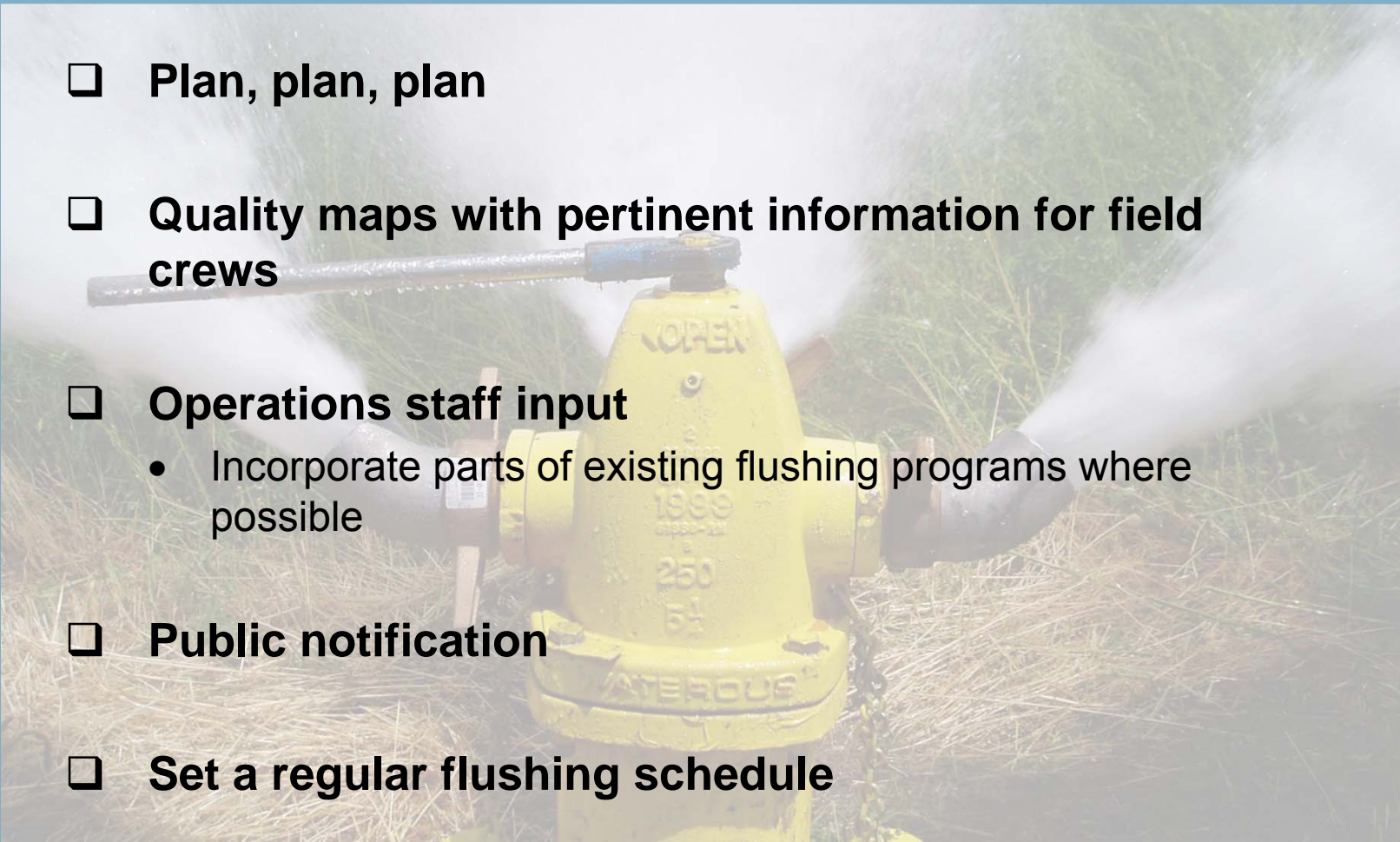
# Why Flush?

## ❑ Other reasons for UDF

- Increases general system understanding for staff
  - Integrates new staff
- Identifies missing/broken valves/hydrants
- Leverages hydraulic model/GIS investment
- Uses less water than traditional techniques (up to 40%)
- Corrosion control



# Keys to an Effective UDF Program

- 
- Plan, plan, plan**
  - Quality maps with pertinent information for field crews**
  - Operations staff input**
    - Incorporate parts of existing flushing programs where possible
  - Public notification**
  - Set a regular flushing schedule**

# Keys to an Effective UDF Program

- ❑ **System Wide vs. Targeted Areas**
- ❑ **Best to prioritize focus areas and then divide up into manageable zones**
- ❑ **Need a clean water source to reduce chances of “spreading it around”**
  - Pump station
  - Tank
  - Large transmission line



# What Information is Required to Develop a UDF Plan?

- Hydraulic model**
  - Requires a calibrated model
  - Steady state or extended period mode
- Hydrant/valve GIS layers**
  - CAD information can be utilized if available
  - Assumptions for locations can be made if layers don't exist
- Firm understanding of system operation**

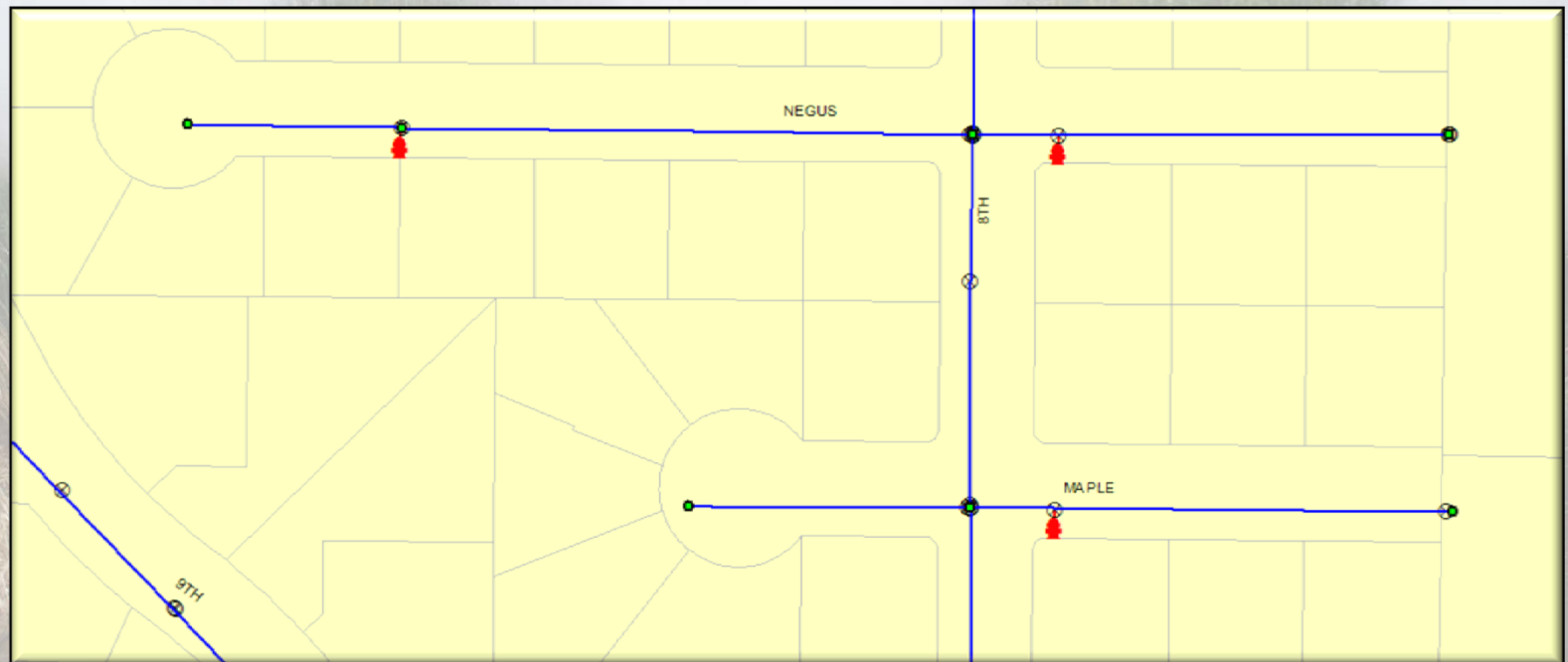
# UDF Model Building Process

## ❑ Add valves/hydrants

- Was the model created from GIS?
- Valves/hydrants to be operated should be provided
- QA/QC
  - Are hydrant and valve numbers populated and unique?
  - Valves
    - Does layer “register” with model?
  - Hydrants
    - Number of ports and size
    - Elevations
  - Hydrant laterals
    - Length and diameter

# UDF Model Building Process

- ❑ Valves & Hydrants are key for building the UDF database



# Hydrants

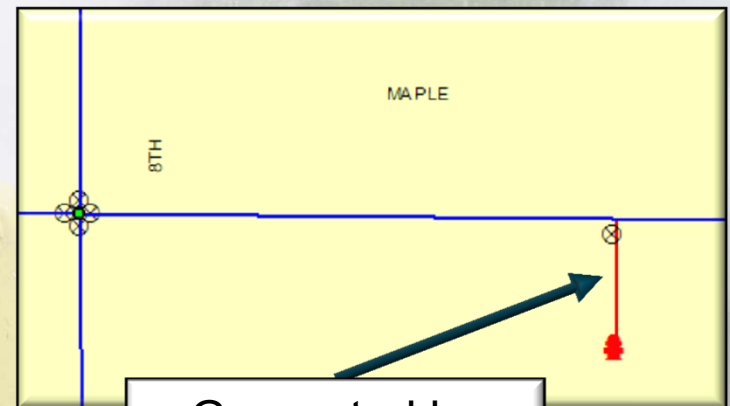
- Pertinent attributes associated with hydrant**
- Requires preprocessing**
  - “Pipe” attributes not normally associated with hydrants
    - Length, roughness, diameter
- Non-hydraulic information can be tracked**

(ID)	1525
<input checked="" type="checkbox"/> Information	
Description	
Tag	
Type	0: Hydrant
Can Be Flushed	Yes
Pipe ID	P_174
Emitter Coefficient	167.9
Elevation	2990.0
Lateral Length	15.0
Lateral Diameter	6.0
Lateral Roughness	120.0
Lateral Minor Loss	0.0
Street	
Owner	0: Public
Make	
Model	
Color	Yellow
No. of 2.5 in. Nozzle	
No. of 4 in. Nozzle	
Nozzle Size	
No. of Nozzle	
Isolation Valve	No
<input checked="" type="checkbox"/> Inspection	
Inspection Date	
Inspection Time	
Operation Status	0: Easy
Access Status	0: Easy
Isolation Valve Status	0: Easy
Observation	

# Hydrants

## ❑ Auto-associated to model pipes

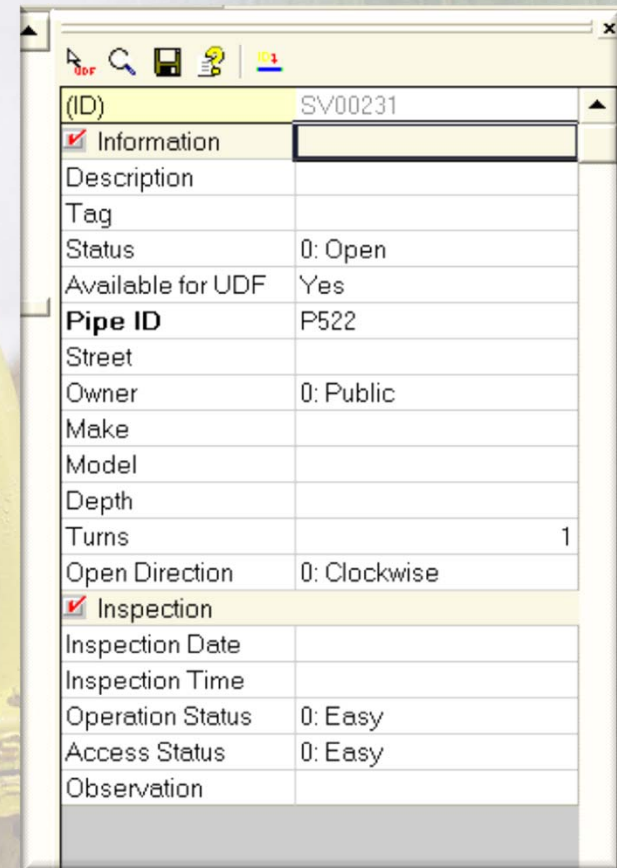
- Auto-calcs mainline distance
- Hydrants can be associated “mid-pipe”



Generated by  
InfoWater UDF

# Valves

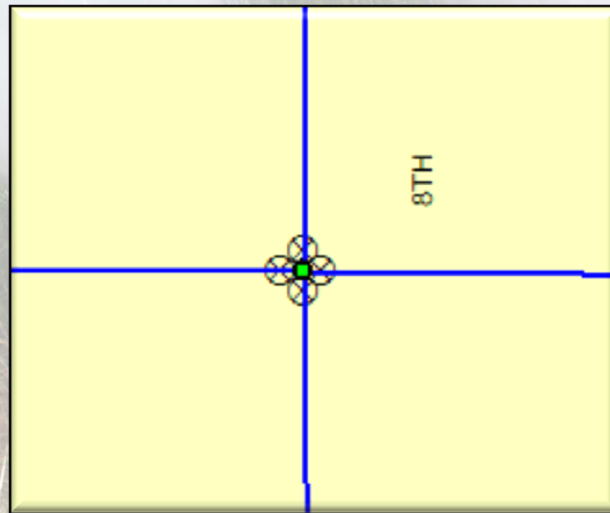
- Ensure correct valve/pipe association
- Auto-associated
- Non-hydraulic information can be tracked



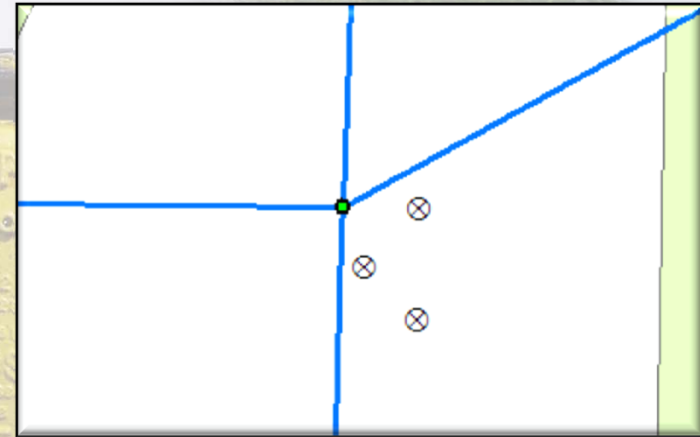
(ID)	SV00231
<input checked="" type="checkbox"/> Information	
Description	
Tag	
Status	0: Open
Available for UDF	Yes
<b>Pipe ID</b>	P522
Street	
Owner	0: Public
Make	
Model	
Depth	
Turns	1
Open Direction	0: Clockwise
<input checked="" type="checkbox"/> Inspection	
Inspection Date	
Inspection Time	
Operation Status	0: Easy
Access Status	0: Easy
Observation	

# Valve Registration

❑ What we want to see

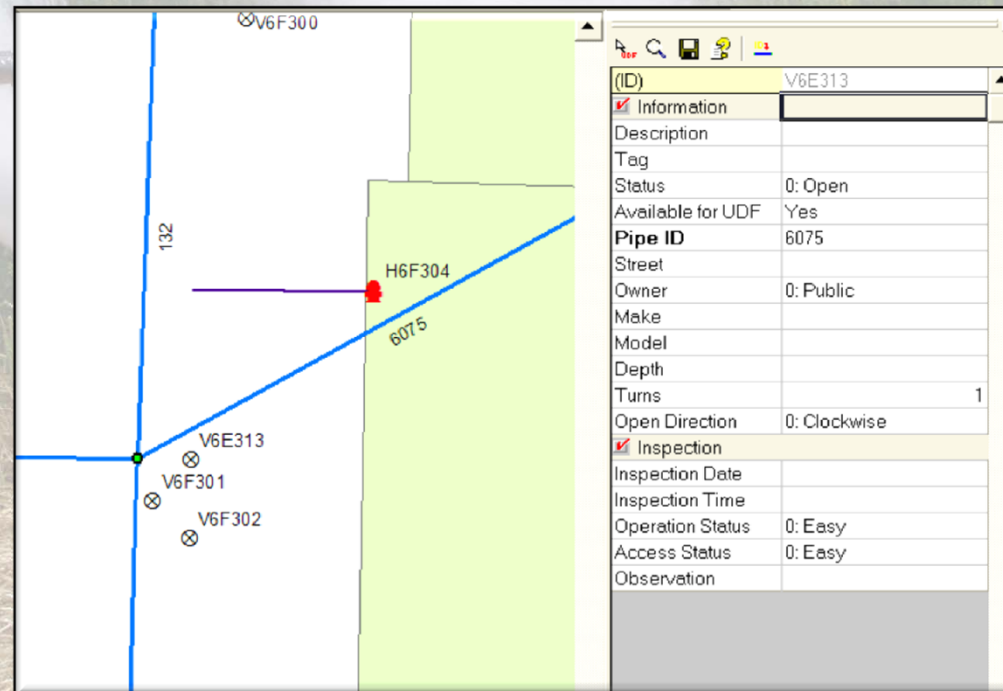


❑ Making our life interesting



# Registration Issues

- ❑ **Valve registration can be critical**
  - If the user wants to use valve ids in the field





# UDF Analysis Criteria

## □ Typical flushing velocity

- Min 3 ft/s
- Target 5 ft/s
- Shear stress criteria can be used in InfoWater

## □ Min system pressure typically 20 psi

The image shows two overlapping software windows. The background window is titled 'Flushing Alternative - Flushing Alternative - 1' and has tabs for 'Flushing Criteria', 'Conventional', and 'Unidirectional'. It contains several input fields and checkboxes:

- Target Velocity: 5.00 ft/s
- Pipe Set: All Pipes
- Compare velocities across prior scenarios?
- Flushing Flow Constraints
  - Flowing Emitter Coefficient: 150.000
  - Flowing Demand: 0.00
  - Apply Flushing Flow By: Adding to baseline
- Reporting Options
  - Report on Minimum Pressure?
- Auxiliary Output Settings
  - Include nodes with pressure less than?  
Node Pressure Less Than: 20.0
  - Include pipes with velocity greater than?  
Pipe Velocity Greater Than: 3.0

The foreground window is titled 'Flush Zone Manager' and contains a table of flush zones and a list of characteristics:

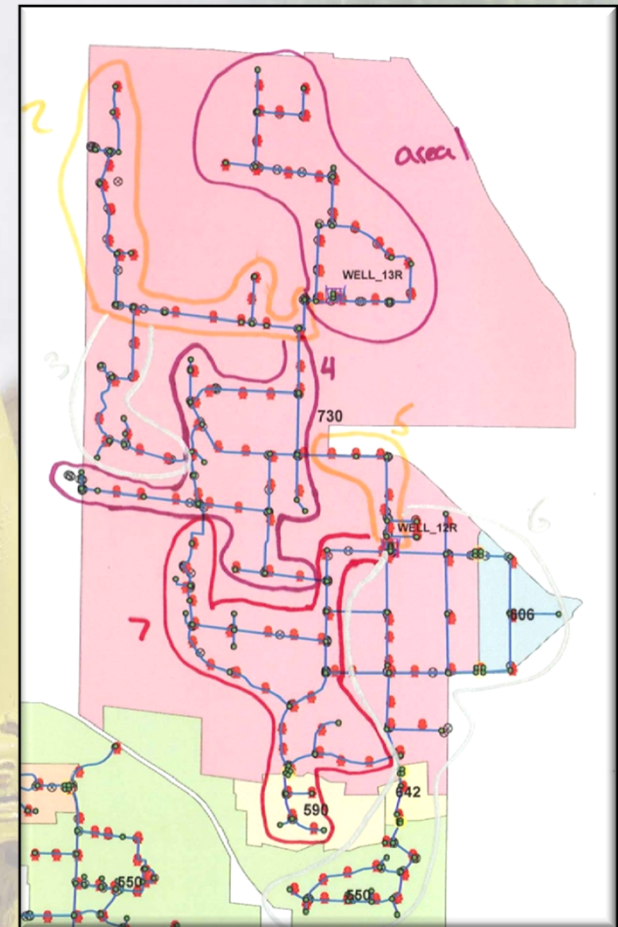
ID	Description
CV730	
CV-1	
CV-2	

Flush Zone Characteristics:

- Minimum Flush Velocity: 3
- Maximum Flush Volume: 100000
- Maximum Flush Length: 100000
- Minimum Residual Pressure: 20
- Minimum System Pressure: 20
- Minimum Shear Stress: 0
- Flush Area: CV\_ZONE
- Highlight Color: (Yellow swatch)
- Closed Zone Isolation Valves: (Empty field)

# Analysis Process

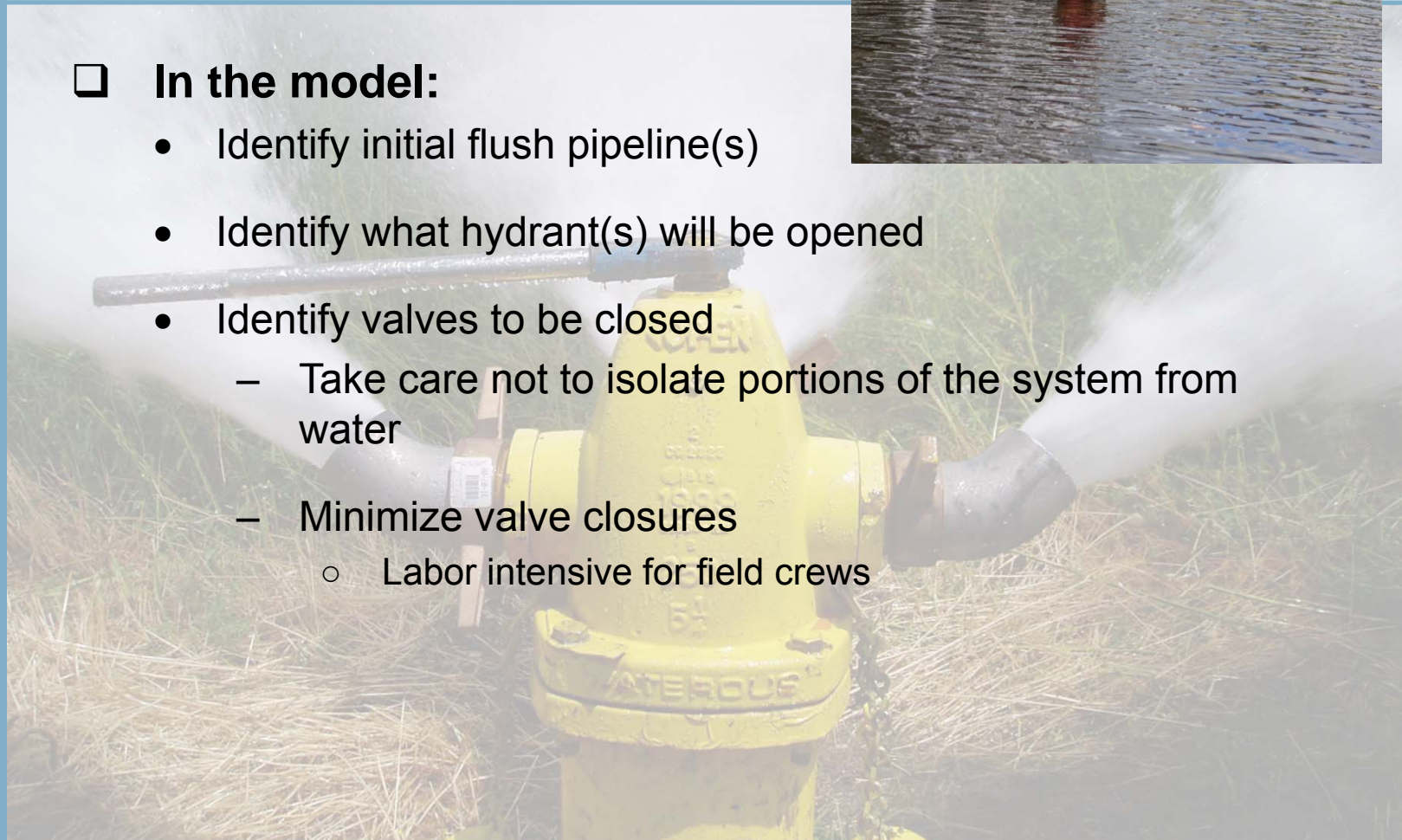
- ❑ Using large format system map:
  - Mark up flush zones
    - Typically pressure zones or smaller
    - Each zone associated with a “primary” source
    - Each zone includes a number of flush sequences
    - Work from source to system periphery



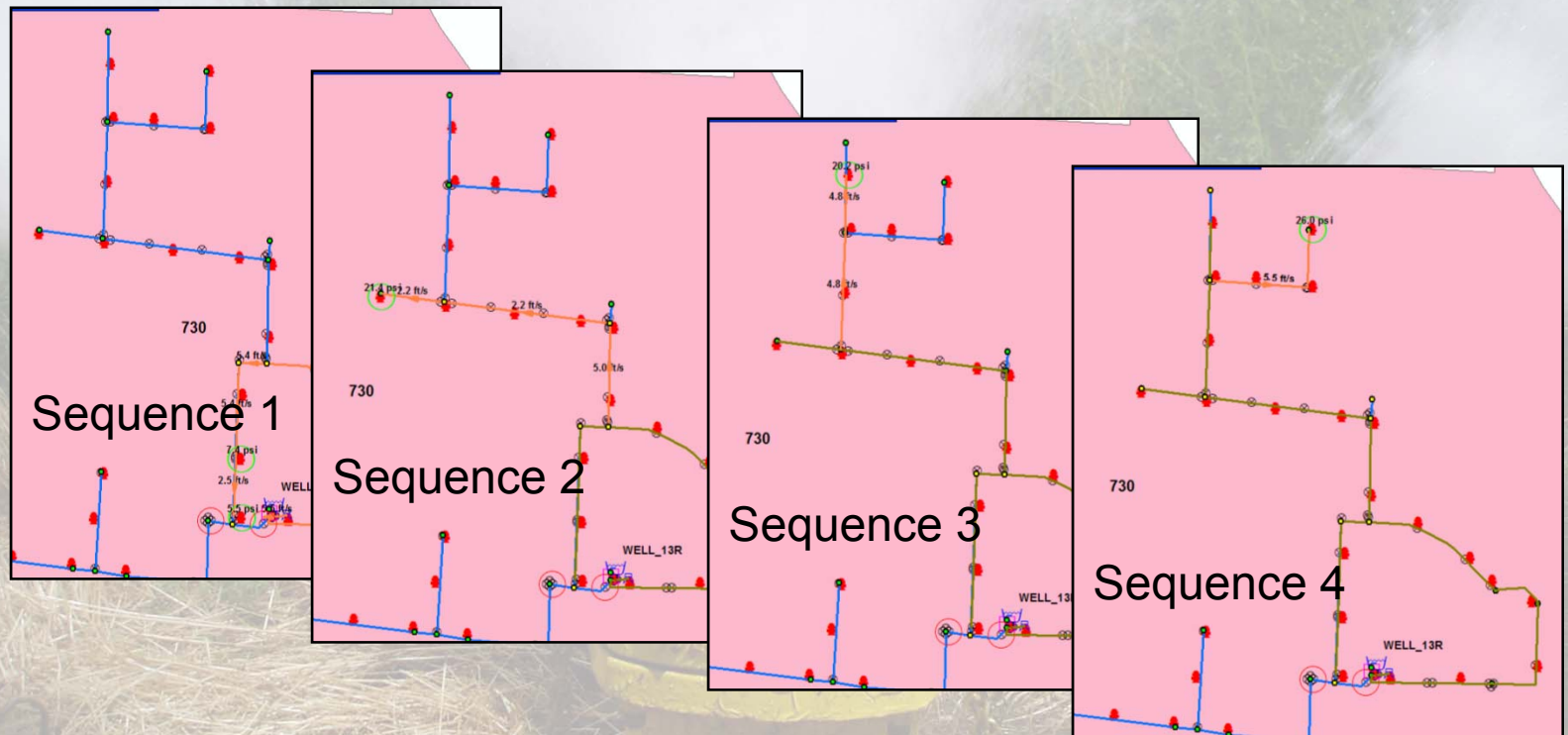
# Analysis Process

## ❑ In the model:

- Identify initial flush pipeline(s)
- Identify what hydrant(s) will be opened
- Identify valves to be closed
  - Take care not to isolate portions of the system from water
  - Minimize valve closures
    - Labor intensive for field crews



# Example UDF Flushing Sequence

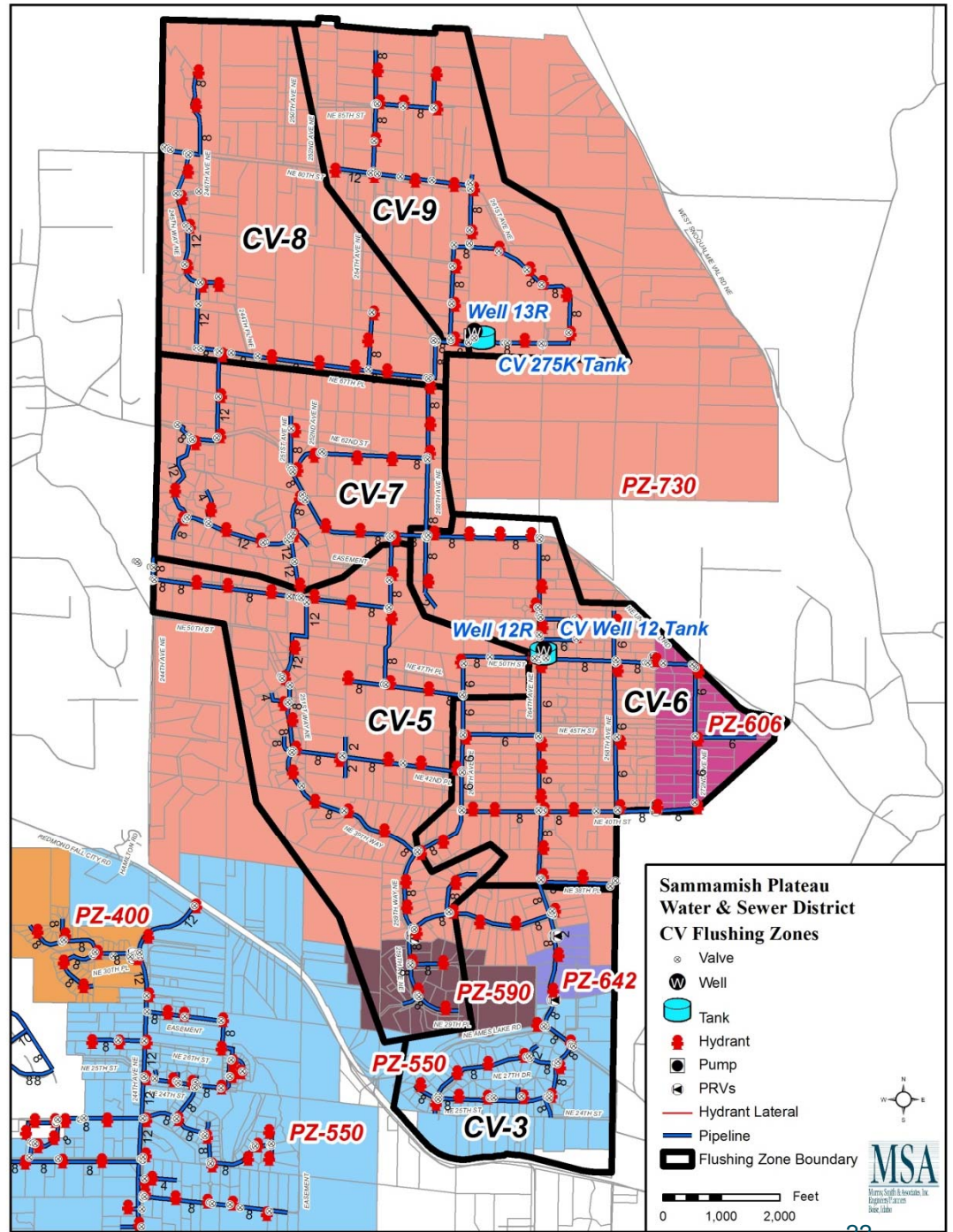


## What Does the Field Crew Use?

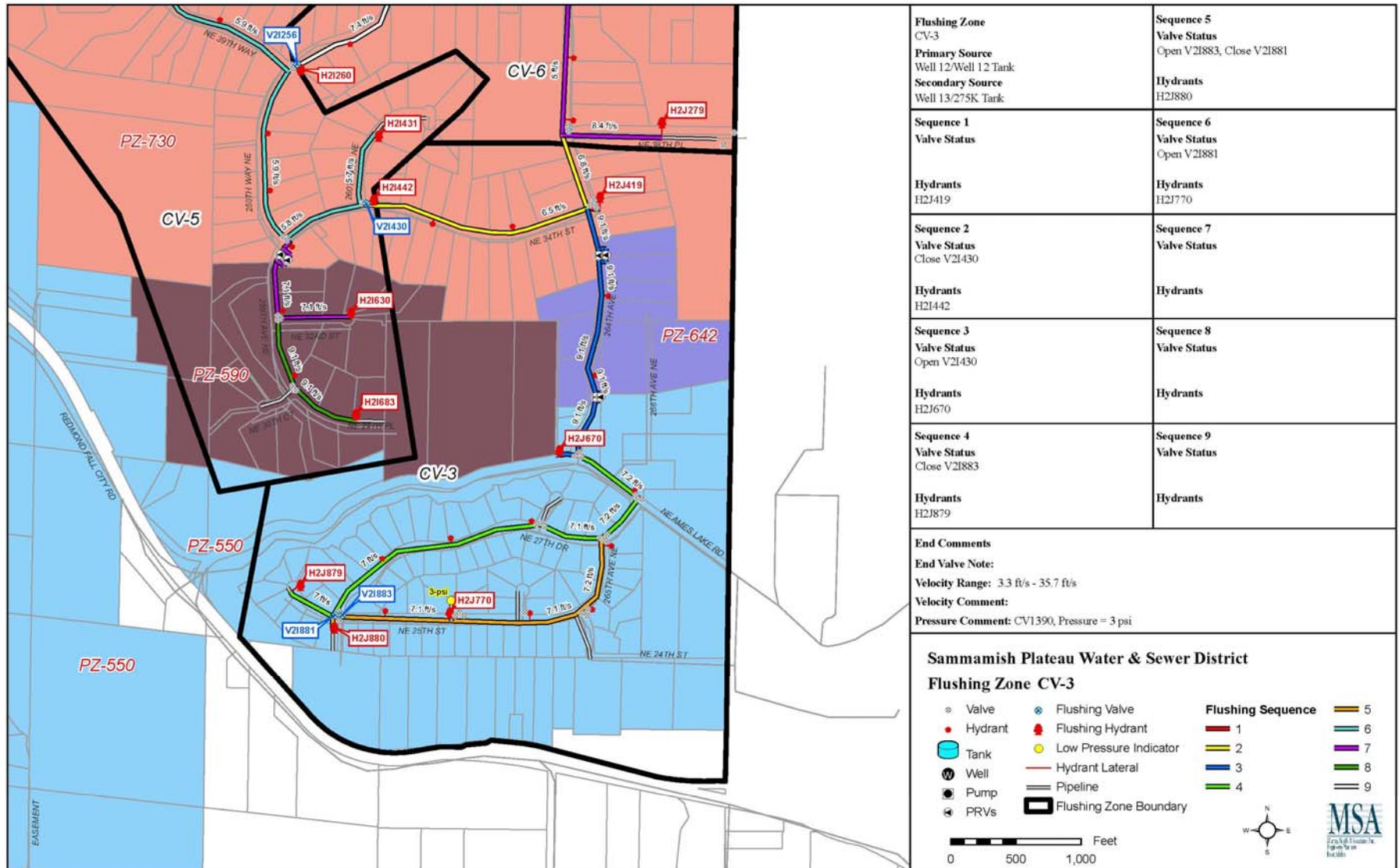
### ❑ They need to know:

- What system sources should be operating
- What valves should be closed and when they should be reopened
  - Identify valve number and/or street intersection
- What hydrants should be opened
  - Identify hydrant number
  - Identify flow to target
- They need a series of maps clearly showing the sequences and associated information

# Sample Custom Flush Zone Map



# Sample Custom Flush Sequence Map







# Sample Custom Flush Sequence Map

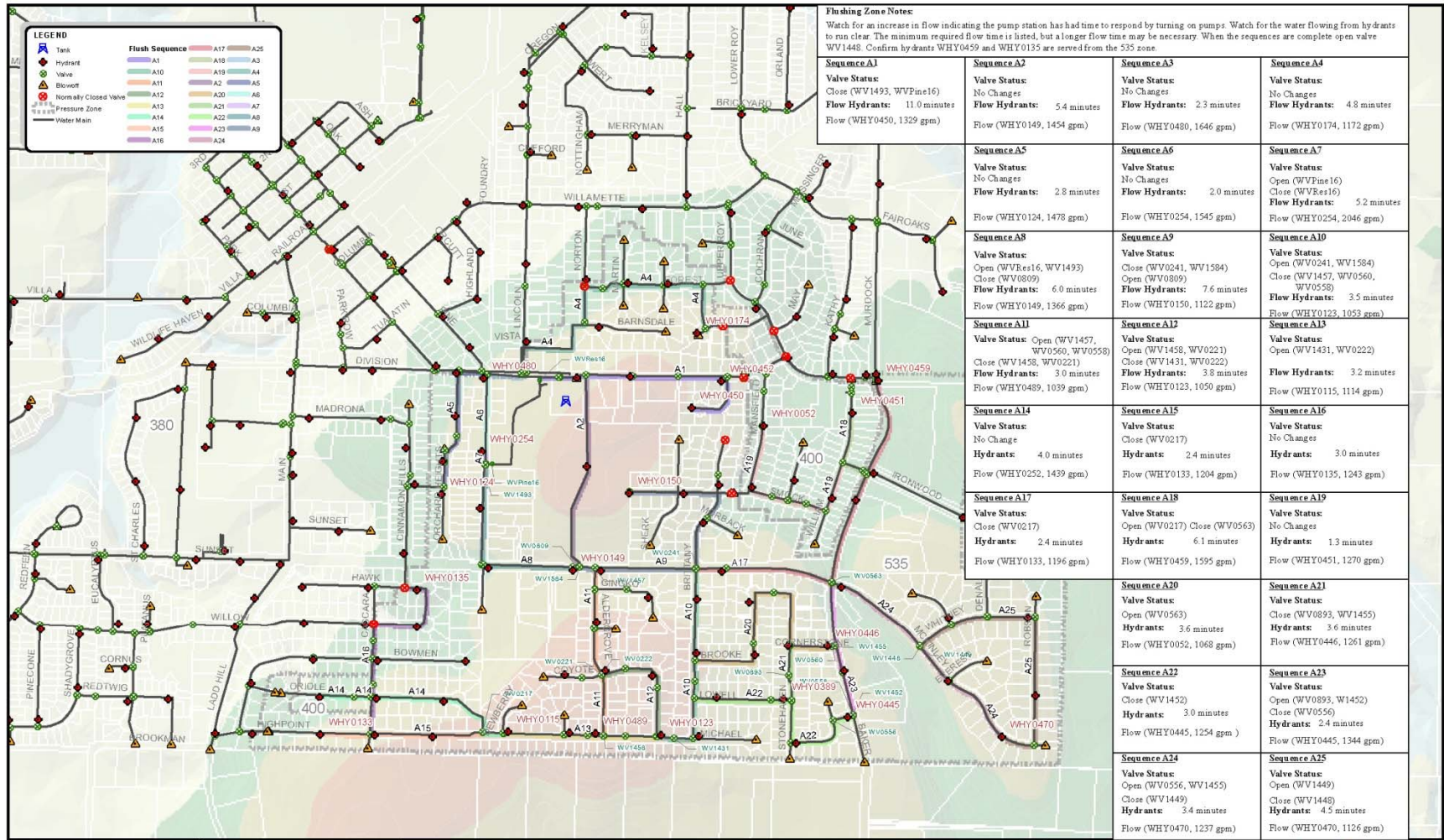


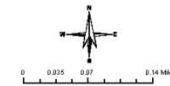
FIGURE 1-2  
Pressure Zone 535  
Flushing Plan

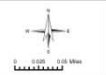
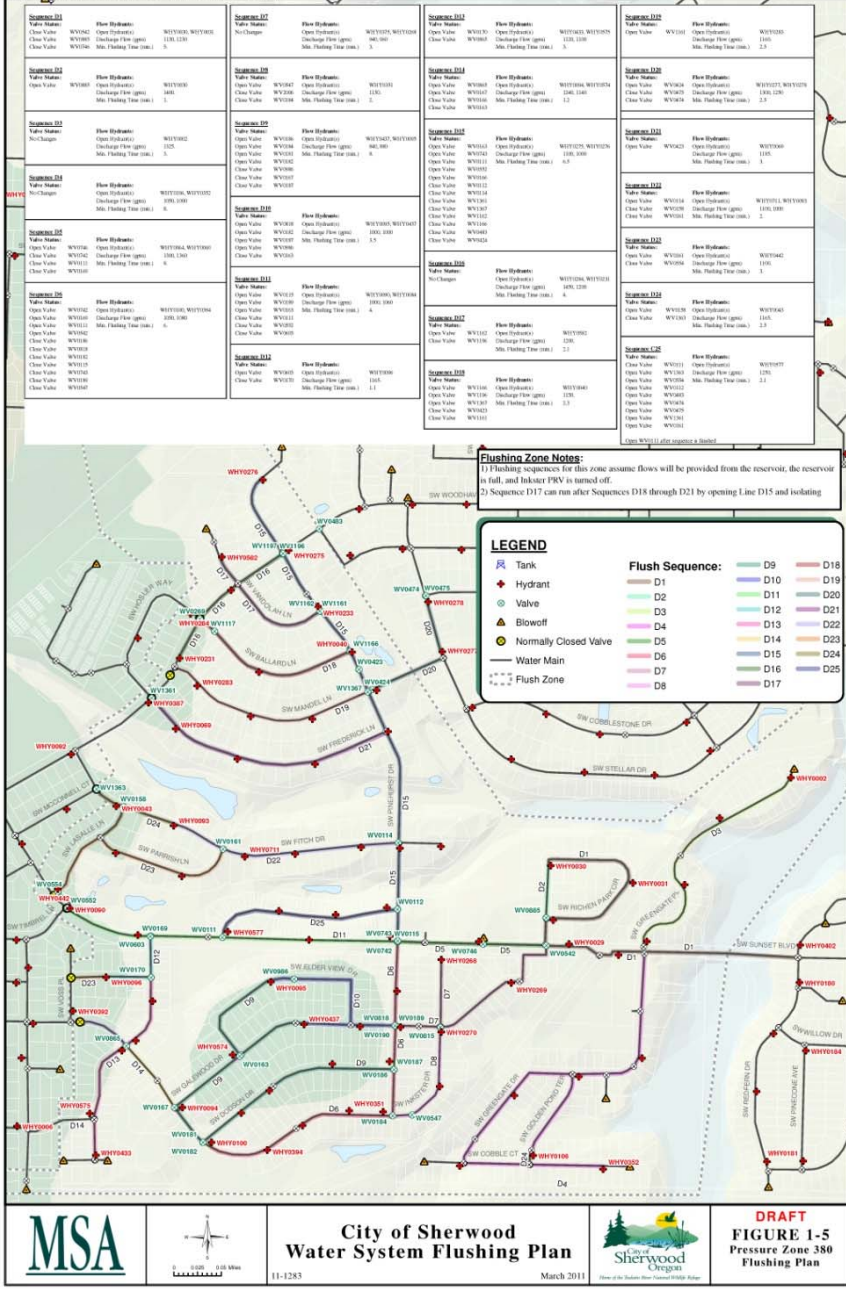
11-1283

DRAFT

City of Sherwood  
Water System Flushing Plan

February 2011





# Summary

## □ UDF

- Ensures adequate flushing velocities are being achieved
- Can reduce the number of hydrants operated
- Can reduce the amount of flushed water used
- Can reduce the frequency of required flushing
  - Does a more effective job of removing debris, biofilm and dirty water
- Provides a target flow rate for flushing
  - Should help identify areas of potential low pressure

## Summary cont.

- ❑ **AWWA and industry supports UDF plan development beyond traditional flushing**
- ❑ **Software tools are becoming more effective/efficient as additional enhancements are made**
- ❑ **If a utility has:**
  - Invested in a hydraulic model
  - Focused modeling staff or consultant
  - Relatively accurate valve/hydrant information**they should consider developing a UDF model and plan**

# So Flush Away!

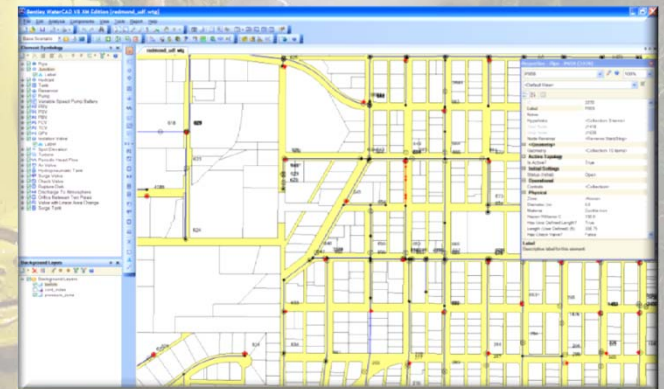
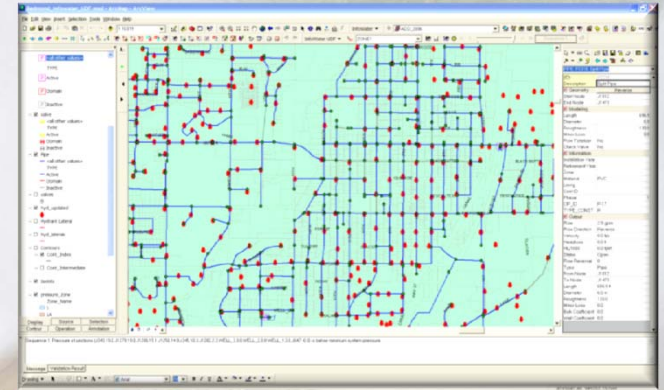
Questions?

[Shad.Roundy@msa-ep.com](mailto:Shad.Roundy@msa-ep.com)



# Available Tools

- MWH Soft & Bentley Systems**
- MWH Soft**
  - UDF - separate module
  - Requires InfoWater (ArcGIS) license
- Bentley**
  - Includes UDF with all platforms (stand alone, CAD, ArcGIS)



## Caveats Ad Nauseam

- ❑ **Example List Prices for 5,000 and 6,000 pipe models**
  - 5,000 Pipes
    - Bentley – WaterGEMS \$12k + cost of AV
    - MWH Soft - InfoWater \$8k + UDF \$7k + cost of AV
  - 6,000 Pipes
    - Bentley – WaterGEMS \$20k + cost of AV
    - MWH Soft – Infowater \$9k + UDF \$8k + cost of AV
- ❑ **MWH Soft**
  - Valves and hydrant laterals do not increase pipe count
  - Can buy increments of 1,000 pipes
- ❑ **Bentley**
  - Requires a split where hydrants intersect pipes
  - Laterals must be entered
  - No split for valves

# Approaches to UDF

## ❑ MWH Soft

- UDF focus
  - Can automatically close all valves along pipe alignment

## ❑ Bentley

- Starts with conventional flushing
- Progresses to UDF
  - Valves open as default
  - User closes